# FLAT RATE TIME CHART

# HONIDA MOTORCYCLE MODEL C90. C201. CD90. CM91. CT90



HONDA MOTOR CO., LTD.
SERVICE DIVISION

#### HOW TO USE THIS CHART

#### 1. PURPOSE

This Flat Rate Time Chart is provided for the purpose of standardizing the time for work covered by Warranty Claim as specified in the Service Manual, Policy & Guide. No matter how long the actual time expended is, the Flat Rate Time shall be used for computing the labor charge. This may also be utilized for figuring out the charges of regular customer works.

#### 2. BASIC CONDITIONS

The contents of this Chart have been arranged on the basis of the following conditions:

- A. Full set of common tools and special tools are available and ready for immediate use by the mechanics.
- B. Service work is done according to the instruction in the Shop Manual.
- C. The indicated times have been compiled from average times recorded by mechanics having from 6 months to 1 year Honda experience.
- D. This Chart prescrides only the times required for individual jobs.

#### 3. JOB NUMBER

Each job is numbered for easy reference. The first group of job numbers (E02 for example) is the reference number of each component block and the second group (-12 for example) basically relates to reference number of each item indicated on diagram except for numbers over 50 which are not indicated on the diagram.

#### 4. FLAT RATE TIME

The Flat Rate Time (abbreviated as FRT), the time allowed for performing each job, is shown in hours and tenth of an hour.

**Example:** 11.5 = 11 hours 30 minutes

0.3 = 18 minutes

#### 5. LABOR CHARGE

The labor charge shall be computed by using the hourly labor rate specified by Honda. Distributors are responsible for computing the labor charge.

#### 6. UNIT

The figure in the colum of "Unit" indicates the number of pieces to which the FRT applies, e.g. Unit 2 FRT 1.0 means 1 hour shall cover replacing 2 pieces.

#### 7. RELATIONSHIP WITH PARTS LIST

Reference numbers of component blocks and parts as well as diagrams are based on Parts List. Therefore, reference to Parts List may easily be done. Please note that part numbers are indicated for reference purpose only. For placement of orders be sure to refer to Parts List and Parts News.

#### 8. HOW TO FIGURE TIME FOR MULTIPLE JOB

When two or more job units are performed simultaneously:

A. When the job units are unrelated and not overlapping, the time for each job shall be totaled.

Example: Replacement of Piston and Needle Jet

Job No.	Description	Part No.	Unit	FRT
E 02-07	PISTON (STD)	13101-028-050	1	1.0
E 13-05	JET, needle (Keihin)	16133-028-015	1	0.5

The above two shall be totaled: 1.0+0.5=1.5

- B. When the job units are related and overlapping:
  - (1) the time for the last job shall be applied;

Example: Replacement of Piston, Piston Rings and Connecting Rod

Job No.	Description	Part No.	Unit	FRT
E 02-07	PISTON (0. 25)	13102-028-050	1	1.0
${\rm E}0210$	RING SET, piston (0.25)	13020-028-020	1	1.0
E 02-05	ROD, connecting	13201-028-000	1	3.5

The last job: 3.5 (E02-05)

(2) or, the time for the most major job (the job which requires the longest time) shall be applied.

Example: Replacement of Cylinder Head, Cylinder Head Gasket and Cylinder

Job No.	Description	Part No.	Unit	FRT
E 01-02	HEAD, cylinder	12200-028-090	1	1.1
$\rm E0110$	GASKET, cylinder Head	12251-028-030	1	0.5
E01-01	CYLINDER	12100-028-120	1	0.9

The most major job: 1.1 (E01-02)

C. When the job units are overlapping partly, reduce the time of the overlapping job from the total.

Example: Replacement of Cylinder Head and Right Crankcase

Job No.	Description	Part No.	Unit	FRT
E 01-02	HEAD, cylinder	12200-028-090	1	1.1
E 05-01	CRANKCASE, right	11100-028-090	1	2.6
G 04-01	Engine Removal & Mounting		1	0.4

Engine Removal & Mounting is overlapping, therefore, 1.1+2.6-0.4=3.3

#### 9. VALIDITY

The Flat Rate Times in this Chart will be effective from May 1, 1967. In the event any changes are made to the Flat Rate Time, it will be proceeded by announcement.

May, 1967

Foreign Service Dept.
HONDA MOTOR COMPANY LTD.

#### INDEX

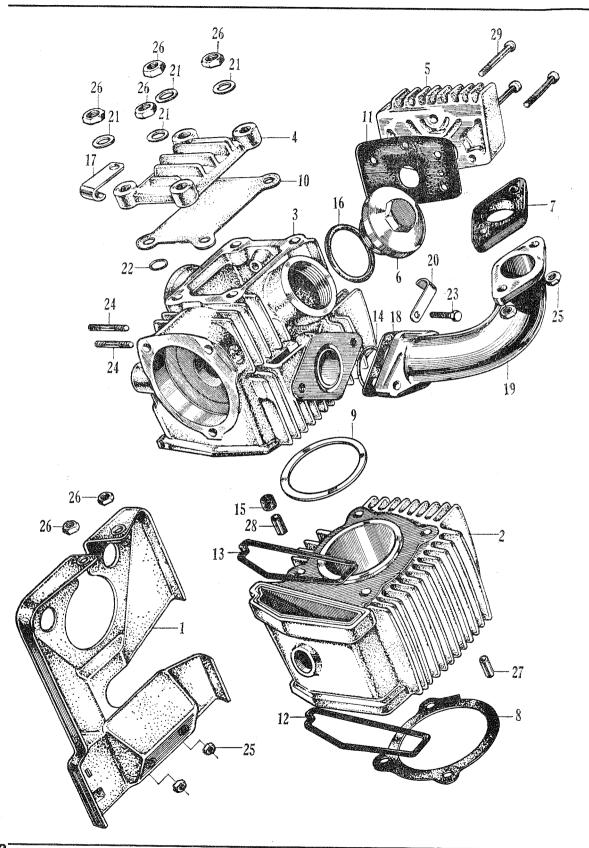
Ref. No. Component Block		Page		ge in 's List
GENERAL S	ERVICE		<b>C90</b>	C 201 CM91 CT 90
G	General Service	. 1	-	-
REPLACEME	NT OF PARTS			
ENGINE	GROUP			
Е-1	Cylinder • Cylinder Head	. 2	2	2
E-2	Crankshaft · Piston		6	6
E-3	Camshaft · Valve	. 4	8	8
E-4	Cam Chain · Chain Tensioner		10	10
Е-5	Crankcase · Cylinder Stud	. 6	12	12
E-6(1)	Clutch (C90/CM91/CT90)	. 8	14	14
E-6(2)	Clutch (C201/CD90)			18
E-7	Transmission	. 12	18	20
E-8	Kick Starter	. 14	20	24
E-9	Gear Shift	14	22	26
E-10	Left Crankcase Cover · Dynamo		24	28
E-11	Right Crankcase Cover · Oil Pump	. 18	26	30
E-12	Contact Breaker · Advancer	16	32	38
E-13	Carburetor	20	32	38
C90 FRA	ME GROUP		CS	0
F-1	Steering Handle	22	;	34
F-2	Front Cushion			38
F-3	Front Fork · Front Fender		2	12
F-4	Front Cushion · Air Cleaner			16
F-5	Fuel Tank · Seat	28	Ę	50
F-6	Frame Body	30	5	54
F-7	Stand · Step · Muffler	32	Ę	56
F-8	Rear Fork · Chain Case	34	6	60
F-9	Rear Cushion	30	$\epsilon$	64
F-10	Front Wheel	36	$\epsilon$	66
F-11	Rear Wheel	38	7	0
F-12	Head Light · Tail Light	40	7	2
F-13	Winker	40	7	4
F-14	Wire Harness · Battery	42	7	6
C201/CD	90 FRAME GROUP		C2 CD	
F-1	Handle	44		.6
F-2	Front Cushion	46	4	.8
F-3	Front Fork	48	5	0
F-4	Fuel Tank	50	5	4
F-5	Frame Body · Seat	50	5	6
F-6	Air Cleaner	52	5	8

Ref.	No.	Component Block	Page	Page in Parts List
				C201 CD90
F-7		Stand · Step	52	60
$\mathbf{F}$ -8		Muffller	52	62
F-9		Rear Fork · Chain Case	54	64
F-10		Rear Cushion	56	66
F-11		Front Wheel	58	68
F-12		Rear Wheel	60	70
F-13		Head Light	62	74
F-14		Tail Light · Winker	64	78
F-15		Wire Harness · Winker Switch	62	80
C	M91 FR	AME GROUP		CM91
F-1		Handle	66	42
$\mathbf{F}$ -2		Front Cushion	68	46
F-3		Front Fork · Front Fender	70	48
F-4		Fuel Tank · Seat	72	52
$\mathbf{F}$ –5		Frame Body	74	54
F-6		Air Cleaner	76	58
F-7		Stand · Step	76	60
F-8		Exhaust Pipe • Muffler	78	62
F-9		Front Wheel	80	64
F-10		Rear Wheel	82	66
F-11		Rear Fork · Chain Case	84	63
F-12		Rear Cushion	86	70
F-13		Head Light • Tail Light	88	72
F-14		Front Winker · Rear Winker	88	78
F-15		Horn Button · Winker Switch	90	80
F-16		Wire Harness · Battery	90	82
C.	T90 FR/	AME GROUP		<b>CT90</b>
F-1		Handle	92	32
$\mathbf{F}$ –2		Front Cushion	94	36
F-3		Front Fork	96	38
F-4		Fuel Tank · Carrier	98	42
F-5		Frame Body	100	46
F-6		Air Cleaner	100	46
F-7		Stand · Step	102	48
F-8		Exhaust Pipe • Muffler	104	50
F-9		Rear Fork	106	52
F-10		Rear Cushion	108	54
F-11		Front Wheel	110	56
F-12		Rear Wheel	112	60
F-13		Horn · Winker Switch	114	64
F-14		Head Light · Tail Light	114	66
F-15		Wire Harness	116	68

#### **G** General Service

Job No.	Description	Unit	FRT	Labor Charge
			C 90 C 201 CD 90 CM 91 CT 90	
G 01-01	Complete Overhaul	1	11.0	
G 01-02	Engine Overhaul	1	4.5	
G 01-03	Frame Overhaul	1	6.5	
G 02-01	Carburetor Idling Adjustment	1	0. 2	
G 02-02	Tappet Clearance Adjustment	1	0.2	
G 02-03	Point Clearance Adjustment	1	0.2	
G 02-04	Ignition Timing Adjustment	1	0, 3	
G 02-05	Clutch Adjustment	1	0.2	
G 02-06	Horn Adjustment	1	0.2	
G 02-07	Front Brake Adjustment	1	0. 2	
G 02-08	Rear Brake Adjustment	1 ·	0.2	
G 02-09	Rear Cushion Adjustment	1	0, 2	
G 02-10	Drive Chain Adjustment	1	0.4	
G 03-01	Oil Pump Cleaning	1	0.7	
G 03-02	Oil Filter Cleaning	1	0.4	
G 03-03	Air Cleaner Cleaning	1	0.2	
G 04-01	Engine Removal & Mounting	1	0.3	
	(Time for this job is included in the engine jobs of over 0.4	hour)		

## E-1 Cylinder Cylinder Head



## E - 1 Cylinder · Cylinder Head

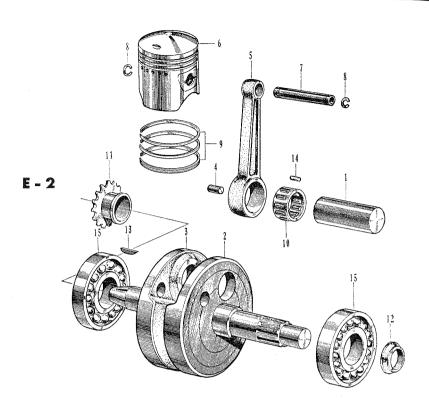
Job No.	Description	Part No.	C 90	CD	nit CM 91		FRT	Labo	or Charge
E01-01	GUARD, dust	11911-046-000	_	-	1	-	0. 2		
E 01-01	MUDGUARD, engine	11911-053-000	-	-	-	1	0.2		
$\mathbf{E}0102$	CYLINDER	12100-028-120	1	1	1	1	0.7		
E 01-03	HEAD, cylinder	12200-028-090	1	1	1	1	1. 0		
E 01-04	COVER, cylinder head	12301-028-000	1	1	1	I	0.5		
E01-05	COVER, rocker arm side	12331-028-010	1	1	1	1	0.2		
E01-06	CAP, tappet adjusting hole	12361-028-000	2	2	2	2 .	0. 1		
E 01-51	GASKET, carburetor	16201-046-000	1	-	1	1	0.3		
E01-07	INSUATOR, carburetor	16211-046-000	1	-	1	1	0.3		
E01-08	GASKET, cylinder	12191-028-020	1	1	1	1	0.5		
E 01-09	GASKET, cylinder head	12251-028-030	1	1	1	1	0.5		
E 01-10	GASKET, cyilnder head cover	12391-028-000	1	1	1	1	0.5		
E01-11	GASKET, rocker arm side cover	12394-028-010	1	1	1	1	0.2		
E 01-12	GASKET A, cam chain chamber	12901-028-020	1	1	7	1	0.5		
E 01-13	GASKET B, cam chaim chamber	12902-028-020	1	1	1	1	0. 5		
E 01-14	O RING, 27×2	91301-028-000	-	1	-	-	0. 2		
E 01-15	GASKET, cylinder stud	12261-028-000	1	1	1	1	0.9		
E 01-16	O RING, 33.5×3	91302-200-000	2	2	2	2	0. 2		
E01-17	CLIP, overflow tube	16245-046-000	1	-	1	1	0.1		
E01-18	GASKET, inlet pipe	17119-046-000	1	-	1	1	0. 2		
E 01-52	INSULATOR, inlet pipe	16212-046-000	1	-	-	-	0.2		
E 01-19	PIPE, inlet	17111-046-020	1	-	1	1	0.2		
		17111-052-000	-	1	-	-	0.2		
E 01-20	CLIP, high tension cord	32906-028-000	1	1	1	1	0.1		
E01-21	WASHER, 8 mm	90483-028-000	3	4	4	4	0.1		
E 01-22	O RING, 7.2×2.2	91304-028-000	-	1	7	1	0. 5		
23	BOLT, hex., 6×22	92000-06022	2	-	2	2			
	BOLT, hex., 6×32	92000-06032	-	2	-	-			
24	BOLT, stud, 6×30	92712-06030	2	2	2	2			
25	NUT, hex., 6 mm	94001-06000	2	2	4	2			
26	NUT, hex., 8 mm	94001-08000	3	4	6	6			
27	PIN, hollow, 10×14	94301-10014	2	2	2	2			
28	PIN, hollow, 10×20	94301-10020	1	7	1	1			
29	SCREW, cross., 6×20	93500-06020	3	3	3	3			

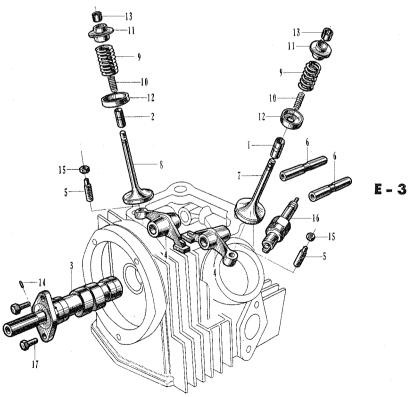
Remarks: In the engine group C201 is same as CD 90.

# E-2 Crankshaft · Piston / E-3 Camshaft · Valve

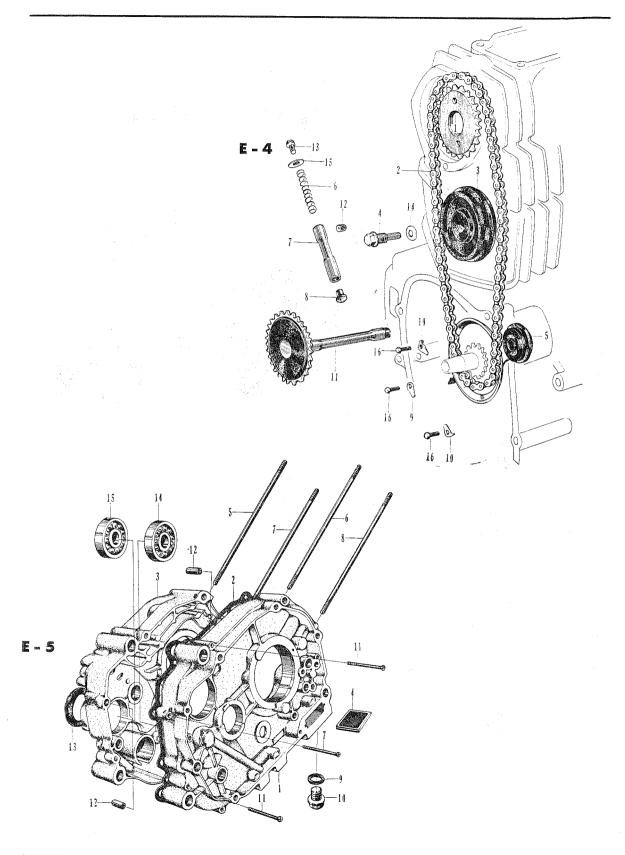
Job No.	Description	Part No.		C		t M CT 1 90	FRT	Labor	· Charge
E - 2									
E 02-00	CRANKSHAFT ASSY	13000-028-040	1		1	1 1	2. 9		
E 02-01	PIN, crank	13381-028-000	1		ı	1 1	1. 0		
E 02-02	CRANKSHAFT, right	13310-028-070	1	1		1 1	2. 9		
E 02-03	CRANKSHAFT, left	13321-028-060	1	1		1 1	2. 9		
E 02-04	PLUG, crank pin sealing	90811-030-000	-	1		1	2. 9		
E 02-05	ROD, connecting	13201-216-000	_	1	1	1	2. 9		
		13201-028-000					2. 9		
E 02-06	PISTON (STD)	13101-028-050				1	1. 0		
E 02-07	PIN, piston	13111-221-000				1	1. 0		
E 02-08	CLIP, piston pin	13115-200-000				. 2	1.0		
E 02-09	RING SET, piston (STD)	13010-028-020	1			. 2	1.0		
E 02-10	RETAINER, roller	13211-028-000				1	2. 9		
E 02-11	SPROCKET, timing	14311-028-010				1	2. 9		***
E 02-12	COLLAR, 20 mm	22911-028-000				-			
		22911-046-000				1	0. 7 0. 7		
E 02-13	KEY, woodruff, 4 mm	90741-253-000				1	0. 7		
E 02-14	ROLLER, 2.5×10	91101-001-030				24	2. 9		
$\mathbf{E}0215$	BEARING, ball, 6305	96100-63050	2	2	2	2	2. 9		
		******************************			*****	322240H3	***************************************	************	SEPPORPLEAXOLULDEES.
<b>E - 3</b> E03-01	GUIDE, inlet valve	10001 000 040	_		_				
E03-02	GUIDE, exhaust valve	12021-028-340					0.9		
E 03-03	CAMSHAFT	12023-028-330 14101-052-000		1	1	1	0.9		
E 03-04	ARM, valve rocker	14431-028-010		2	1	1 2	0. 7 0. 5		
E 03-05	SCREW, tappet adjusting	90012-200-000			2		0. 2		
$\mathbf{E}03-06$	SHAFT, rocker arm	14451-028-010	2	2	2	2	0.5		
E 03-07	VALVE, inlet	14711-028-000	1	1	1	1	0.9		
E 03-08 E 03-09	VALVE, exhaust	14721-028-600	1	1	1	1	0.9		
E 03-10	SPRING, outer, valve	14751-028-010	2		2	2	0.9		
E03-11	RETAINER, valve spring	14761-028-020 14771-030-000	2	2	2	2	0.9		
E 03-12	SEAT, inner, valve spring (for exhaust side)	14776-028-000	1	1	2	2 1	0. 9 0. 9		
E 03-13	COTTER, valve	14781-001-010	4	4	4	4	0. 9		
E 03-14	PIN, dowel, 3×5.2	30905-216-000	1	1	1	1	0. 2		
E03-15	NUT, tappet adjusting	90206-001-000	2	2	2	2	0. 2		
· E03–16	PLUG, spark	98066-56713	-	1	1	1	0.1		
17	BOLT, hex., 6×10	98066-56714 92000-06010	1	-	-	-	0. 1		
	SEAL, valve stem (for exhaust side)	14730-028-000	2	2	2	2			
	CAP, valve stem seal (for exhaust side)	14731-028-000	-		_	1			

## E - 2 Crankshaft · Piston / E - 3 Camshaft · Valve





E - 4 Cam Chain Chain Tensioner / E - 5 Crankcase · Cylinder Stud



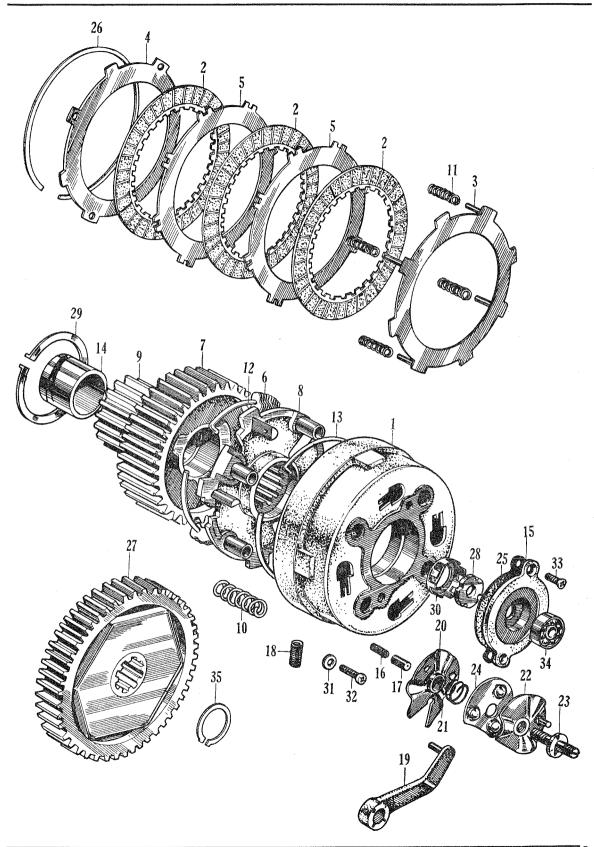
# E - 4 Cam Chain $\cdot$ Chain Tensioner / E - 5 Crankcase $\cdot$ Cylinder Stud

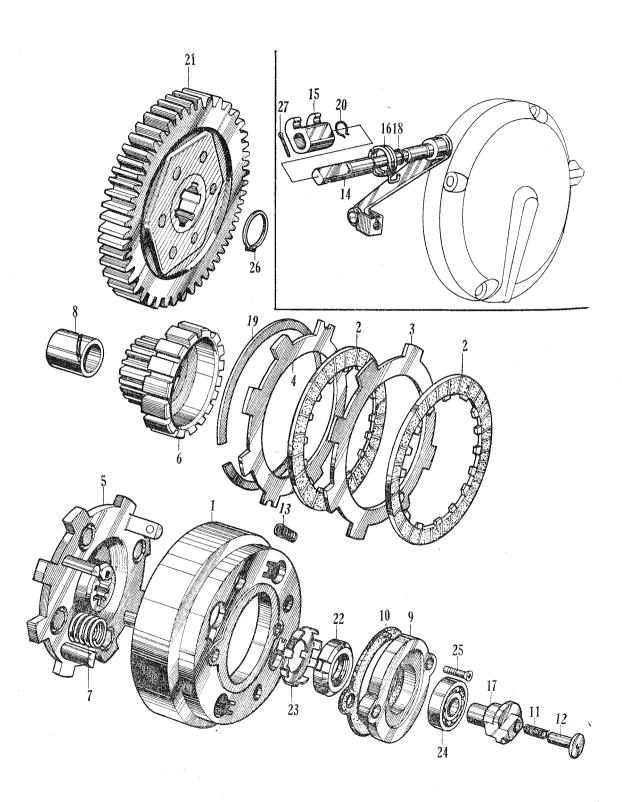
Job No.	Description	Part No.		CD	nit CM 91		FRT	Labo	r Charge
E = 4									
E 04-01	SPROCKET, cam	14321-028-000	1	1	1	1	1.0		
E 04-02	CHAIN, cam	14401-028-003	1	1	1	1	1.0		
E 04-03	ROLLER, cam chain guide	14610-028-010	1	1	1	1	1. 1		* *
E 04-04	PIN, guide roller	14615-035-000	1	1	1	1	1.1		**
E 04-05	TENSIONER, cam chain	14500-028-000	1	1	1	1	1.0		
E 04-06	SPRING, tensioner	14541-028-020	1	1	1	1	0.2		
E 04-07	ROD, tensioner push	14552-028-020	1	1	1	1	0. 2		
<b>E</b> 04-08	CUSHION tensioner	14561-028-010	1	1	1	1	0.2		
E 04-09	PLATE A, tensioner setting	14592-028-010	1	1	1	1	0.5		
E 04-10	PLATE B, tensioner setting	14593-028-010	2	2	2	2	0.5		
E04-11	SPROCKET, cam chain guide	14670-028-000	1	1	1	1	1.4		
E 04-12	STRAINER, oil damper	14591-035-000	1	1	1	1	0.2		
E 04-13	BOLT, sealing, 14 mm	90081-035-000	1	1	1	1	0.3		
E 04-14	WASHER, 8 mm	90481-035-000	ī	1	1	1	1. 1	**	
E 04-15	WASHER, sealing, 14 mm	90441-035-000	1	1	1	1	0. 3		
16	BOLT, hex., 6×10	92000-06010	3	3	3	3			
E - 5		*******************************	********	******	111161	.,,,,,,,,	<b>4235547 1</b> 12547821	8±2#0686F*###	1234256X70406D8CG1
E 05-01	CRANKCASE, right	11100-052-020	1	1	1	1	2. 4		
E 05-02	GASKET, crankcase	11191-052-000	1	1	1	1	1.9		
<b>E</b> 05-03	CRANKCASE, left	11200-052-000	1	-	1	1	2.4		
		11200-052-303	-	I	-		2. 4		
E 05-04	SCREEN, oil filter	15421-035-010	1	1	1	1	0.2		
E 05-05	BOLT A, cylinder stud	90031-028-010	2	2	1	2	0.9		
E 05-06	BOLT B, cylinder stud	90032-028-020	2	2	1	2	0.9		•
E 05-07	BOLT C, cylinder stud	90033-046-000	-	_	1	-	0.9		
E 05-08	BOLT D, cylinder stud	90034-046-000	-	-	1	-	0.9		
E 05-09	GASKET, drain plug	90407-231-000	1	1	1	1	0.1		
E 05-10	PLUG, drain, 12 mm	92800-12000	1	1	1	1	0.1		
11	SCREW, cross., 6×40	93500-06040	9	9	9	9			
12	PIN, hollow, 10×40	94301-10014		2	2	2			
E 05-13	OIL SEAL, 20-34-7	91201-030-000	-	1	1	1	2.6		
E 05-14	BEARING, ball, 6004	96100-60040	1	1	1	. 1	2. 4		ŧ,
E 05-15	BEARING, ball, 6204	96100-62040	1	1	1	1	2. 4		
									įŧ

# E-6(1) Clutch (C90/CM91/CT90)

Job No.	Description	Part No.	C 9(	C	nit M CT 1 90	FRT	Labor Charge
E 06-01	CLUTCH OUTER	22101-046-020	1		1 1	0.6	
<b>E</b> 06-02	DISK, clutch friction	22201-033-010	3		3 3	0.6	
E 06-03	PLATE A, clutch	22311-033-000	1		1 1	0.6	
E 06-04	PLATE B, clutch	22321-033-000	1	Ī	1 1	0.6	
E 06-05	PLATE C, clutch	22331-033-000	2	2	2 2	0.6	
$\mathbf{E}06-06$	WEIGHT, clutch	22531-033-010	24	24	24	0.6	
E 06-07	CLUTCH CENTER	22121-033-000	1	1	1	0.5	
E06-08	PLATE, drive	22511-046-000	1	1	1	0.6	
E 06-09	GEAR, drive	23111-033-000	1	1	1	0.5	
E 06-10	SPRING, clutch	22401-033-020	4	4	4	0.6	
E 06-11	SPRING, clutch free	22411-046-000	4	4	-	0.6	
		22411-033-000	-	-	4	0.6	
E 06-12	RING, center, clutch weight	22535-033-000	1	1	1	0.6	
E 06-13	RING, clutch weight stopper	22536-033-000	1	1	1	0.6	
E 06-14	GUIDE, clutch center	22131-030-000	1	1	1	0.6	
E 06-15	COVER, clutch outer	22111-028-010	1	1	1	0.6	
E 06-16	SPRING, oil guide	25555-046-000	1	1	1	0.5	
E 06-17	GUIDE, oil	25551-046-000	1	1	1	0.5	
E 06-18	SPRING, clutch damper	22421-001-000	4	4	4	0.6	
E 06-19	LEVER, clutch	22811-046-010	1	1	1	0.4	
E 06-20	PLATE, clutch cam	22820-046-000	1	1	1	0.4	
E 06-21	SPRING, cam plate side	22825-046-000	1	1	1	0.4	
E 06-22	PLATE, clutch lifter	22830-046-000	1	1	1	0.4	
E 06-23	BOLT, clutch adjusting	22846-046-010	1	1	1	0.4	
E 06-24	RETAINER, ball	22860-046-000	1	1	1	0.4	
E 06-25	GASKET, clutch outer cover	22112-028-000	1	1	1	0.5	
E 06-26	SET RING, 102.5 mm	22901-028-000	1	1	1	0.6	
E 06-27	GEAR, primary driven	23110-028-000	1	1	1	0.6	
E 06-28	NUT, locking, 16 mm	90231-028-000	1	1	1	0.5	
E 06-29	CIRCLIP, 39 mm	90603-703-010	1	1	1	0.6	
E 06-30	WASHER, lock, 16 mm	90431-028-010	1	1	1	0.5	
E06-31	WASHER, stopper	90483-001-000	4	4	4	0.6	
32	BOLT, hex., 5×6	92000-05006	4	4	4		
33	SCREW, cross., 5×12	93600-05012	2	2	2		
E 06-34	BEARING, ball, 6000	91002-001-000	1	1	1	0.4	
35	CIRCLIP, 20 mm	94510-20120	1	1	1		

# E - 6 (1) Clutch (C90/CM91/CT90)





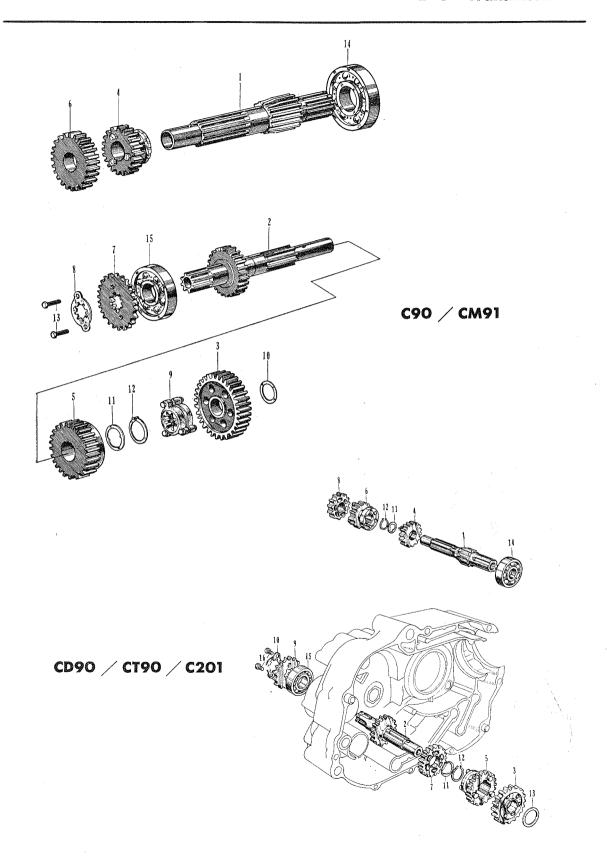
#### E-6(2) Clutch (C201/CD90)

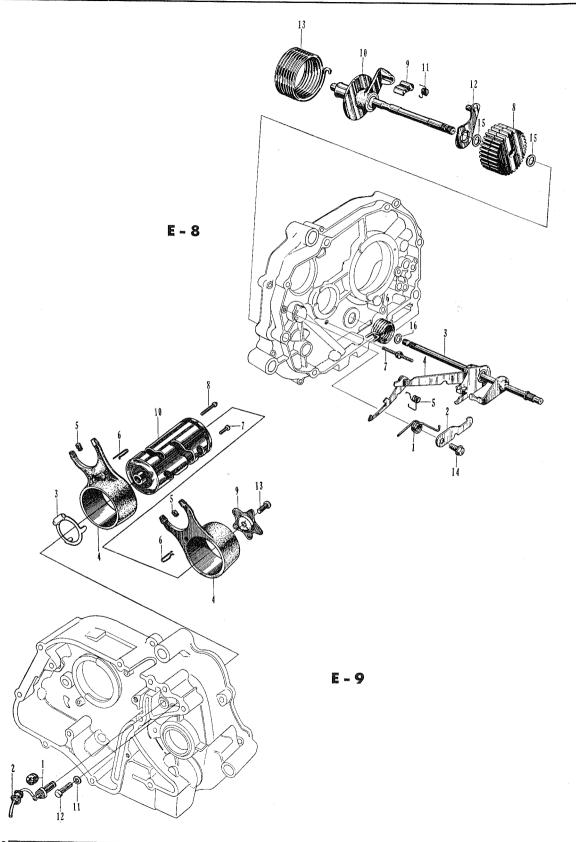
Job No.	Description	Part No.	Unit GD 90	FRT Labor Charge
E 06-01	CLUTCH OUTER	22101-028-000	1	0. 6
E 06-02	DISK, clutch friction	22201-030-000	2	0.6
E 06-03	PLATE A, clutch	22311-030-000	1	0. 6
$\mathbf{E}0604$	PLATE B, clutch	22320-030-000	1	0. 6
$\mathbf{E}0605$	PLATE, drive	22511-023-000	1	0.6
$\mathbf{E}06-06$	GEAR, drive	23111-030-000	1	0. 5
<b>E</b> 06-07	SPRING, clutch	22401-030-010	4	0. 6
<b>E</b> 06-08	GUIDE, clutch center	22131-028-000	1	0. 6
$\mathbf{E}0609$	COVER, clutch outer	22111-028-010	1	0. 5
E 06-10	GASKET, clutch outer cover	22112-028-000	1	0. 5
E 06-11	SPRING, oil guide	25555-028-000	1 1	0. 4
E 06-12	GUIDE, oil	25551-028-000	1	0. 4
E 06-13	SPRING, clutch damper	22421-001-000	4	0. 5
E 06-14	LEVER, clutch	22810-028-000	1	0. 4
E 06-15	ARM, clutch lifter	22834-030-000	1	0. 5
E 06-16	SPRING, clutch lever	22815-030-010	1	0. 1
$\mathbf{E}06 ext{-}17$	LIFTER, clutch	22831-028-000	1	0. 4
E 06-18	O RING, 6.8×1.9	91301-027-000	1	0. 1
E 06-19	SET RING, 101.5 mm	22901-035-000	1	0.6
E 06-20	SNAP RING, 10 mm	22901-030-000	1	0. 5
E 06-21	GEAR, primary driven	23110-028-000	1	0.6
E 06-22	NUT, lock, 16 mm	90231-030-000	1	0. 5
E 06-23	WASHER, lock, 16 mm	90431-030-000	1	0.5
${f E}06-24$	BEARING, ball, 6000	91002-001-000	1	0. 4
25	SCREW, cross., 5×16	93600-05012	2	
26	CIRCLIP, 20 mm	94510-20120	1	
27	PIN, cotter, 2 mm	94201-20150	1	

#### E - 7 Transmission

Job No.	Description	Part No.	U C 90	nit CM 91	FRT	Labor	Charge
C90/	CM91						
E 07-01	SHAFT, main, transmission	23211-046-000	1	1	2.3		
$\mathbf{E}0702$	SHAFT, counter, transmission	23221-046-000	1	1	2. 3		
E 07-03	GEAR, low, counter shaft	23421-028-000	1	1	2.3		
E 07-04	GEAR, second, main shaft	23431-046-000	1	1	2.3		
$\mathbf{E}0705$	GEAR, second, counter shaft	23441046000	1	1	2.3		
$\mathbf{E}0706$	GEAR, top, main shaft	23471-046-000	1	1	2.3		
E 07-07	SPROCKET, drive	23801-028-000	1	1	0.3		
E 07-08	PLATE, drive sprocket fixing	23811-028-000	-	1	0.3		
		23811-028-000	1	-	0.3		
E 07-09	SHIFTER, transmission gear	24201-046-000	. 1	1	2. 3		
E 07-10	WASHER, thrust, 14 mm	90451-001-000	1	1	2. 3		
E 07-11	WASHER, spline, 18 mm	90461-028-000	1	1	2. 3		
E 07-12	CIR-CLIP, 18 mm	90601-030-000	1	1 .	2. 3		
13	BOLT, hex., 6×10	92000-06010	2	2			
E 07-14	BEARING, ball, 6004	96100-60040	1	1	2. 3		
E 07-15	BEARING, ball, 6204	96100-62040	1	1	2. 3		
Job No.	P		Ur	nit		<u> </u>	<u>,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,</u>
	Description	Part No.	C D 90	CT 90	FRT	Labor	Charge
	Description / CT90 / C201	Part No.	CD	C T	FRT	Labor	Charge
CD90/		Part No. 23211-028-030	CD	C T	FRT 2. 3	Labor	Charge
CD90/ E07-01	/CT90/C201		C D 90	G T 90		Labor	Charge
CD90/ E07-01 E07-02	CT90 C201 SHAFT, main, transmission	23211-028-030	C D 90	G T 90	2. 3	Labor	Charge
CD90 E 07-01 E 07-02 E 07-03	CT90 / C201 SHAFT, main, transmission	23211-028-030 23221-052-000	00 90 1	0 T 90	2. 3	Labor	Charge
CD90 E 07-01 E 07-02 E 07-03 E 07-04	CT90 C201 SHAFT, main, transmission SHAFT, counter, transmission. GEAR, low, counter shaft	23211-028-030 23221-052-000 23421-028-000	CD 90	1 1	2. 3 2. 3 2. 3	Labor	Charge
CD90, E 07-01 E 07-02 E 07-03 E 07-04 E 07-05	CT90 C201 SHAFT, main, transmission SHAFT, counter, transmission GEAR, low, counter shaft GEAR, second, main shaft	23211-028-030 23221-052-000 23421-028-000 23431-052-010	0 90 90 1 1 1 1 1 1	1 1 1 1	2. 3 2. 3 2. 3 2. 3	Labor	Charge
CD90/ E07-01 E07-02 E07-03 E07-04 E07-05	CT90 C201  SHAFT, main, transmission  SHAFT, counter, transmission  GEAR, low, counter shaft  GEAR, second, main shaft  GEAR, second, counter shaft	23211-028-030 23221-052-000 23421-028-000 23431-052-010 23441-052-010	0 90 90 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	1 1 1 1	2. 3 2. 3 2. 3 2. 3 2. 3	Labor	Charge
CD90, E 07-01 E 07-02 E 07-03 E 07-04 E 07-05 E 07-06 E 07-07	CT90 C201  SHAFT, main, transmission  SHAFT, counter, transmission  GEAR, low, counter shaft  GEAR, second, main shaft  GEAR, second, counter shaft  GEAR, third, main shaft	23211-028-030 23221-052-000 23421-028-000 23431-052-010 23441-052-010 23451-052-000	CD 90	1 1 1 1 1	2. 3 2. 3 2. 3 2. 3 2. 3 2. 3	Labor	Charge
CD90/ E07-01 E07-02 E07-03 E07-04 E07-05 E07-06 E07-07	CT90 C201  SHAFT, main, transmission  SHAFT, counter, transmission  GEAR, low, counter shaft  GEAR, second, main shaft  GEAR, second, counter shaft  GEAR, third, main shaft  GEAR, third, counter shaft	23211-028-030 23221-052-000 23421-028-000 23431-052-010 23441-052-010 23451-052-000 23461-052-000	CD 90	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	2. 3 2. 3 2. 3 2. 3 2. 3 2. 3 2. 3	Labor	Charge
CD90, E 07-01 E 07-02 E 07-03 E 07-04 E 07-05 E 07-06 E 07-07 E 07-08	CT90 C201  SHAFT, main, transmission  SHAFT, counter, transmission  GEAR, low, counter shaft  GEAR, second, main shaft  GEAR, second, counter shaft  GEAR, third, main shaft  GEAR, third, counter shaft  GEAR, top, main shaft	23211-028-030 23221-052-000 23421-028-000 23431-052-010 23441-052-010 23451-052-000 23461-052-000 23471-052-000	CD 90	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	2. 3 2. 3 2. 3 2. 3 2. 3 2. 3 2. 3 2. 3	Labor	Charge
CD90/ E07-01 E07-02 E07-03 E07-04 E07-05 E07-06 E07-07 E07-09 E07-09	SHAFT, main, transmission SHAFT, counter, transmission GEAR, low, counter shaft GEAR, second, main shaft GEAR, second, counter shaft GEAR, third, main shaft GEAR, third, main shaft GEAR, top, main shaft SPROCKET, drive	23211-028-030 23221-052-000 23421-028-000 23431-052-010 23441-052-010 23451-052-000 23461-052-000 23471-052-000 23801-028-000	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	2. 3 2. 3 2. 3 2. 3 2. 3 2. 3 2. 3 2. 3	Labor	Charge
E 07-01 E 07-02 E 07-03 E 07-04 E 07-05 E 07-06 E 07-07 E 07-08 E 07-09 E 07-10	CT90 C201  SHAFT, main, transmission  SHAFT, counter, transmission  GEAR, low, counter shaft  GEAR, second, main shaft  GEAR, second, counter shaft  GEAR, third, main shaft  GEAR, third, counter shaft  GEAR, top, main shaft  SPROCKET, drive  PLATE, drive sprocket fixing	23211-028-030 23221-052-000 23421-028-000 23431-052-010 23441-052-010 23451-052-000 23461-052-000 23471-052-000 23801-028-000 23811-206-000	CD 90	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	2. 3 2. 3 2. 3 2. 3 2. 3 2. 3 2. 3 0. 3	Labor	Charge
E 07-01 E 07-02 E 07-03 E 07-04 E 07-05 E 07-06 E 07-07 E 07-08 E 07-09 E 07-10 E 07-11 E 07-12	CT90 C201  SHAFT, main, transmission  SHAFT, counter, transmission  GEAR, low, counter shaft  GEAR, second, main shaft  GEAR, second, counter shaft  GEAR, third, main shaft  GEAR, third, counter shaft  SPROCKET, drive  PLATE, drive sprocket fixing  WASHER, spline, 18 mm	23211-028-030 23221-052-000 23421-028-000 23431-052-010 23441-052-010 23451-052-000 23461-052-000 23471-052-000 23801-028-000 90461-028-000	ED 90	1 1 1 1 1 1 1 2	2. 3 2. 3 2. 3 2. 3 2. 3 2. 3 2. 3 2. 3	Labor	Charge
	CT90 C201  SHAFT, main, transmission  SHAFT, counter, transmission  GEAR, low, counter shaft  GEAR, second, main shaft  GEAR, second, counter shaft  GEAR, third, main shaft  GEAR, third, counter shaft  SPROCKET, drive  PLATE, drive sprocket fixing  WASHER, spline, 18 mm  CIRCLP, 18 mm	23211-028-030 23221-052-000 23421-028-000 23431-052-010 23441-052-010 23451-052-000 23461-052-000 23471-052-000 23801-028-000 23811-206-000 90461-028-000 90601-030-000	CD 90  1	1 1 1 1 1 1 1 2 2 2	2. 3 2. 3 2. 3 2. 3 2. 3 2. 3 2. 3 0. 3 0. 3 2. 3 2. 3 2. 3	Labor	Charge
E07-01 E07-02 E07-03 E07-04 E07-05 E07-06 E07-07 E07-08 E07-10 E07-11 E07-11	CT90 C201  SHAFT, main, transmission  SHAFT, counter, transmission  GEAR, low, counter shaft  GEAR, second, main shaft  GEAR, second, counter shaft  GEAR, third, main shaft  GEAR, third, counter shaft  GEAR, top, main shaft  SPROCKET, drive  PLATE, drive sprocket fixing  WASHER, spline, 18 mm  CIRCLP, 18 mm  WASHER, thrust, 14 mm	23211-028-030 23221-052-000 23421-028-000 23431-052-010 23441-052-010 23451-052-000 23461-052-000 23471-052-000 23801-028-000 90461-028-000 90601-030-000 90451-001-000	ED 90 1 1 1 1 1 1 1 1 1 1 2 1	1 1 1 1 1 1 2 2 1	2. 3 2. 3 2. 3 2. 3 2. 3 2. 3 2. 3 0. 3 2. 3 2. 3	Labor	Charge

#### E - 7 Transmission





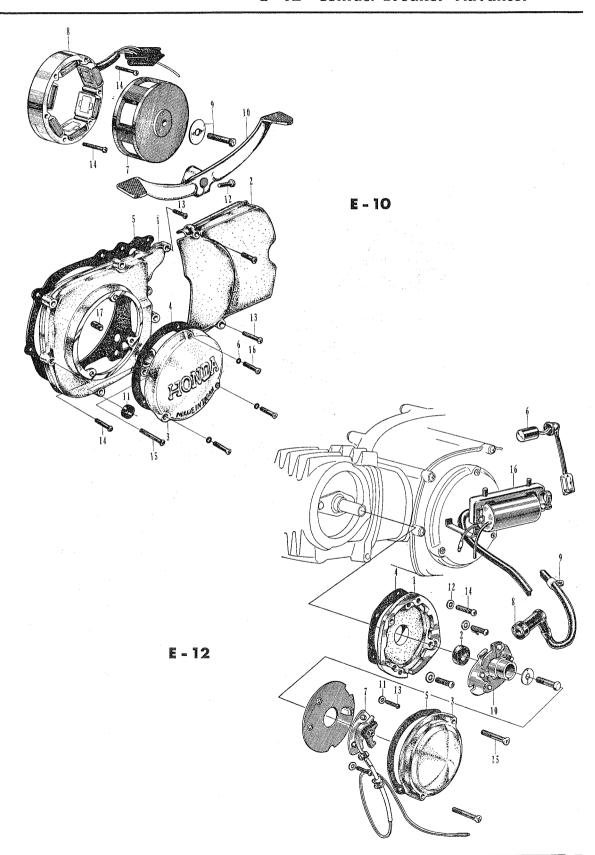
#### E-8 Kick Starter / E-9 Gear Shift

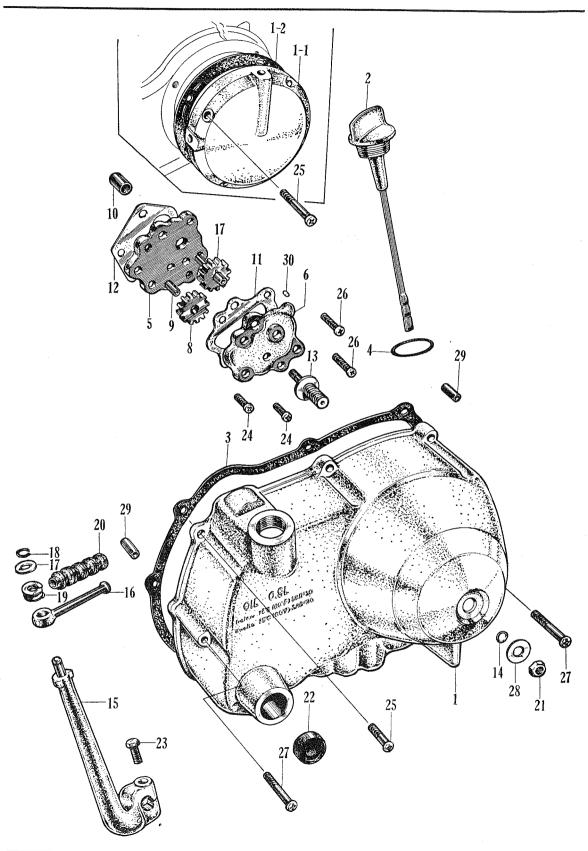
Job No.	Description	Part No.	C 90			I CT 90	FRT	Labor	Charge
E - 8							MCOHAZAOJ AMERON		
E 08-01	SPRING, shift drum stopper	24435-001-020	1	1	1	1	1. 0		
E 08-02	STOPPER, shift drum	24430-028-010	1	-	1	-	1. 0		
		24430-028-600	-	1	-	1	1.0		
E 08-03	SPINDLE, gear shift	24610-046-010	1	-	1	1	2.0		
		24610-028-000	-	1	-	-	2.0		
$\mathop{\mathbf{E}} 0804$	ARM, gear shift	24630-046-000	1	-	1	1	1. 0		
$\mathbf{E}0805$	SPRING, gear shift arm	24641-028-000	1	1	1	1	1.0		
E 08-06	SPRING, gear shift return	24651-033-000	1	-	1	1	1.0		
		24651-028-000	, -	1	-	-	1.0		
$\mathbf{E}0807$	PIN, shift return spring	24652-035-000	1	-	1	1	1.0		
		24652-028-000	-	1	-	-	1.0		
$\mathbf{E}0808$	PINION, kick starter	28211-028-000	1	1	1	1	2.0		
$\mathbf{E}08-09$	PAWL, kick starter ratchet	28222-030-000	1	1	1	1	2.0		
E 08-10	SPINDLE, kick starter	28250-028-000	1	1	1	1	2.0		
E 08-11	SPRING, kick starter pawl	28214-030-000	1	1	1	1	2.0		
$\mathbf{E}0812$	GUIDE, kick starter ratchet	28224-028-000	1	1	1	1	2.0		
E 08-13	SPRING, kick starter	28261-028-000	1	1	1	1	1.0		
$\mathbf{E}0814$	BOLT, shift drum stopper arm pivot	90023-001-010	-	1	1	1	1. 0		
		90023-028-600	1	-	-	-	1.0		
E 08-15	WASHER, thrust, 14 mm	90451-001-000	2	2	2	2	2.0		
E 08-16	WASHER, 12.2 mm	90482-001-010	1	1	1	1	1. 0		
E - 9							8 K E K U <b>m</b> B B B D D B B B B		
E 09-01	CONTACT ASSY., neutral switch	35750-028-000	1	1	1	1.	0.4		
E 09-02	GROMMET, neutral switch cord	32981-028-010	1	1	1	1	0.4		
E 09-03	ROTOR, neutral switch	35753-028-010	1	1	1	1	2.0		
E 09-04	FORK, gear shift	24211-046-000	2	-	2	-	2.0		
E 09-51	FORK, right, gear shift	24211-028-040	-	1	-	1	2.0		
E 09-52	FORK, left, gear shift	24221-028-030	-	1	-	1	2.0		
E 09-05	PIN, gear shift fork guide	24261-028-000	2	2	2	2	2.0		
E 09-06	CLIP, gear shift fork guide pin	24263-028-000	2	2	2	2	2.0		
E 09-07	PIN B, gear shift drum	24422-001-000	2	-	2	-	1.0		
E 09-53	PIN A, gear shift drum	24421-001-010	2	-	2	-	1. 0		
E 09-54	PIN C, gear shift drum	24421-200-000	-	4	-	4	1.0		
E 09-08	PIN C, gear shift drum	24423-028-000	1	-	1	-	1.0		
E 09-09	PLATE, gear shift drum side	24425-028-000	1	-	1	-	1.0		
$\mathbf{E}09-09$	PLATE, shift drum stopper	24425-053-000	-	1	-	1	1.0		*
E 09-10	DRUM, gear shift	24301-046-000	1	-	1	-	2.0		
		24301-053-000	-	1	-	1	2.0		
E 09-11	WASHER, shift drum side	90417-001-000	1	1	1	1	0.4		
12	BOLT, hex., 6×6	92000-06016	1	1	1	1			
13	SCREW, cross. 6×12	93500-06012	-	-	1	-			
	SCREW, cross., 6×16	93600-06016	1	7	-	1			

#### E-10 Left Crankcase Cover · Dynamo E-12 Contact Breaker · Advancer

Job No.	Description	Part No.	C 90	C E	nit CM 91		FRT	Labor Charge
E - 10								2÷
E 10-01	COVER, left, crankcase	11341-052-000	1	1	1	1	0, 3	er (ill
E 10-02	COVER, rear, left, crankcase	11361-046-000	1	-	1	1	0. 1	
		11361-052-000	-	1	-	-	0. 1	
E 10-03	COVER, dynamo		1	1	1	1	0.1	
E10-04	GASKET, dynamo cover		1	1	1	1	0.1	
E10-05	GASKET, crankcase left cover		1	-	1	1	0.3	
E 10-06 E 10-51	O RING, 5.5×1.5	91301-216-000	3		3	3	0. 1	
1710-91	A. C. GENERATOR	31100-046-000	1		. 1	1	0.4	
E 10-07	ROTOR	31100-052-000 31121-046-003		. 1	1	-	0.4	
22.20 01	ROTOR	31101-028-003				1	0.4	
		31121-052-000		1		1	0.4	4.
E10-08	STATOR ASSY	31141-046-003	1	-	1	1	0. 4	•
		31104-052-000	•	1			0.4	
E 10-09	BOLT, generator setting	31104-028-000	1	1	1	1	0. 2	
E 10-10	PEDAL, gear change	24701-046-000		-	1		0.1	
	•••••	24701-053-000	1	-	-	1	0. 1	
		24701-028-000	-	1	-	-	0. 1	
E 10-11	OIL SEAL, 11.6-26-7	91203-001-000	1	1	1	1	0.4	
12	BOLT, hex., $6\times22$	92000-06022	1	1	1	1		1.00
13	SCREW, cross., 6×20	93500-06020	3	3	3	3		1.0
14	SCREW, cross., 6×25	93500-06025	9	9	9	9		
15	SCREW, cross., 6×36	93500-06036	1	1	1	1		
16 17	SCREW, cross., 6×18	93700-0601802	3	3	3	3		
1 (	PIN, knock, 10×14	94301-10014	1	1	1	1		
E-12		**************************************		4410013	E D B W X X X 1	******	F 2 E 3 4 6 3 K E 3 E 3 E 3 E	- EMMIRA FARRARA RERARES - 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
E 12-51	DACE ACCV							20
E 12-31 E 12-01	BASE ASSY, point	30360-028-010	1	1	1	1	0.3	
E12-02	BASE, pointOIL SEAL, 13-22-5	12332-028-010	1	1	1	1	0.3	
1112 02	OIL SEAL, 10 22 0	91201-028-003 91201-028-005		1		1	0.3	
E 12-03	COVER, point	30370-028-000	1 1	1	1	1	0.3	
E12 04	GASEKT, point base	30392-028-010	1	1	1	1	0. 1 0. 3	
E 12-05	GASKET, point cover	30391-028-000		1		1	0. 3	
E 12-06	CONDENSER ASSY.	30350-052-000		i		1	0. 7	
E 12-52	BREAKER ASSY., contact	30200-028-003			i		0.3	
		30200-052-003	-	1	-		0.3	
E 12-07	BREAKER, contact	30202-028-003	1	-	1	1	0.3	
		30202-052-003	-	1	-	-	0.3	
		30202-052-004	-	1	-	-	0.3	
เกาย กด		00-00 0-0 0.0		1	1	1	0.1	7 B
E12-08	CAP ASSY, noise suppressor	30700-259-810	-	1	1		0. 1	
		30700-259-800	1	-		-	0. 1	
E 12-09	CLIP, high tension cord	30700-259-800 32906-028-000	1	1	1	- -	0. 1 0. 1	
		30700-259-800 32906-028-000 30220-028-003	1	- 1 1	- 1 1	- - 1	0. 1 0. 1 0. 3	
E 12-09 E 12-10	CLIP, high tension cord	30700-259-800 32906-028-000 30220-028-003 30220-028-004	1 1 1	- 1 1	- 1 1 1	- 1 1	0. 1 0. 1	
E 12-09 E 12-10	CLIP, high tension cord	30700-259-800 32906-028-000 30220-028-003 30220-028-004 90482-028-000	1 1 1 2	- 1 1 1 2	1 1 1 2	- - 1 1 2	0. 1 0. 1 0. 3	
E 12-09 E 12-10	CLIP, high tension cord	30700-259-800 32906-028-000 30220-028-003 30220-028-004 90482-028-000 90441-028-010	1 1 1 2 3	- 1 1 1 2 3	1 1 1 2	- 1 1 2	0. 1 0. 1 0. 3	
E 12-09 E 12-10 11 12 13	CLIP, high tension cord ADVANCER ASSY., spark  WASHER, 5 mm  WASHER, sealing, 6-mm  SCREW, cross., 5×10	30700-259-800 32906-028-000 30220-028-003 30220-028-004 90482-028-000 90441-028-010 93500-051010	1 1 1 2 3 2	- 1 1 1 2 3 2	1 1 1 2 3 2	- 1 1 2 -	0. 1 0. 1 0. 3	
E 12-09 E 12-10	CLIP, high tension cord ADVANCER ASSY., spark  WASHER, 5 mm WASHER, sealing, 6-mm SCREW, cross., 5×10 SCREW, cross., 6×12	30700-259-800 32906-028-000 30220-028-003 30220-028-004 90482-028-000 90441-028-010 93500-051010 93500-06012	1 1 1 2 3 2 3	- 1 1 1 2 3 2	1 1 1 2 3 2	- 1 1 2 - 2	0. 1 0. 1 0. 3	
E12-09 E12-10 11 12 13 14	CLIP, high tension cord ADVANCER ASSY., spark  WASHER, 5 mm  WASHER, sealing, 6-mm  SCREW, cross., 5×10	30700-259-800 32906-028-000 30220-028-003 30220-028-004 90482-028-000 90441-028-010 93500-051010	1 1 1 2 3 2 3 2	- 1 1 2 3 2 3 2	1 1 1 2 3 2	- 1 1 2 - 2 3	0. 1 0. 1 0. 3	

# E-10 Left Crankcase Cover · Dynamo E-12 Contact Breaker · Advancer





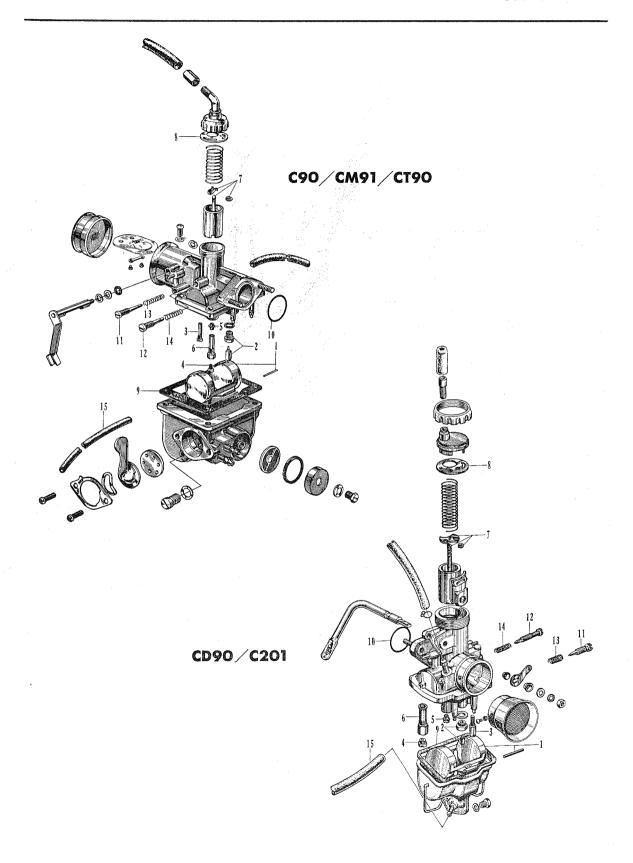
## E-11 Right Crankcase Cover · Oil Pump

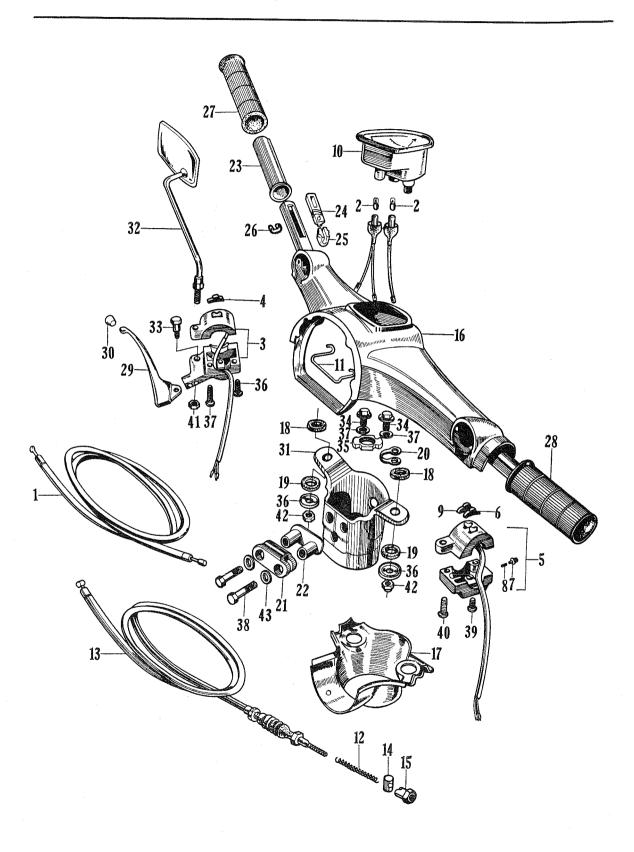
Job No.	Description	Part No.		U: CD 90			FRT	Labor Charge
E 11-01	COVER, right, crankcase	11330-046-000	1	-	1	1	0. 5	
		11330-028-020	-	1	-	-	0. 5	
E 111-1	COVER, clutch	11650-028-010	-	1	-	-	0. 1	
E 111-2	GASKET, clutch cover	11692-028-000	-	1	-	-	0. 1	
E 11-02	GAUGE, oil	15650-028-000	1	1	1	1	0. 1	
E 11-03	GASKET, crankcase right cover	11394-028-020	1	1	1	1	0.5	
E 11-04	GASKET, oil cap	15619-001-000	1	1	1	1	0.1	
E 11-05	BODY, oil pump	15111-028-030	1	1	1	1	0.7	
E 11-06	COVER, oil pump	15121-028-040	1	1	1	1	0.7	
E 11-07	GEAR, oil pump drive	15180-028-040	1	1	1	1	0.7	
E 11-08	GEAR B, oil pump	15141-028-030	1	1	1	ı	0.7	
E 11-09	SHAFT, oil pump driven gear	15161-028-030	.1	1	1	1	0.7	
E 11-10	PIN, hollow, 13×11	90701-028-000	1	1	1	1	0.8	
E 11-11	GASKET, oil pump cover	15128-028-010	1	1	1	1	0.7	
E 11-12	GASKET, oil pump body	15119-028-010	1	1	1	1	0.7	
E 11-13	BOLT, clutch adjusting	22846-046-000	1	-	1	1	0. 5	
E 11-14	O RING, 8 mm	91303-001-000	1	-	1	1	0. 1	
E 11-15	ARM, kick starter	28301-046-000	-	-	1	-	0. 1	
		28301-216-000	1	-	-	1	0. 1	
		28301-030-000	-	1	-	-	0. 1	
E 11-16	PEDAL, kick starter	28302-001-000	-	1	1	-	0. 1	
		28302-033-000	1	-	-	1	0. 1	
E 11–17	WASHER, kick starter	28303-001-000	1	1	1	1	0. 1	
E 11-18	CLIP, kick starter knuckle	28324-001-000	1	1	1	1	0. 1	
E 11-19	SPRING, kick starter knuckle	28322-001-000	1	1.	.1	1	0. 1	
E 11-20	PAD, kick starter pedal	28311-001-000	1	1	1	-	0. 1	
E 11-21	NUT, 8 mm	90400-08000	1	-	1	1	0. 1	
E 11-22	OIL SEAL, 14-26-7	91201-023-020	1	1	1	1	0. 5	
23	BOLT, hex., 6×22	92000-06022	1	1	1	1		
24	SCREW, cross., 5×14	93500-05014	2	2	2	2		
25	SCREW, cross., 6×20	93500-06020	7	10	7	7		
26	SCREW, cross., 6×25	93500-06025	3	3	3	3		
	SCREW, cross., 6×32	93500-06032	-	1	-	-		
27	SCREW, cross., 6×40	93500-06040	2	2	2	2		
28	WASHER, flat, 8 mm	94101-10014	1	-	1	1		
29	PIN, hollow, 10×14	94301-10014	2	2	2	2		
30	PIN, dowel, 4×6.5	94302-04065	1	1	1	1		

#### E-13 Carburetor

Job No.	Description	Part No.	Unit C CM CT 90 91 90	FRT	Labor Charge
C90/	CM91/CT90				
E 13-00	CARBURETOR ASSY	16100-046-020	- 1 - 1	0. 4 0. 4	
E 13-01	FLOAT ASSY.	16100-053-000 16122-201-004 16122-202-004	1 - 1 1 1	0. 4 0. 5 0. 5	
E 13-02	VALVE SET, float	16123-011-014 16123-011-004	- 1 - 1 - 1	0. 5 0. 5	
E 13-03	JET, slow	99130-03814 99130-04004	1 1 -	0. 5 0. 5	
E 13-04	JET, main	99101-07204	1 1 1	0.5	
E 13-05	JET, needle	16133-028-004 16133-202-004	1 1 -	0. 5 0. 5	
E 13-06	HOLDER, needle jet	16139-046-004 16139-053-004	1 1 -	0. 5 0. 5	
E 13-07	NEEDLE SET, jet	16151-046-004 16151-053-004	1 1 -	0. 2 0. 2	
E 13-08	SEAL, top	16171-046-004	1 1 1	0. 2	
E 13-09	GASKET, float chamber	16172-046-004	1 1 1	0. 2	
E 13-10	O RING	16176-001-004	1 1 1	0. 3	
E 13-11	SCREW, air	16162-202-004	1 1 1		
E 13-12	SCREW, throttle stop	16163-011-004		0. 2	
E 13-13	SPRING, air screw		1 1 1	0.2	
E 13-14	SPRING, throttle stop	16181-202-004	1 1 1	0. 2	
E 13-15	TUBE, 3.5×290	16182-011-004	1 1 1	0. 2	
110 10	TODE, 3.5 \ 230	95001-35290	1 1 1	0.1	
Job No.	Description	Part No.	Unit CO 90	FRT	Labor Charge
Job No.		Part No.	CD	FRT	Labor Charge
	/C201		C D 90		Labor Charge
CD90/	C201 CARBURETOR ASSY	16100-052-000	CD	0. 4	Labor Charge
CD90 E13-00 E13-01	C201 CARBURETOR ASSYFLOAT ASSY.	16100-052-000 16122-202-004	CD 90 1 1	0. 4 0. 5	Labor Charge
CD90/ E13-00	C201 CARBURETOR ASSY	16100-052-000	C D 90	0. 4 0. 5 0. 5	Labor Charge
CD90 E13-00 E13-01 E13-02	C201 CARBURETOR ASSY. FLOAT ASSY. VALVE SET, float	16100-052-000 16122-202-004 16122-028-005	G D 90 1 1 1	0. 4 0. 5	Labor Charge
CD90 E13-00 E13-01	C201 CARBURETOR ASSYFLOAT ASSY.	16100-052-000 16122-202-004 16122-028-005 16123-011-004	CD 90 1 1 1 1	0. 4 0. 5 0. 5 0. 5	Labor Charge
CD90 E13-00 E13-01 E13-02 E13-03	C201 CARBURETOR ASSY. FLOAT ASSY. VALVE SET, float  JET, slow.	16100-052-000 16122-202-004 16122-028-005 16123-011-004 16125-028-051 99130-04004 99130-15005	CD 90 1 1 1 1	0. 4 0. 5 0. 5 0. 5 0. 5	Labor Charge
CD90 E13-00 E13-01 E13-02	C201 CARBURETOR ASSY. FLOAT ASSY. VALVE SET, float	16100-052-000 16122-202-004 16122-028-005 16123-011-004 16125-028-051 99130-04004 99130-15005 99102-09004	CD 90 1 1 1 1 1 1 1	0. 4 0. 5 0. 5 0. 5 0. 5 0. 5 0. 5	Labor Charge
CD90 E13-00 E13-01 E13-02 E13-03 E13-04	C201 CARBURETOR ASSY. FLOAT ASSY. VALVE SET, float  JET, slow.  JET, main	16100-052-000 16122-202-004 16122-028-005 16123-011-004 16125-028-051 99130-04004 99130-15005 99102-09004 99112-08705	CD 90 1 1 1 1 1 1 1 1	0. 4 0. 5 0. 5 0. 5 0. 5 0. 5 0. 5 0. 5	Labor Charge
CD90 E13-00 E13-01 E13-02 E13-03	C201 CARBURETOR ASSY. FLOAT ASSY.  VALVE SET, float  JET, slow.  JET, main  JET, needle.	16100-052-000 16122-202-004 16122-028-005 16123-011-004 16125-028-051 99130-04004 99130-15005 99102-09004 99112-08705 16133-202-004	CD 90 1 1 1 1 1 1 1 1 1	0. 4 0. 5 0. 5 0. 5 0. 5 0. 5 0. 5 0. 5 0. 5	Labor Charge
CD90 E13-00 E13-01 E13-02 E13-03 E13-04	C201 CARBURETOR ASSY. FLOAT ASSY.  VALVE SET, float  JET, slow.  JET, main  JET, needle.	16100-052-000 16122-202-004 16122-028-005 16123-011-004 16125-028-051 99130-04004 99130-15005 99102-09004 99112-08705 16133-202-004 16133-052-005	CD 90 1 1 1 1 1 1 1 1 1	0. 4 0. 5 0. 5 0. 5 0. 5 0. 5 0. 5 0. 5 0. 5	Labor Charge
CD90 E13-00 E13-01 E13-02 E13-03 E13-04 E13-05	C201 CARBURETOR ASSY FLOAT ASSY.  VALVE SET, float  JET, slow  JET, main  JET, needle  HOLDER, needle jet	16100-052-000 16122-202-004 16122-028-005 16123-011-004 16125-028-051 99130-04004 99130-15005 99102-09004 99112-08705 16133-202-004 16133-052-005 16139-052-004	CD 90 1 1 1 1 1 1 1 1 1	0. 4 0. 5 0. 5 0. 5 0. 5 0. 5 0. 5 0. 5 0. 5	Labor Charge
E13-00 E13-01 E13-02 E13-03 E13-04 E13-05 E13-06 E13-07	C201 CARBURETOR ASSY. FLOAT ASSY. VALVE SET, float  JET, slow.  JET, main  JET, needle  HOLDER, needle jet. NEEDLE SET, jet	16100-052-000 16122-202-004 16122-028-005 16123-011-004 16125-028-051 99130-04004 99130-15005 99102-09004 99112-08705 16133-052-004 16139-052-004 16151-052-004	CD 90 1 1 1 1 1 1 1 1 1 1	0. 4 0. 5 0. 5 0. 5 0. 5 0. 5 0. 5 0. 5 0. 5	Labor Charge
E13-00 E13-01 E13-02 E13-03 E13-04 E13-05 E13-06 E13-07	C201 CARBURETOR ASSY. FLOAT ASSY. VALVE SET, float  JET, slow.  JET, main  JET, needle  HOLDER, needle jet. NEEDLE SET, jet	16100-052-000 16122-202-004 16122-028-005 16123-011-004 16125-028-051 99130-04004 99130-15005 99102-09004 99112-08705 16133-052-004 16139-052-004 16151-052-004	CD 90 1 1 1 1 1 1 1 1 1	0. 4 0. 5 0. 5 0. 5 0. 5 0. 5 0. 5 0. 5 0. 5	Labor Charge
E13-00 E13-01 E13-02 E13-03 E13-04 E13-05 E13-06 E13-07 E13-08	C201 CARBURETOR ASSY FLOAT ASSY.  VALVE SET, float  JET, slow  JET, main  JET, needle  HOLDER, needle jet	16100-052-000 16122-202-004 16122-028-005 16123-011-004 16125-028-051 99130-04004 99130-15005 99102-09004 99112-08705 16133-202-004 16133-052-005 16139-052-004 16151-052-004 16171-052-004	CD 90 1 1 1 1 1 1 1 1 1 1	0. 4 0. 5 0. 5 0. 5 0. 5 0. 5 0. 5 0. 5 0. 5	Labor Charge
E13-00 E13-01 E13-02 E13-03 E13-04 E13-05 E13-06 E13-07 E13-08 E13-09	C201 CARBURETOR ASSY. FLOAT ASSY.  VALVE SET, float  JET, slow.  JET, main  JET, needle  HOLDER, needle jet NEEDLE SET, jet  SEAL, top.  GASKET, float chamber	16100-052-000 16122-202-004 16122-028-005 16123-011-004 16125-028-051 99130-04004 99130-15005 99102-09004 99112-08705 16133-202-004 16133-052-005 16139-052-004 16151-052-004 16151-052-004 16171-052-004 16171-030-005	CD 90 1 1 1 1 1 1 1 1 1 1 1 1 1	0. 4 0. 5 0. 5	Labor Charge
E13-00 E13-01 E13-02 E13-03 E13-04 E13-05 E13-06 E13-07 E13-08 E13-09 E13-10	C201 CARBURETOR ASSY. FLOAT ASSY.  VALVE SET, float  JET, slow.  JET, main  JET, needle  HOLDER, needle jet. NEEDLE SET, jet  SEAL, top.  GASKET, float chamber  O RING.	16100-052-000 16122-202-004 16122-028-005 16123-011-004 16125-028-051 99130-04004 99130-15005 99102-09004 99112-08705 16133-052-004 16133-052-004 16151-052-004 16151-052-004 16171-052-004 16172-020-004 16172-028-005 16172-028-005	CD 90 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	0. 4 0. 5 0. 5	Labor Charge
E13-00 E13-01 E13-02 E13-03 E13-04 E13-05 E13-06 E13-07 E13-08 E13-09 E13-10	C201 CARBURETOR ASSY. FLOAT ASSY.  VALVE SET, float  JET, slow.  JET, main  JET, needle  HOLDER, needle jet NEEDLE SET, jet  SEAL, top.  GASKET, float chamber	16100-052-000 16122-202-004 16122-028-005 16123-011-004 16125-028-051 99130-04004 99130-15005 99102-09004 99112-08705 16133-052-005 16139-052-004 16151-052-004 16151-052-004 16171-030-005 16172-202-004 16172-028-005 16176-001-004 16162-202-004	CD 90 1 1 1 1 1 1 1 1 1 1 1 1 1	0. 4 0. 5 0. 5 0. 5 0. 5 0. 5 0. 5 0. 5 0. 5	Labor Charge
E13-00 E13-01 E13-02 E13-03 E13-04 E13-05 E13-06 E13-07 E13-08 E13-09 E13-10 E13-11	C201 CARBURETOR ASSY. FLOAT ASSY.  VALVE SET, float  JET, slow.  JET, main  JET, needle  HOLDER, needle jet. NEEDLE SET, jet  SEAL, top.  GASKET, float chamber  O RING. SCREW, air.	16100-052-000 16122-202-004 16122-028-005 16123-011-004 16125-028-051 99130-04004 99130-15005 99102-09004 99112-08705 16133-202-004 16133-052-005 16139-052-004 16151-052-004 16151-052-004 16171-030-005 16172-022-004 16172-028-005 16176-001-004 16162-202-004 16162-202-004	CD 90 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	0. 4 0. 5 0. 5	Labor Charge
E13-00 E13-01 E13-02 E13-03 E13-04 E13-05 E13-06 E13-07 E13-08 E13-09 E13-10 E13-11	C201 CARBURETOR ASSY. FLOAT ASSY. VALVE SET, float  JET, slow.  JET, main  JET, needle  HOLDER, needle jet. NEEDLE SET, jet  SEAL, top.  GASKET, float chamber  O RING. SCREW, air.  SCREW, throttle stop.	16100-052-000 16122-202-004 16122-028-005 16123-011-004 16125-028-051 99130-04004 99130-15005 99102-09004 99112-08705 16133-202-004 16133-052-005 16139-052-004 16151-052-004 16151-052-004 16171-050-005 16172-202-004 16172-028-005 16172-028-005 16176-001-004 16162-202-004 16162-030-005 16163-028-004	CD 90 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	0. 4 0. 5 0. 5	Labor Charge
E13-00 E13-01 E13-02 E13-03 E13-04 E13-05 E13-06 E13-07 E13-08 E13-09 E13-10 E13-11 E13-12	C201 CARBURETOR ASSY. FLOAT ASSY.  VALVE SET, float  JET, slow.  JET, main  JET, needle  HOLDER, needle jet. NEEDLE SET, jet  SEAL, top.  GASKET, float chamber  O RING. SCREW, air.  SCREW, throttle stop.	16100-052-000 16122-202-004 16122-028-005 16123-011-004 16125-028-051 99130-04004 99130-15005 99102-09004 99112-08705 16133-052-005 16139-052-004 16151-052-004 16151-052-004 16171-052-004 16172-020-004 16172-028-005 16172-028-005 16176-001-004 16162-030-005 16162-030-005 16163-028-004	CD 90 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	0. 4 0. 5 0. 5	Labor Charge
E13-00 E13-01 E13-02 E13-03 E13-04 E13-05 E13-06 E13-07 E13-08 E13-09 E13-10 E13-11 E13-12	C201 CARBURETOR ASSY. FLOAT ASSY.  VALVE SET, float  JET, slow.  JET, main  JET, needle  HOLDER, needle jet. NEEDLE SET, jet  SEAL, top.  GASKET, float chamber  O RING. SCREW, air.  SCREW, throttle stop.  SPRING, air screw	16100-052-000 16122-202-004 16122-028-005 16123-011-004 16125-028-051 99130-04004 99130-15005 99102-09004 99112-08705 16133-052-005 16139-052-004 16151-052-004 16151-052-004 16172-020-004 16172-020-004 16172-028-005 16176-001-004 16162-202-004 16162-030-005 16163-028-005 16163-028-004 16163-028-015 16181-202-004	CD 90 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	0. 4 0. 5 0. 5	Labor Charge
E13-00 E13-01 E13-02 E13-03 E13-04 E13-05 E13-06 E13-07 E13-08 E13-09 E13-10 E13-11 E13-12	C201 CARBURETOR ASSY. FLOAT ASSY.  VALVE SET, float  JET, slow.  JET, main  JET, needle  HOLDER, needle jet. NEEDLE SET, jet  SEAL, top.  GASKET, float chamber  O RING. SCREW, air.  SCREW, throttle stop.  SPRING, air screw  SPRING, throttle stop.	16100-052-000 16122-202-004 16122-028-005 16123-011-004 16125-028-051 99130-04004 99130-15005 99102-09004 99112-08705 16133-202-004 16133-052-005 16139-052-004 16151-052-004 16151-052-004 16171-030-005 16172-028-005 16172-028-005 16176-001-004 16162-202-004 16163-028-004 16163-028-004 16181-023-005 16181-020-004 16181-023-005 16181-023-005	CD 90 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	0. 4 0. 5 0. 5	Labor Charge
E13-00 E13-01 E13-02 E13-03 E13-04 E13-05 E13-06 E13-07 E13-08 E13-09 E13-10	C201 CARBURETOR ASSY. FLOAT ASSY.  VALVE SET, float  JET, slow.  JET, main  JET, needle  HOLDER, needle jet. NEEDLE SET, jet  SEAL, top.  GASKET, float chamber  O RING. SCREW, air.  SCREW, throttle stop.  SPRING, air screw  SPRING, throttle stop.	16100-052-000 16122-202-004 16122-028-005 16123-011-004 16125-028-051 99130-04004 99130-15005 99102-09004 99112-08705 16133-052-005 16139-052-004 16151-052-004 16151-052-004 16172-020-004 16172-020-004 16172-028-005 16176-001-004 16162-202-004 16162-030-005 16163-028-005 16163-028-004 16163-028-015 16181-202-004	CD 90 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	0. 4 0. 5 0. 5	Labor Charge

#### E-13 Carburetor





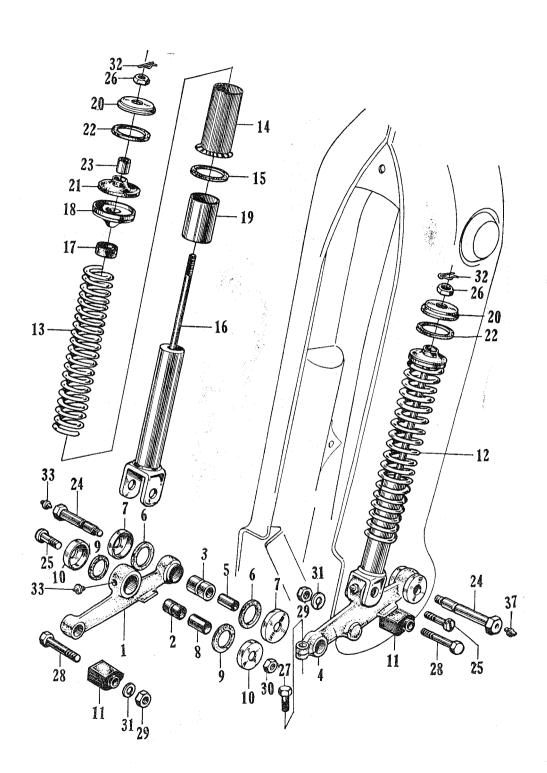
## F-1 Steering Handle (C90)

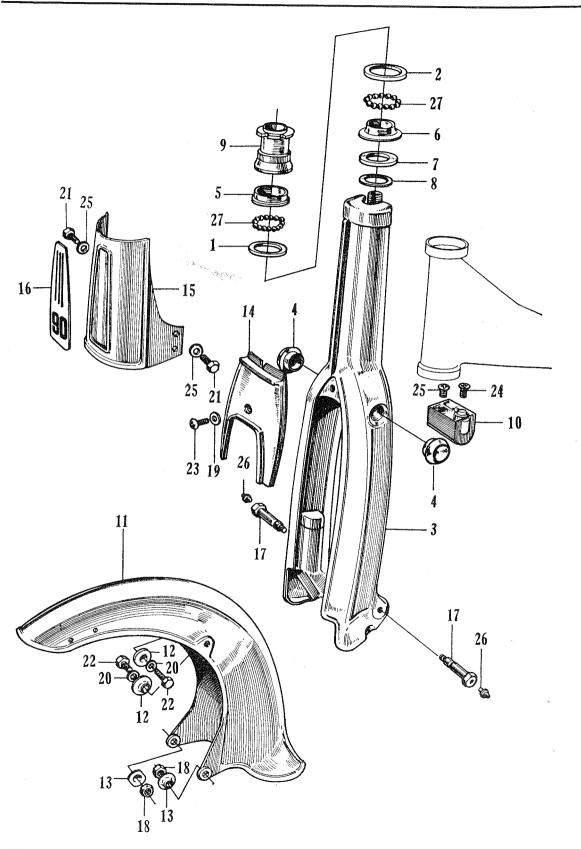
Job No.	Description	Part No.	Unit C 90	FRT	Labor Charge
F 01-01	CABLE, throttle	17910-046-020	1	0.2	
F 01-02	BULB, speedometer	34908-001-000	2	0.2	
F 01-03	SWITCH ASSY., winker	35251-041-000	1	0.4	
F 01-04	KNOB, winker switch	35253-259-300	1	0.2	
F01-05	SWITCH ASSY., horn button & lighing	35300-041-691	1	0.2	
F 01-06	KNOB, horn button switch	35316-259-300	1	0.2	
F 01-07	BUTTON, push, horn button switch	35317-259-000	1	0.2	
F 01-08	SPRING, push button	35318-259-000	1	0.2	
F01-09	KNOB, dimmer switch	35319-259-300	1	0.2	
F 01-10	SPEEDOMETER ASSY	37200-046-601	1	0.3	
F01-11	SPRING, speedometer setting	35244-041-010	1	0.2	
F 01-12	SPRING, front brake arm	45437-001-000	1	0. 1	
F 01-13	CABLE, front brake	45450-041-000	1	0.2	
F 01-14	JOINT, front brake arm	45461-001-000	1	0. 1	
F01-15	NUT, front brake adjusting	43462-001-000	1	0.1	
F 01-16	HANDLE, steering	53100-046-000	1	0.9	
F 01-17	COVER, lower, handle	53120-041-000	1	0.3	
F01-18	RUBBER A, handle cushion	53133-046-000	2	0.2	
F01-19	RUBBER B, handle cushion	53134-046-000	1	0.2	
F 01-20	PLATE, handle earth	53135-041-000	1	0.2	
F01-21	RUBBER C, handle cushion	53136-046-000	1	0.3	
F 01-22	PLATE, handle setting	53139-046-000	1	0.3	
F01-23	PIPE, throttle grip	53141-034-000	1	0.2	
F 01-24	HINGE, throttle cable	53161-033-000	1	0.2	
F 01-25	HOLDER, outer, throttle	53162-001-020	1	0.1	
F 01-26	ADJUSTER, throttle grip	53163-001-000	1	0. 1	
F 01-27	GRIP, right	53165-040-010	1	0. 1	
F 01-28	GRIP, left	53166-040-010	1	0.1	
F 01-51	LEVER ASSY., right, steering handle	53160-041-000	1	0. 1	
F 01-29	LEVER, right, steering handle	53175-001-000	1	0.1	
F 01-30	CAP, rubber, handle lever	53180-041-000	1	0. 1	
F01-31	BRIDGE, fork top	53231-046-000 X R	1	0.3	
F01-32	MIRROR, back, right	58110-041-000	1	0. 1	
F 01-52	MIRROR, back, left	88220-041-000	1	0. 1	
F01-33	SCREW, handle lever pivot	90114-001-000	1	0. 1	
34	BOLT, top bridge setting	90117-001-000	2		
35	NUT, steering head stem	90304-030-000	1		
36	WASHER, handle setting	90518-041-000	2		
37	WASHER, toothed	90552-001-000	2		
38 20	BOLT, hex., 6×28	92000-06028	2		
39 40	SCREW, cross., 5×16	93500-05016	2		
40	SCREW, cross., 5×30	93500-05030	2		
41 42	NUT, hex., 6 mm	94001-06000	1		
	NUT, blind, 8 mm	94022-08000	2		
43	WASHER, flat, 6 mm	94101-06000	2		

# F-2 Front Cushion (C90)

Job No.	Description	Part No.	Unit C 90	FRT	Labo	· Charge
F 02-01	ARM, right, front suspension	51310-046-000	1	0.6		
F 02-02	BUSHING, lower, front cushion	51311-041-000	1	0.5		
$\mathbf{F02}03$	BUSHING, front arm pivot	51312-041-000	1	0.5		
m F02-04	ARM, left, front suspension	31320-046-000	1	0.6		
F02-05	COLLAR, front arm pivot	51331-041-000	1	0.6		
$\mathbf{F}02-06$	DUST-SEAL, front arm pivot	51332-001-000	2	0.6		
$\mathbf{F02-07}$	CAP, front arm pivot dust-seal	51333-001-000	2	0.6		
F 02-08	COLLAR, front cushion lower distance	51334-041-000	1	0.5	•	
F02-09	DUST-SEAL, lower, front cushion	51335-001-000	2	0.5		
F 02-10	CAP, front cushion lower dust-seal	51336-001-000	2	0.5		
F02-11	STOPPER, front arm rebound	51351-041-000	1	0.6		
F02-12	CUSHION ASSY., front	51400-046-000	1	0.5		
F02-13	SPRING, front cushion	51401-046-000	1	0.6		
F 02-14	GUIDE, front cushion spring	1409-0501-020	1	0.6		
F 02-15	SEAT, front cushion spring	51417-001-000	1	0.6		
F 02-16	METAL, bottom, front cushion	51420-001-010	1	0.6		
F 02-17	RUBBER, front cushion stopper	51475-046-000	1	0.6		
F 02-18	NUT, front cushion bottom lock	51482-041-000	1	0.6		
F 02-19	COLLAR, outer, front cushion	51486-046-010	1	0.6		
F 02-20	WASHER, front cushion joint	51487-041-000	1	0.5		
F 02-21	RUBBER A, front cushion joint	51488-041-010	1	0. 5		
F 02-22	RUBBER B, front cushion joint	51489-041-000	1	0. 5		
F 02-23	COLLAR, upper, front cushion	91491-041-000	1	0. 5		
F 02-24	BOLT, front arm pivot	90125-001-000	1	0. 2		
F 02-25	BOLT, lower, front cushion	90149-041-010	1	0. 5		
F 02-26	NUT, lock, 7 mm	90308-041-000	1	0. 6		
27	BOLT, hex., 8×22	92000-08022	1	0.0		
28	BOLT, hex., 8×42	92000-08042	2			
29	NUT, hex., 8 mm	94001-08000	2			
30	NUT, thin, 8 mm	30-94002-0800	2			
31	WASHER, spring, 8 mm	94111-08000	2			
32	PIN, lock, 6 mm	94251-06000	2			
F 02-33	NIPPLE, grease, 4.5 mm	96201-00000	1	0. 2		

#### F-2 Front Cushion (C90)





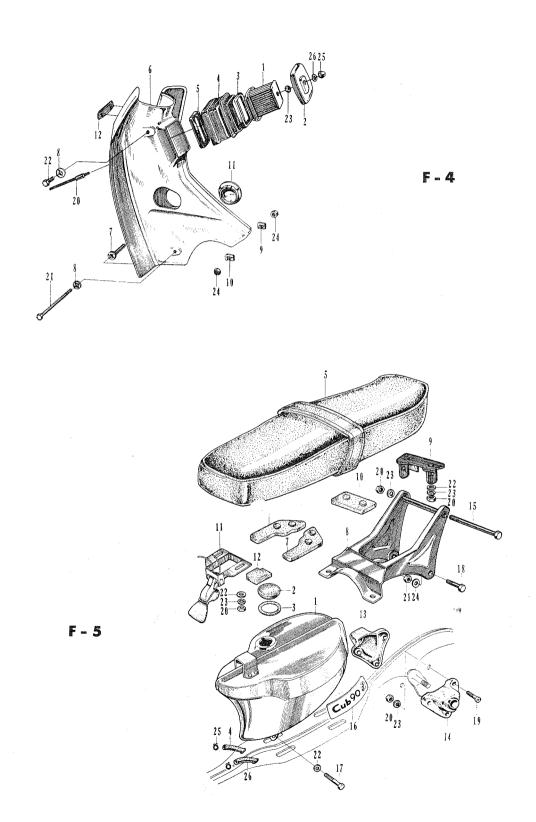
#### F-3 Front Fork · Front Fender (C90)

Job No.	Description	Part No.	Unit C 90	FRT	Labor Charge
F 03-01	RACE, steering top ball	50301-030-305	1	0. 5	
F 03-02	RACE, steering bottom ball	50302-030-305	1	0.9	
F 03-03	FORK, front	51100-046-000	1	1.5	
F 03-04	CAP, side, front fork	51341-001-000	,2	0. 1	
F 03-05	RACE, steering top cone	53216-030-305	1	0.5	
F 03-06	RACE, steering bottom cone	53217-030-305	1	0.9	
F 03-07	DUST-SEAL, steering head	53214-001-010	1	0.9	
F 03-08	WASHER, steering head dust-seal	53215-001-000	1	0.9	
F 03-09	THREAD, steering head top	53220-046-000	1	0.5	
F 03-10	LOCK, steering handle	53600-001-020	1	0.3	
F 03-11	FENDER, front	61100-041-010	1	0.2	
F 03-12	METAL, front fender upper fixing	61117-001-010	2	0.2	
F 03-13	METAL, front fender lower fixing	61150-041-010	2	0.2	
F 03-14	COVER, center, fork	61142-001-000	1	0.2	
F 03-15	COVER, top, front	64309-041-303	1	0.2	
F 03-16	EMBLEM, top cover	87130-046-000	1	0. 1	
F 03-17	BOLT, front arm pivot	90125-001-000	1	0.2	
F03-18	NUT, self lock, 8 mm	90349-001-000	1	0.6	
F 03-19	WASHER, 6 mm	90501-041-000	1		
F 03-20	WASHER, 8 mm	90581-701-000	2		
21	BOLT, hex., 6×12	92000-06012	2		
22	BOLT, hex., 6×16	92000-06016	2		
23	SCREW, cross., 6×12	93500-06012	1		
24	SCREW, cross., 6×12	93600-06012	2		
25	WASHER, flat, 6 mm	94101-06000	2		
F 03-26	NIPPLE, grease, 4.5 mm	96201-30000	1	0. 2	
F 03-27	BALL, steel, #6	96211-06000	42	0. 9	

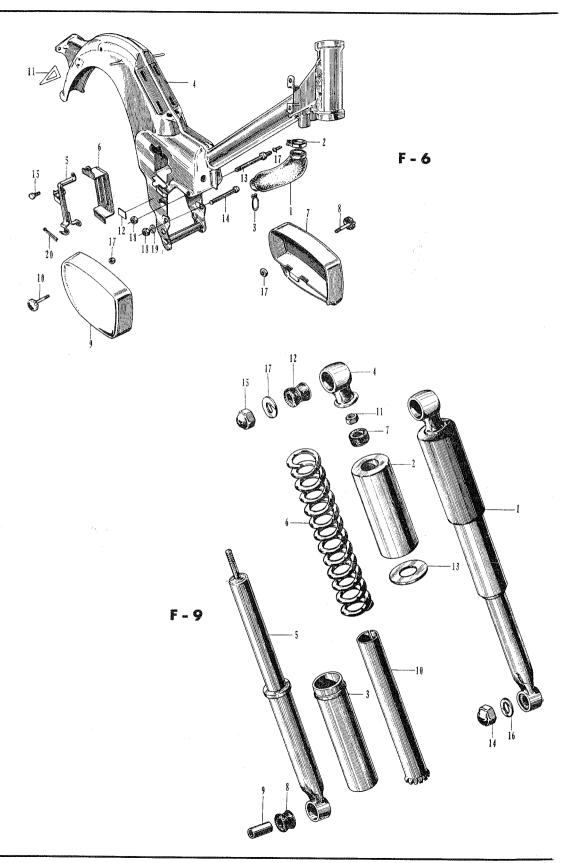
# F-4 Front Cover · Air Cleaner / F-5 Fuel Tank · Seat (C90)

Job No.	Description	Part No.	Unit C 90	FRT	Labor Charge
F - 4					
F 04-01	ELEMENT, air cleaner	17911 046 010	_		
F 04-02	COVER, air clenaer		1	0. 2	
F04-03	GASKET, cleaner case cover		1	0. 1	
F04-04	CASE, air cleaner		1	0. 2	
F 04-05	GASKET, air cleaner case	·	1	0.2	
F 04-06	COVER, front		1	0.2	
$\mathbf{F04}$ -07	COLLAR A, front cover setting		1	0.2	
F04-08	WASHER, front cover setting		2 4	0.1	
F 04-09	WASHER, right, front cover setting			0.2	
F 04-10	WASHER, left, front cover setting	64349-046-000	1	0.1	
F04-11	CAP, front cover	64365-046-000 X L	1	0.1	
F04-12	EMBLEM, front cover		1	0.1	
$\mathbf{F}04-20$	BOLT, air cleaner setting	90113-001-040	1	0.1	
21	BOLT, front cover lower	90141-001-000	2	0. 1	
22	BOLT, hex., 6×14		2		
23	NUT, hex., 6 mm	94001-06000	2		
24	NUT, thin, 10 mm	94002-10020	1		
25	NUT, blind, 6 mm	94021-06020	2		
26	WASHER, flat, 6 mm	94101-06000	1		
F = 5		***************************************		****************	22220222242000000000000000000000000000
	The National Control of the Control				
F 05-01 F 05-02	TANK, fuel	17500-046-810	1	0.4	
F 05-02 F 05-03	CAP, fuel filler	17620-001-000	1	0.1	
F 05-03	GASKET, fuel filler cap	17631-001-000	1	0.1	
F 05-04 F 05-05	TUBE, fuel reserve	17631-046-000	1	0.1	
F 05-06	SEAT, double	77200-034-600	1	0.2	
F 05-07	RUBBER, right, seat stopper	77151-001-000	1	0. 1	
F 05-08	RUBBER, left, seat stopper	77152-001-000	1	0.1	
F 05-09	BRACKET, double seat	77221-034-600	1	0.2	
F 05-10	BRACKET B, double seat (Black)	$77222-001-810\mathrm{B}$	1	0.2	
F 05-11	RUBBER, rear seat stopper	77241-001-810	1	0. 1	
F 05-12	CATCH ASSY, double seat (Black)	$77230$ – $001$ – $810\mathrm{B}$	1	0.2	
F 05-13	STOPPER, front, seat	77236-001-810	1	0. 1	
F 05-14	BRACKET, right, rear suspention	50303-033-010	1	0.2	
F 05-15	BRACKET, left, rear suspention	50306-033-010	1	0.2	
F 05-16	BOLT, double seat hinge	90101-001-810	1	0.2	
F 05~51	EMBLEM, right, fuel tank	87121-034-600	1	0.1	
17	EMBLEM, left, fuel tank	87122-034-600	1	0.1	
18	BOLT, hex., 6×24	92000-0602402	4		
19	BOLT, hex., 8×14	92000-08014	2		
20	SCREW, cross., 6×16	93700-0601602	1		
20 21	NUT, hex., 6 mm		11		
22	NUT, hex., 8 mm	94001-08000	2		
23	WASHER spring 6 mm	94101-06000	8		
24	WASHER spring 8 mm		11		
25	WASHER, spring, 8 mm	94111-08000	2		
26	CLIP, ful tube, 5 mm	95002-50000	2		
8	, AUCA, U/N TUU	95001-50450	1		

# F-4 Front Cover · Air Cleaner / F-5 Fuel Tank · Seat (C90)



# F-6 Frame Body F-9 Rear Cushion (C90)

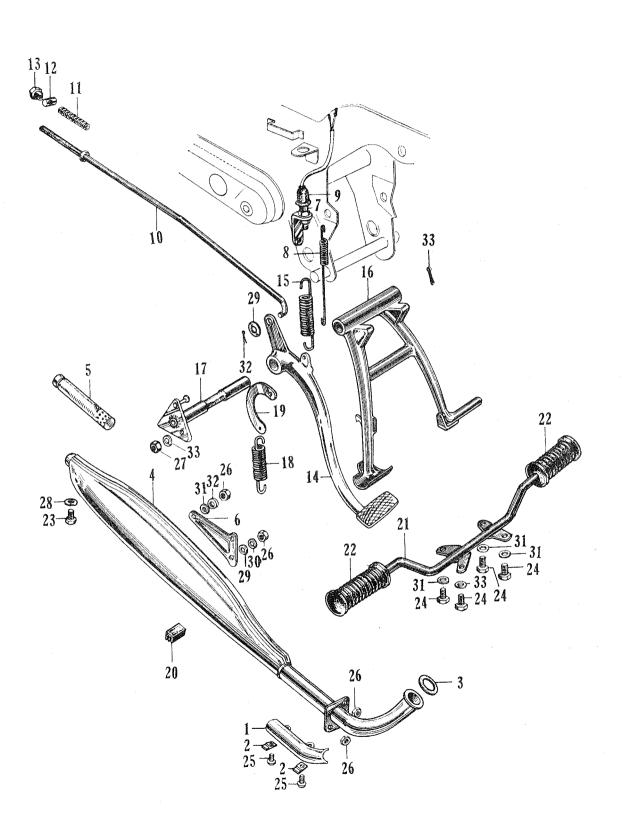


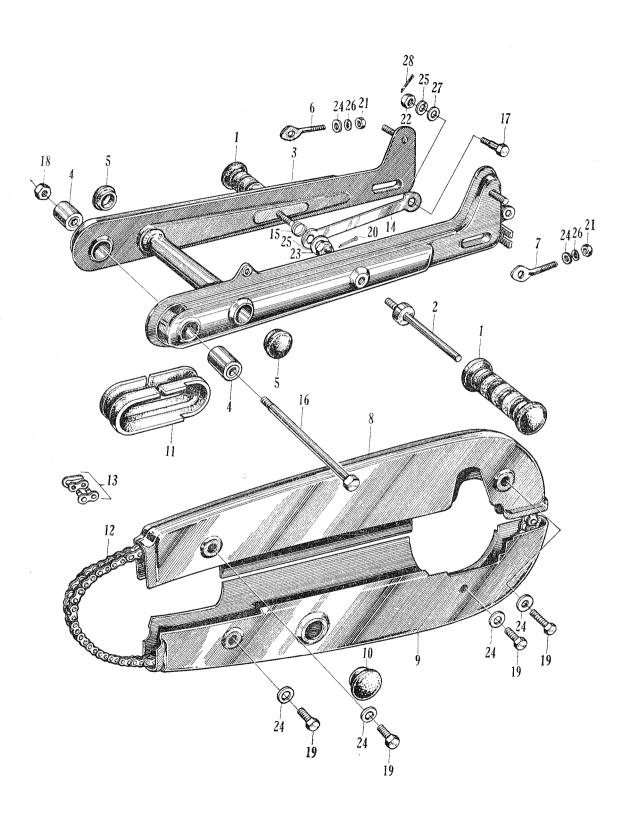
## F-6 Frame Body / F-9 Rear Cushion (C90)

Job No.	Description	Part No.	Unit C 90	FRT	Labor	Charg
F - 6						
F 0601	TUBE, air cleaner connecting	17253-046-010	1	0.2		
F 06-02	BAND, air cleaner connecting	17255-046-000	1	0.1		
F 06-03	BAND B, air cleaner connecting	17256-046-000	1	0.1		
F 06-04	BODY, frame	50100-046-010	1	6.5		
F 06-05	BAND, battery (Black)	50373-040-000B	1	0.1		
F 06-06	PLATE, battery support (Black)	$50381 - 040 - 000 \mathrm{B}$	1	0.2		
F 06-07	BOX, tool (Ivory White)	83500-041-000 X L	1	0.1		
F 06-08	LATCH, tool box	83550-001-000	1	0.1		
F 06-09	BOX, battery (lvory White)	83600-040-000 X L	1	0.1		
F 06-10	LATCH, battery box	83650-034-000	1	0.1		
F 06-11	MARK, rear	87141-202-000	1	0.1		
F 06-12	PLATE, registered number	87501-046-010	1	0.1		
F 06-13	BOLT, engine hanger	90112-046-000	1	0.2		
F 06-14	BOLT, under, engine	90116-046-000	1	0.2		
15	BOLT, hex., 6×12	92000-06012	1			
16	SCREW, cross, 5×16	93500-05016	1			
17	NUT, hex., 6 mm	94001-06000	2			
18	NUT, hex., 10 mm	94001-100000	2			
19	WASHER, spring, 10 mm	94111-100000	1			
20	PIN, cotter, 3.0×45	94201-30450	1			
F - 9		***************************************	of compressiventer.	61911874489 <b>4</b> 241488	z e r newe o p w p k p n v	6 年 年 元 元 五 任 谷 海 后 年 田 城 縣
F 09-01	CUSHION ASSY, rear	52400-034-000	1	0.2		
F 09-02	CASE, upper, rear cushion	52410-034-000	1	0.5		
F 09-03	CASE, bottom, rear cushion	52465-001-040	1	0.5		
F 09-04	METAL, upper, rear cushion	52410-033-000	1	0.5		
F 09-05	METAL, bottom, rear cushion	52420-033-000	I	0.5		
F 09-06	SPRING, rear cushion	52401-034-000	1	0.5		
F 09-07	RUBBER, rear cushion stopper	52475-011-000	1	0.5		
F 09-08	BUSHING, rear cushion bottom rubber	52476-001-020	1	0.2		
F 09-09	COLLAR, rear cushion rubber bushing	52486-001-000	1	0.2		
F 09-10	GUIDE, rear cushion spring	52409-011-000	1	0.5		
F 09-11	NUT, rear cushion upper locking	52481-033-000	1	0.5		
F 09-12	BUSHING, rear cushion upper rubber	52485-001-010	1	0.2		
F 09-13	WASHER, 24 mm	52492-011-000	1	0.5		
14	NUT, blind, 10 mm	94021-1002002	2			
15	NUT, blind, 12 mm	94021-1202002	2			
16	WASHER, flat 10 mm	94001-10000	2 .			
17	WASHER, flat 12 mm	94001-12000	2			

## F-7 Stand · Step · Muffler (C90)

Job No.	Description	Part No.	Unit C 90	FRT Labor Charge
F 07-01	COVER, exhaust pipe	18240-046-010	1	0. 1
F 07-02	BAND B, exhaust pipe cover setting	18272-220-000	2	0. 1
F 07-03	GASKET, exhaust pipe	18291-028-000	1	0.2
F 07-04	MUFFLER, exhaust	18300-046-020	1	0. 2
F 07-05	PIPE, exhaust diffusor	18301-046-010	1	0. 2
$\mathbf{F}$ 07–06	STAY, upper, muffler	18315-046-000	1	0. 1
F07-07	SWITCH ASSY., stop	35350-046-010	1	0. 1
F07-08	SPRING, stop switch	35357-046-000	1	0. 1
F 07-09	COVER, stop switch terminal	35361-011-000	1	0. 1
F 07-10	ROD, brake	43450-041-000	1	0. 2
F 07-11	SPRING, rear brake rod	434s2-001-000	1	0. 1
F 07-12	JOINT, front brake arm	45461-001-000	1	0. 1
F 07-13	NUT, front brake adjust	45462-001-000	1	0.1
F 07-14	PEDAL, brake	46500-046-000	1	0. 2
F 07-15	SPRING, brake pedal	46514-001-010	1	0.1
F 07-16	STAND, main (Black)	50500-046-000B	1	0.3
F 07-17	PIPE, rear brake pivot	50512-041-000	1	0.2
F 07-18	SPRING, main stand	50522-001-000	1	0.1
F 07-19	HOOK, main stand spring	50523-001-000	1	0. 1
F07-20	RUBBER, main stand stopper	50524-001-000	1	0. 1
F 07-21	BAR, step (Black)	50610-046-000B	1	0. 2
F07-22	PAD, step	50661-001-000	1	0.1
23	BOLT, hex., 5×8	92000-05008	1	
24	BOLT, hex., 8×22	92000-08022	4	
25	SCREW, cross., 5×14	93500-05014	2	
26	NUT, hex., 6 mm	94001-06000	4	
27	NUT, thin, 8 mm	94002-08000	1	
28	WASHER, flat, 5 mm	94101-05000	1	
29	WASHER, flat, 6 mm	94101-06000	3	
30	WASHER, spring, 6 mm	94111-06000	2	
31	WASHER, spring, 8 mm	94111-08000	5	
32	PIN, cotter, 1.6×15	94201-16150	1	
33	PIN, cotter, 3.0×25	94201-30250	1	





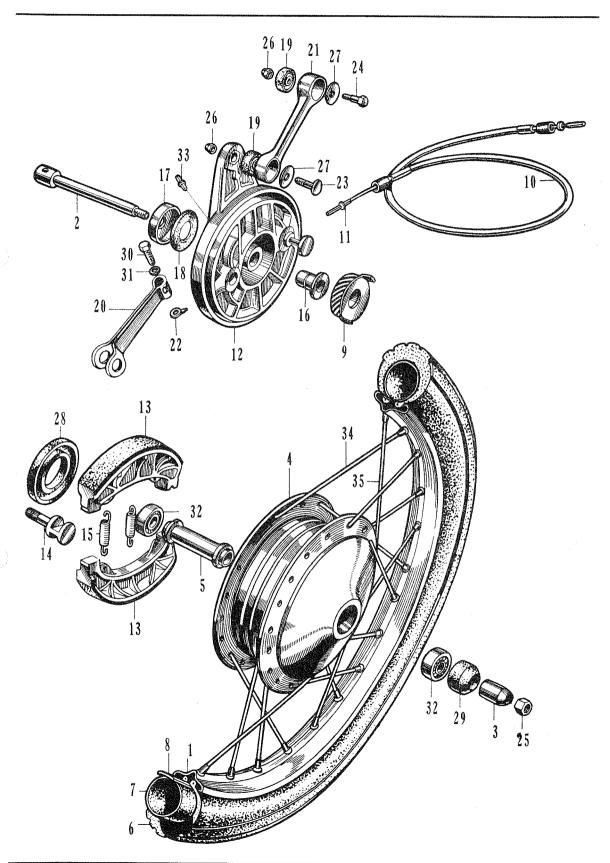
#### F-8 Rear Fork · Chain Case (C90)

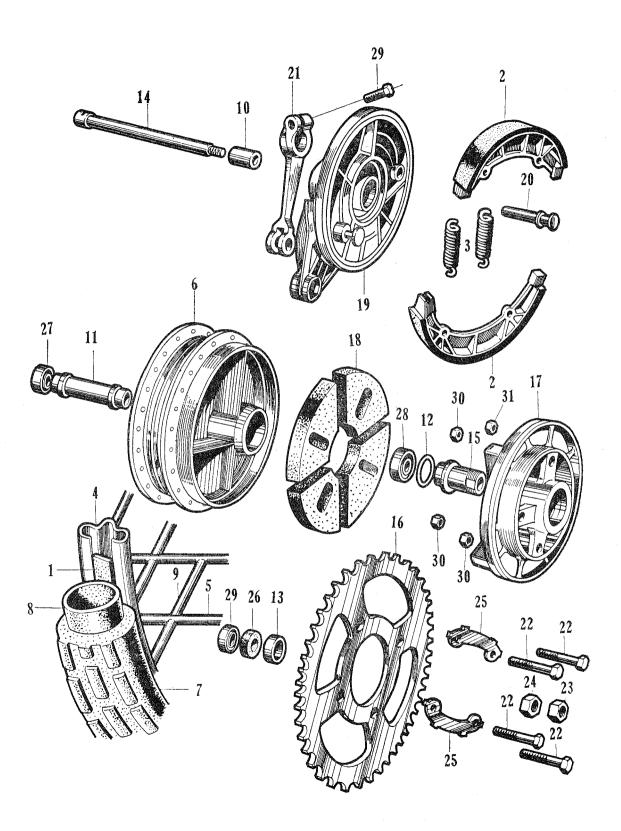
Job No.	Description	Part No.	Unit C 90	FRT Labor C	harge
F 08-01	PAD, pillion step bar	50731-051-000	2	0. 1	
F 08-02	BAR, pillion step	50700-001-810	1	0. 1	
F 08-03	FORK, rear	52100-034-000	1	1. 0	
F 08-04	BUSHING, rear fork pivot rubber	52181-001-300	2	0.2	
F 08-05	CAP, cross member side	52161-001-010	2	0. 2	
F 08-06	ADJUSTER, right, drive chain	40543-051-000	1	0. 2	
F 08-07	ADJUSTER, left, drive chain	40544-001-000	1	0.2	•
F 08-08	CASE, upper, drive chain	40510-034-000	1	0. 2	
F 08-09	CASE, lower, drive chain	40520-034-000	1	0. 2	
F 08 10	CAP, chain case peep hole	40545-001-000	1	0. 1	
F 08-11	GASKET, drive chain case	40591-001-000	1	0. 2	
F 08-12	CHAIN, drive (100L)	40530-030-810	. 1	0.4	
F 08-13	JOINT, drive chain	40531-200-000	1	0. 2	
F 08-14	LINK, rear brake torque	43431-001-020	1	0.4	
F 08-15	SPRING, rear brake torque link	43434-250-000	1	0.4	
F 08-16	BOLT, rear fork pivot	90121-041-000	1	0. 2	
F 08-17	BOLT, rear brake torque	90127-001-010	1	0. 4	
F 08-18	NUT, axle	90305-001-000	1	0. 1	
19	BOLT, hex., 6×6	92000-06006	2		
20	PIN, lock, 8 mm	94251-08000	1		
21	NUT, hex., 6 mm	94001-06000	4		
22	NUT, hex., 8 mm	94001-08000	1		
23	NUT, slotted, 8 mm	94011-08000	1		
24	WASHER, flat, 6 mm	94101-06000	3		
25	WASHER, flat 8 mm	94101-08000	2 ,		
26	WASHER, spring, 6 mm	94111-06000	5		
27	WASHER, spring, 10mm	94111-10000	1		
28	PIN, cotter, 2.0×18	94201-20180	1		

## F-10 Front Wheel (C90)

Job No.	Description	Part No.	Unit C 90	FRT	Labor Charge
F 10-01	RIM, wheel	42701-030-000	1	2.0	COLUMN TO THE PROPERTY OF THE
F 10-02	AXLE, front wheel		1	0. 2	
F 10-03	COLLAR, front wheel side		1	0. 2	
F 10-04	HUB, front wheel	44601-028-000	1	2. 4	
F 10-05	COLLAR, front axle distance	44620-030-000	1	0. 9	
F 10-06	TIRE, front wheel		1	0. 4	
F 10-07	TUBE, wheel		1	0. 4	
F 10-08	FLAP, tire	44713-030-000	1	0. 4	
F 10-09	GEAR, speedometer	44806-030-000	1	0. 2	
F 10-10	CABLE, speedometer	44830-041-000	1	0. 3	
F 10-11	CABLE, inner, speedometer	44831-041-000	. 1	0. 1	
F 10-12	PANEL, front brake	45100-046-000	1	0. 2	
F 10-13	SHOE, brake	45120-001-010	2	0.3	
F 10-14	CAM, front brake	45131-030-000	1	0. 3	
F 10-15	SPRING, brake shoe	45133-001-010	2	0.3	
F 10-16	SPACER, front brake panel	45141-030-000	1	0. 2	
F 10-17	CAP, front brake panel dust-seal	45142-030-000	1	0.1	
F10-18	DUST-SEAL, front brake panel	45143-011-000	1	0. 1	
F10-19	BUSHNG, front brake torque link rubber	45146-001-000	2	0. 2	
F 10-20	ARM, front brake	45410-030-010	1	0. 1	
F 10-21	LINK, front brake torque	45431-001-000	1	0. 2	
F10-22	NUT, front brake arm setting	45436-001-000	1	0. 1	
F 10-23	BOLT, front brake panel stopper	90104-011-000	1	0. 1	
F 10-24	BOLT, front brake torque	90126-030-010	1	0. 2	
F 10-25	NUT, axle	90305-001-000	1	0. 2	
F10-26	NUT, self lock, 8 mm	90349-001-000	2	0. 1	
F 10-27	WASHER, 8.3 mm	90534-011-000	2	0. 3	
F10-28	OIL SEAL, 47587	91251-030-000	1	0.3	
F 10-29	OIL SEAL, 23377	91251-030-000	1	0.1	
30	BOLT, hex., 6×28	92000-06028	1		
31	WASHER, flat, 6 mm	94101-06000	1		
F 10-32	BEARING, ball, 6301 R	96140-63010	2	0. 4	
F 10-33		96201-30000	1	0. 1	
F 10-34	SPOKE A	97147-211661-2	1	0. 2	
35	SPOKE B	97351-211641-2	Set	2. 0	

#### F-10 Front Wheel (C90)



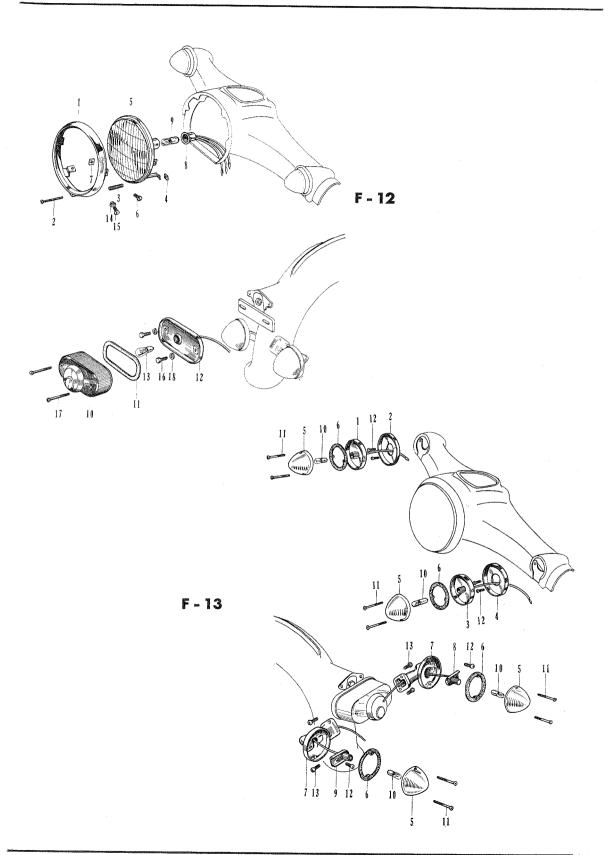


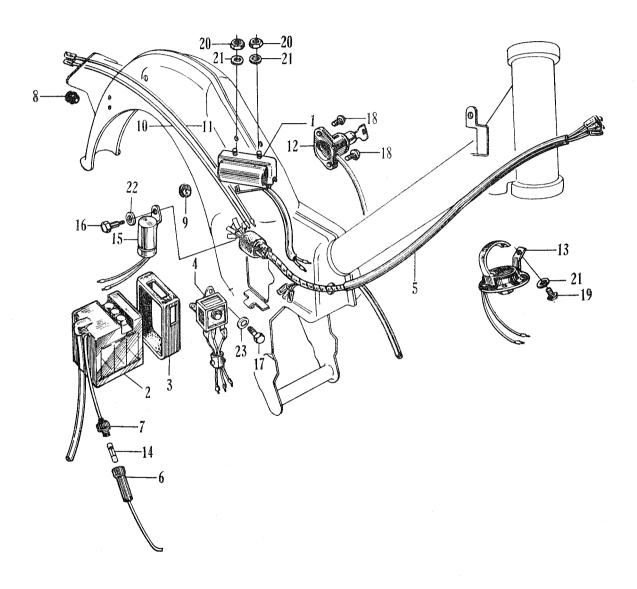
#### F-11 Rear Wheel (C90)

Job No.	Description	Part No.	Unit C 90	FRT	Labor Charge
F 11-01	FLAP, tire	44713-030-000	1	0.4	
F11-02	SHOE, brake	45120-001-010	2	0.4	
F11-03	SPRING, brake shoe	45133-001-010	2	0.4	
F11-04	RIM, wheel	42701-030-000	1	2. 0	
F 11-05	SPOKE A, rear	97282-421641-3	1	0.2	
9	SPOKE B, rear	97519-421641-2	Set	2. 0	
F11-06	HUB, rear wheel	42601-028-000	1	2. 4	
F11-07	TIRE, rear wheel	42711-052-000	1	0.4	
F 11-08	TUBE, wheel	44712-030-000	1	0.4	
F11-10	COLLAR, rear brake panel side	42313-035-000	1	0.1	
F11-11	COLLAR, rear axle distance	42620-001-010	1	0. 9	
F 11-12	O RING, 40.5×3	42653-001-000	1	0.9	
F 11-13	COLLAR, rear axle sleeve	42304-030-000	1	0. 2	
F 11-14	AXLE, rear wheel	42301-034-000	1	0.2	
F11-15	SLEEVE, rear wheel axle	42303-034-000	1	0.5	
F 11-16	SPROCKET, final driven	41201-030-000	1	0.5	
F 11-17	FLANGE, final drive	42610-030-000	1	0.5	
F11-18	DAMPER, rear wheel	41241-001-040	4	0.3	
F11-19	PANEL, rear brake	43100-028-010	1	0.4	
F11-20	CAM, rear brake	43141-028-000	1	0.4	
F11-21	ARM, rear brake	43411-035-010	1	0. 2	
F11-22	BOLT, driven sprocket setting	90128-001-030	4	0. 2	
F11-23	NUT, axle	90305-001-000	1	0.1	
F11-24	NUT, rear axle sleeve	90307-001-000	1	0. 1	
F11-25	WASHER, tongued, 8 mm	90522-030-000	2	0.4	
F11-26	OIL SEAL, 23406	91253-030-000	1	0.3	
F 11-27	BEARING, ball, 6301	96100-63010	2	0.7	
F 11-28	BEARING, ball, 6203 Z	96120-62030	1	0.3	
29	BOLT, hex., 6×18	92000-06018	1		
30	NUT, thin, 8 mm	94002-08000	4		•

## F-12 Head Light · Tail Light / F-13 Winker (C90)

Job No.	Description	Part No.	Unit C 90	FRT	Labor Charge
F-12		A Committee of the Comm			***************************************
F12-00	LIGHT ASSY., head	. 33100-041-692	1	0.2	
F 12-01	RIM, head light		1	0. 1	
F 12-02	SCREW, adjusting		1	0. 1	
F12-03	SPRING, adjust screw		1	0. 1	
F12-04	NUT, beam adjust		1	0. 1	
F12-05	LIGHT UNIT, head		1		
F 12-06	PIN, holder		2	0.1	
F12-07	NUT, unit holder			0.1	
F12-08	SOCKET, head light		2	0.1	
F12-09	BULB, head light		1	0.1	
F12-10	LENS, tail light	34901-030-000	1	0. 1	
F12-11	GASKET, tail light lens	33701-041-000	1	0. 1	
F12-12	SOCKET, tail light	33709-041-000	1	0. 1	
F12-13	BULB, tail light	33702-230-000	1	0. 1	
F12-14	WASHER, head light setting	34906-030-010	1	0. 1	
F12-15	SCREW, special 5 mm	90520-041-010	2		
16		90101-041-000	2		
17	BOLT, hex., 5×12	92000-051240	2		
18	SCREW, cross, 4×45	93500-0404502	2		
***********	WASHER, spring, 5 mm	94111-05000	2		
F - 13					
F13-51	LAMP ASSY, right front winker	33400-041-000	1	0. 2	
F13-01	SOCKET, right front winker	33410-041-010	1	0. 2	
F13-02	BASE, right front winker	33411-041-010	1	0. 3	
F13-52	LAMP ASSY., left front winker	33450-041-000	1	0. 2	
F13-03	SOCKET, left front winker	33460-041-010	1	0.2	
F13-04 F13-53	BASE, left front winker	33461-041-000	1	0.3	
F 13-55 F 13-05	LAMP ASSY, right rear winker	33600-041-000	1	0. 2	
F 13-05 F 13-06	LENS, winker	33602-041-671	1	0.1	
F 13-07	GASKET, winker lens	33604-041-000	1	0. 1	
F13-08	BASE, rear winker	33611-041-000	1	0.3	
F 13-54	SOCKET, right rear winkerLAMP ASSY., left rear winker	33610-041-000	1	0. 2	
F13-09	SOCKET, left front winker	33650-041-000	1	0. 2	
	BULB, winker	33655-041-000 34905-001-000	1	0. 2	
F 13-10		24412-1111-11()()	1	0.1	
F 13-10 11				0. 1	
	SCREW, cross, 3×12	93500-0301202 93500-04006	8 6	0.1	





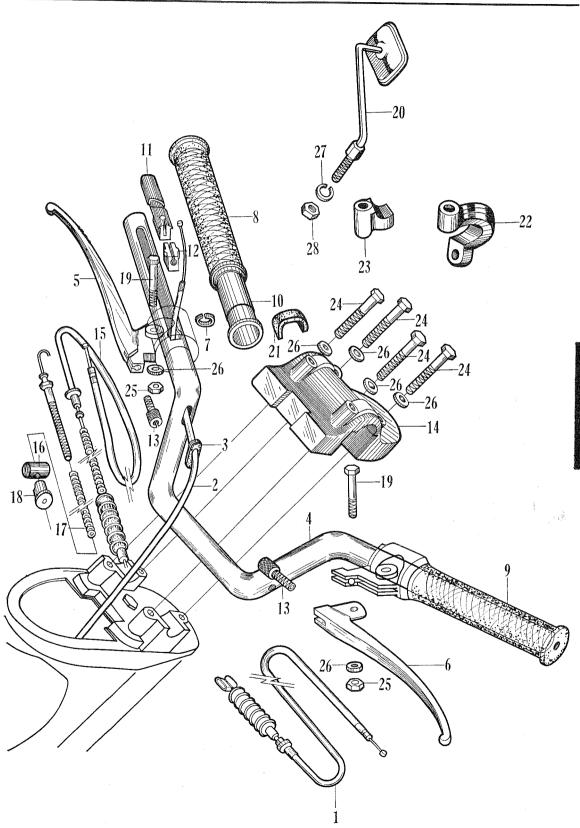
#### F-14 Wire Harness · Battery (C90)

Job No.	Description	Part No.	Unit C 90	FRT	Labor Charge
F14-01	COIL ASSY, ignition	30400-046-000	1	0.4	
F 14-02	BATTERY	31500-046-000	1	0.3	
F 14-03	CUSHION, battery mounting	31510-046-000	1	0.2	
F14-04	RECTIFIER ASSY., selenium	31700-033-000	1	0.2	
F14-05	HARNESS, wire	32100-046-020	1	1.4	
F14-06	CONNECTOR B, fuse	32106-253-010	1	0.1	
F14-07	CONNECTOR A, fuse	32112-253-300	1	0.1	
F14-08	GROMMET, tail light cord	32982-011-000	1	0.1	
F14-09	GROMMET, wire cord	32983-011-000	1	0.1	
F 14-10	CORD, sub, tail light	33711-041-000	1	0.2	
F14-11	CORD, sub, stop light	33713-041-000	1	0.2	
	SWITCH KIT, combination	35010-046-000	. 1		
F14-12	SWITCH ASSY., combination	35100-046-000	1	0.3	
F14-13	HORN	38100-046-000	1	0.2	
F14-14	FUSE	38201-030-000	1	0. 1	
F 14-15	RELAY, winker	38300-034-000	1	0.3	
F 14-16	BOLT, winker relay setting	90157-001-000	2	0.2	
17	BOLT, hex., 6×12	92000-06012	2		
18	SCREW, cross., 6×8	93500-06008	2		
19	SCREW, cross., 6×12	93500-06012	1		
20	NUT, hex., 6 mm	94001-06000	2		
21	WASHER, flat, 6 mm	94101-06000	3 .		
22	WASHER, flat, 8 mm	94101-08000	1		
23	WASHER, spring, 6 mm	94111-06000	2		

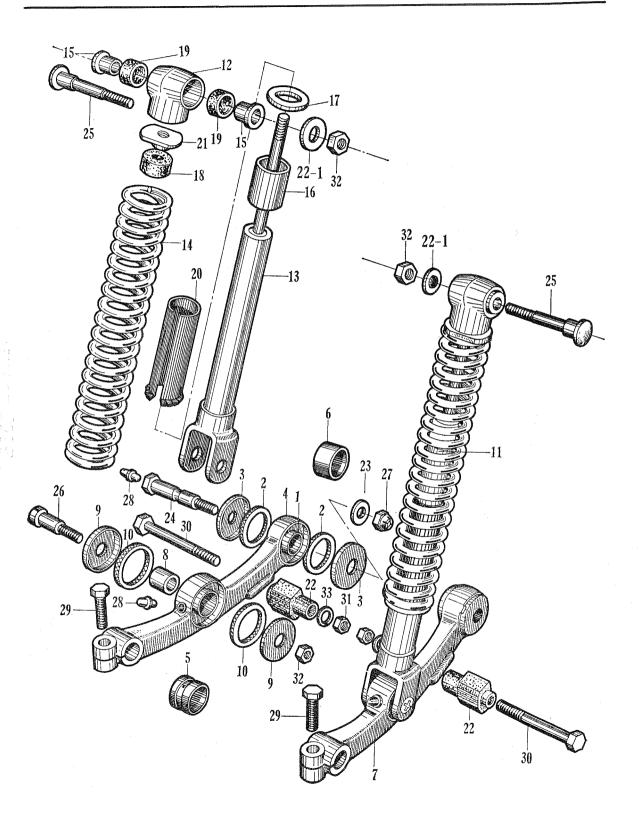
## F-1 Handle (C201/CD90)

Job No.	Description	Part No.	U: C <b>201</b>	nit CD 90	FRT	Labor Charge
F01-01	CABLE, clutch	22870-052-000	1	1	0. 2	
F 01-02	CABLE, throttle	17910-030-000	1	1	0. 2	
F 01-03	GROMMET, throttle cable	17911-023-000	1	1	0. 2	
F 01-04	PIPE, steering handle	53100-030-000	1	1	0.7	
F 01-04	PIPE, steering handle (for England)	53100-030-600	1	1	0.7	
F 01-05	LEVER, right, steering handle	53175-052-000	1	1	0.1	
$\mathbf{F01}06$	LEVER, left, steering handle	53178-052-030	1	1	0. 1	
F 01-07	ADJUSTER, throttle grip	53163-001-000	1	1	0. 1	
F01-08	GRIP, right	53165-011-000	1	1	0. 1	
F 01-09	GRIP, left	53166-011-000	1	1	0. 1	
F 01-10	PIPE, throttle grip	53141-011-000	1	1	0. 2	
F 01-11	HINGE, throttle cable	53161-001-000	1	1	0. 2	
F 01-12	HOLDER, throttle cable outer	53162-011-000	1	1	0. 2	
F 01-13	BOLT, clutch cable adjusting	53192-030-000	2	2	0. 1	
F 01-14	HOLDER, upper, handle pipe	53131-030-000	1	1	0. 1	
F 01-15	CABLE, front brake	45450-030-000	1	1	0. 2	
F 01-16	JOINT, front brake arm	45461-001-000	1	1	0. 1	
F 01-17	SPRING, front brake arm	45437-001-000	1	1	0. 1	
F 01-18	NUT, front brake adjusting	45462-028-000	1	1	0. 1	
F 01-19	SCREW, handle lever pivot	90114-030-010	2	2	0. 1	
F 01-20	MIRROR, right back	88120-011-810	1	1	0. 1	
F 01-21	CUSHION, back mirror	88191-011-000	1	1	0. 1	
F 01-22	BRACKET, upper, back mirror	88131-011-020	1	1	0. 2	
F 01-23	BRACKET, lower, back mirror	88132-011-020	1	1	0. 2	
	NUT, back mirror locking	90314-200-010	1	1		
24	BOLT, hex., 6 mm	92000-0602802	4	4		
25	NUT, hex., 6 mm	94001-06000	2	2		
26	WASHER, flat, 6 mm	94101-06000	6	6		
27	WASHER, spring, 8 mm	94111-08000	1	1		
28	NUT, hex., 8 mm	94100-08000	1	1		

### F-1 Handle (C201/CD90)



#### F-2 Front Cushion (C201/CD90)

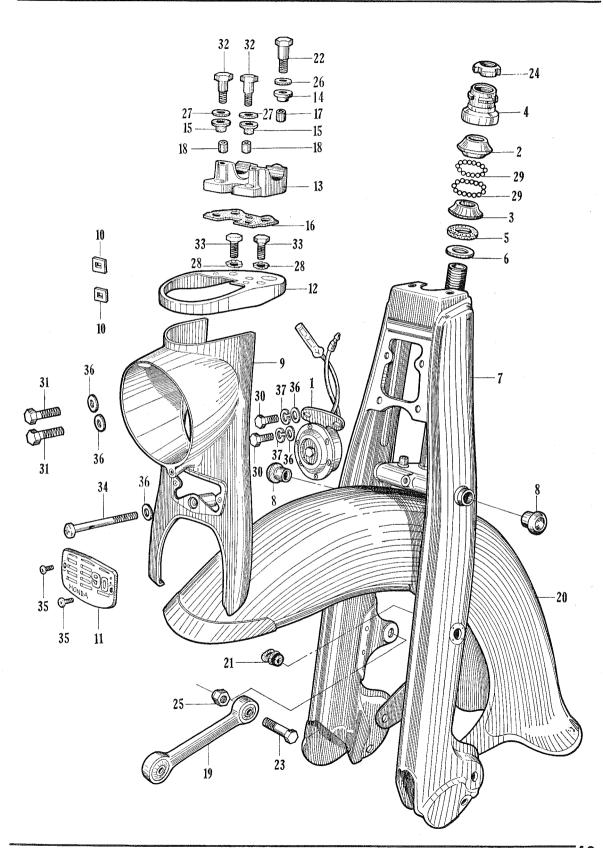


## F-2 Front Cushion (C201/CD90)

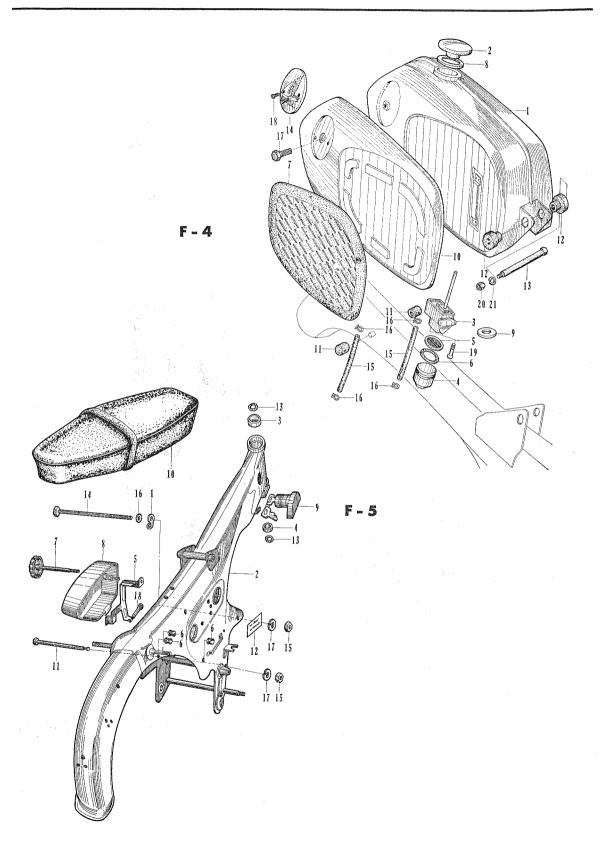
Job No.	Description	Part No.	U1 C 201	nit CD 90	FRT	Labor Charge
F 02-01	COLLAR, front arm pivot	51331-001-000	1	1	0.6	
F 02-02	DUST-SEAL, front arm pivot	51332-001-000	2	2	0.6	
F 02-03	CAP, front arm dust seal	51333-001-000	2	2	0.6	
F 02-04	ARM, right, front suspension	51210-030-000	1	1	0.6	
F 02-05	BUSHING, lower, front cushion	51311-001-000	1	1	0.6	19.0
F 02-06	BUSHING, front arm pivot	51312-001-000	1	- 1	0.6	1 - 1 - 3a
F 02-07	ARM, left, front suspension	51220-030-000	1	1	0.6	
F 02-08	COLLAR, front cushion lower distance	51334-001-000	1	1	0.5	
F 02-09	CAP, front cushion lower dust seal	51336-001-000	2	2	0.5	
F 02-10	DUST-SEAL, lower, front cushion	51335-001-000	2	2	0.5	
F 02-11	CUSHION ASSY., front	51400-034-000	1	1	0.5	
F 02-12	METAL, upper, front cushion	51410-001-040	. 1	1	0.6	-
F 02-13	METAL, bottom, front cushion	51420-030-000	1	1	0.6	į
F 02-14	SPRING, front cushion	51410-034-000	. 1	1	0.6	•
F 02-15	COLLAR, upper, front cushion	51488-001-000	2	2	0.5	٠.
F 02-16	COLLAR, outer, front cushion	51486-030-010	1	1	0.6	to the
F 02-17	SEAT, front cushion spring	51407-001-000	. 1	1	0.6	
F 02-18	RUBBER, front cushion stopper	51475-030-000	1	1	0.6	
F 02-19	BUSHING, front cushion rubber	51489-001-000	2	2	0. 5	2 3
F 02-20	GUIDE, front cushion spring	51409-001-020	1	1	0.6	
F 02-21	NUT, front cushion bottom locking	51482-001-020	1	1	0.6	and the second
F 02-22	STOPPER, front arm rebound	51251-001-000	1	1	0.5	
F 02-51	METAL, front fender upper fixing	61117-001-000	1	1	0.6	
F 02-23	METAL, front fender lower fixing	61142-001-000	1	1	0.6	1.5
F 02-24	BOLT, front arm pivot	90125-001-000	1	1	0.6	e filosofi
F 02-25	BOLT, upper, front cushion	90147-001-000	1	1	0.5	<b>\$</b>
$\mathbf{F}0226$	BOLT, lower, front cushion	90149-001-010	1	1	0.5	600
F 02-27	NUT, self lock, 8 mm	90349-001-000	1	1	0.6	$\mathcal{I} = \mathbb{I}_{-1}$
F 02-28	NIPPLE, grease, 4.5 mm	96201-30000	2	2	0.6	
29	BOLT, hex., 8×12	92000-08022	2	2		1 . V . ·
30	BOLT, hex., 8×46	92000-0804602	2	2		
31	NUT, hex., 8 mm	94001-08000	2	2		
32	NUT, thin, 8 mm	94002-08000	4	4		
33	WASHER, spring, 8 mm	94111-08000	2	2		

## F-3 Front Fork (C201/CD90)

Job No.	Description	Part No.	U C 201	nit CD 90	FRT	Labor Charge
F 03-01	HORN ASSY	38100-030-000	1	1	0. 1	
F 03-02	RACE, steering top cone	53216-030-305	1	1	0. 5	
F 03-03	RACE, steering bottom cone	53217-030-305	1	1	0. 9	
F 03-04	THREAD, steering head top	53220-030-000	1	1	0. 5	
F 03-05	DUST-SEAL, steering head	53214-001-010	1	1	0. 5	
F 03-06	WASHER, steering head dust-seal	53215-001-000	1	1	0.5	
F 03-07	FORK, front	51100-030-000	1	1	1.3	
F 03-08	CAP, front fork side	51341-001-000	2	2	0. 1	
F 03-09	CASE, head light	61301-030-000	1	1	0.4	
F 03-10	COLLAR B, head light setting	61303-011-000	1	1	0.4	
F 03-11	COVER, horn	61311-030-000	1	1	0. 1	
F 03-12	PLATE, fork top bridge	53230-030-000B	1	1	0.4	
F 03-13	HOLDER, lower, handle pipe	53132-030-000	1	1	0.4	
F 03-14	RUBBER A, handle cushion	53133-030-000	1	1	0.1	
F 03-15	RUBBER B, handle cushion	53134-030-000	2	2	0. 1	
F 03-16	RUBBER C, handle cushion	53135-052-000	1	1	0.4	
F 03-17	COLLAR A, handle holder setting	53136-052-000	1	1	0.1	
F 03-18	COLLAR B, handle holder setting	53137-052-000	1	1	0. 1	
F 03-19	LINK, front brake torque	45431-001-000	1	1	0.1	
F 03-20	FENDER, front	61100-030-010	1	1	0. 2	
F 03-20	FENDER, front (for England)	61100-030-610	1	1	0. 2	
F 03-21	GROMMET, cable	45451-033-000	1	1	0.1	
F 03-22	BOLT, handle holder setting	90122-035-000	1	1	0.1	
F 03-23	BOLT, front brake torque	90126-030-010	1	1	0.6	
F 03-24	NUT, steering stem	90304-030-000	1	1	0.5	
F 03-25	NUT, self lock, 8 mm	90349-001-000	1	1	0.6	
F 03-26	WASHER A, handle holder setting	90524-030-000	1	1	0. 1	
F 03-27	WASHER B, handle holder setting	90525-030-000	2	2 .	0. 1	
F 03-28	WASHER, tooth	90552-001-000	2	2	0. 4	
F 03-29	BALL, steel, 3/16"	96211-06000	42	42	0. 5	
30	BOLT, hex., 6×12	92000-06012	2	2		
31	BOLT, hex., 6×22	92000-06022	2	2		
32	BOLT, hex., 6×30	92000-06030	2	2		
33	BOLT, hex., 6×16	92000-08016	2	2		
34	SCREW, cross., 6×40	93500-06040	2	2		
35 36	SCREW, cross., 3×8	93700-03008	2	2		
36 37	WASHER spring 6 mm	94101-06000		5		
	WASHER, spring, 6 mm	94111-06000	2	2		



#### F-4 Fuel Tank/F-5 Frame Body · Seat (C201/CD90)

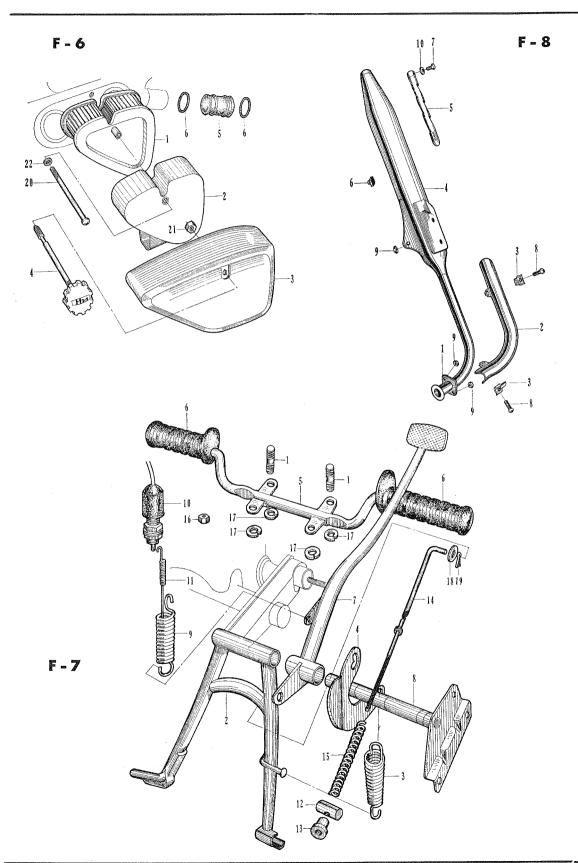


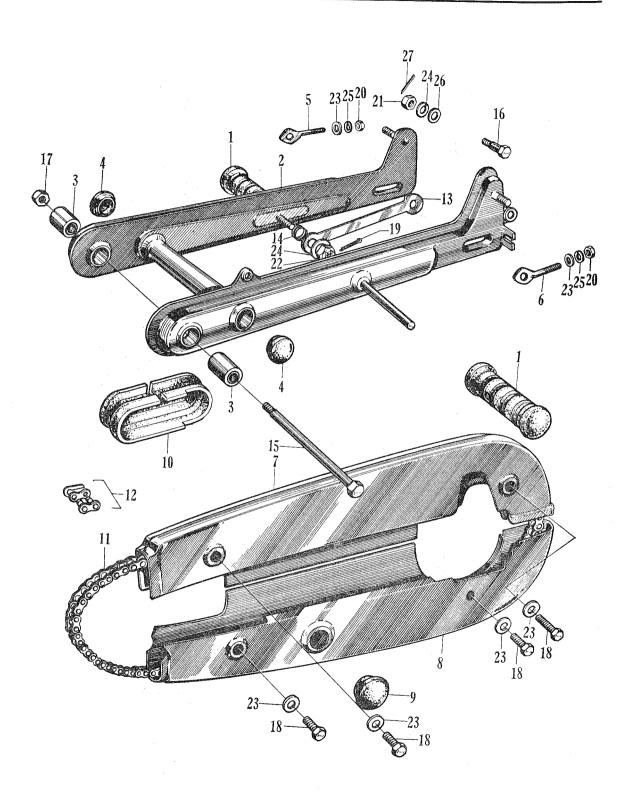
#### F-4 Fuel Tank / F-5 Frame Body · Seat (C201/CD90)

Job No.	Description	Part No.	U1 C 201	nit CD 90	FRT	Labor	Charge
F - 4							
F04-01	TANK, fuel	17500-030-000	1	1	0.4		
F04-02	CAP, fuel filler	17620-035-010	1	1	0. 1		
F 04-51	COCK, fuel	16950-011-000	1	1	0.2		
F04-03	BODY, fuel cock	16951-011-020	1	1	0. 2		
F04-04	CUP, fuel strainer	16952-011-010	1	1	0. 1		
F04-05	SCREEN, fuel strainer	16957-011-000	1	1	0. 1		
F04-06	PACKING, fuel strainer cup	16958-011-000	1	1	0. 1		
F04-07	RUBBER, left knee grip	17662-030-000	1	1	0. 1		
F04-52	RUBBER, right knee grip	17661-030-000	1	1	0. 1		
F 04-08	GASKET, fuel filler cap	17631-001-000	1	1	0. 1		
F 04-09	GASKET, fuel cock fixing	16993-011-000	1	1	0. 2		
F 04-53	COVER, right side, fuel tank	17640-030-010	1	1	0.1		
F 04-10	COVER, left side, fuel tank	17650-030-010	1	1	0. 1		
F 04-11	CUSHION, fuel tank front	17611-011-000	2	2	0. 2		
F 04-12	CUSHION, fuel tank rear	17613-052-000	2	2	0.2		
F 04-13	BOLT, fuel tank fixing	90119-052-000	1	1	0.2		
F 04-54	EMBLEM, right, fuel tank	87121-030-000	1	1	0. 1		
F 04-14	EMBLEM, left, fuel tank	87122-030-000	1	1	0. 1		
F 04-15	TUBE, fuel feed	95001-50400	2	2	0. 2		
F 04-16	CLIP, fuel tube	95002-50000	4	4	0. 2		
17	BOLT, hex., 6×8	92000-06008	2	2			
18	SCREW, cross., 3×8	93500-0300802	4	4			
19	SCREW, cross., 6×16	93500-06016	1	1			
20	NUT, hex., 6 mm	94001-06000	1	1			:
21	WASHER, spring, 6 mm	94111-06000	1	1			
F - 5		9923902402444444444444444444444444444444		1925AKK#81	5621444344454E24	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	
F 05-01							
	CLID over flow tube	17258-035-000	1	1	0. 2		
	CLIP, over flow tube	17258-035-000 50100-052-010	1	1	0. 2 6. 5		
$\mathbf{F}0502$	BODY, frame	50100-052-010	1	1	6. 5		
F 05-02 F 05-02	BODY, frameBODY, frame (for England)	50100-052-010 50100-052-600	· 1	1	6. 5 6. 5		
F 05-02 F 05-02 F 05-03	BODY, frame	50100-052-010 50100-052-600 50301-030-305	1 1	1	6. 5 6. 5 1. 4		
F 05-02 F 05-02 F 05-03 F 05-04	BODY, frame	50100-052-010 50100-052-600 50301-030-305 50302-030-305	1 1 1	1 1 1	6. 5 6. 5 1. 4 1. 4		
F 05-02 F 05-02 F 05-03	BODY, frame	50100-052-010 50100-052-600 50301-030-305 50302-030-305 50373-030-000	1 .1 .1 1	1 1 1	6. 5 6. 5 1. 4		
F 05-02 F 05-02 F 05-03 F 05-04 F 05-05	BODY, frame	50100-052-010 50100-052-600 50301-030-305 50302-030-305 50373-030-000 50323-011-000	1 1 1 1 1 2	1 1 1 1 1 2	6. 5 6. 5 1. 4 1. 4 0. 1		
F 05-02 F 05-02 F 05-03 F 05-04 F 05-05	BODY, frame BODY, frame (for England) RACE, steering top ball RACE, steering bottom ball BAND, battery CAP, rear fender hole PLUG, useless hole	50100-052-010 50100-052-600 50301-030-305 50302-030-305 50373-030-000 50323-011-000 50317-254.600	1 1 1 1 1 2 3	1 1 1 1 2 3	6. 5 6. 5 1. 4 1. 4 0. 1		
F 05-02 F 05-02 F 05-03 F 05-04 F 05-05	BODY, frame BODY, frame (for England) RACE, steering top ball RACE, steering bottom ball BAND, battery CAP, rear fender hole. PLUG, useless hole RATCHET, battery box	50100-052-010 50100-052-600 50301-030-305 50302-030-305 50373-030-000 50323-011-000 50317-254, 600 83650-030-000	1 1 1 1 2 3 1	1 1 1 1 2 3	6. 5 6. 5 1. 4 1. 4 0. 1 0. 1		
F 05-02 F 05-02 F 05-03 F 05-04 F 05-05 F 05-06 F 05-07 F 05-08	BODY, frame BODY, frame (for England) RACE, steering top ball RACE, steering bottom ball BAND, battery CAP, rear fender hole PLUG, useless hole RATCHET, battery box BOX, battery	50100-052-010 50100-052-600 50301-030-305 50302-030-305 50373-030-000 50323-011-000 50317-254, 600 83650-030-000 83600-030-000	1 1 1 1 2 3 1	1 1 1 1 2 3 1	6. 5 6. 5 1. 4 1. 4 0. 1 0. 1 0. 1 0. 1		
F 05-02 F 05-02 F 05-03 F 05-04 F 05-05	BODY, frame BODY, frame (for England) RACE, steering top ball RACE, steering bottom ball BAND, battery CAP, rear fender hole PLUG, useless hole RATCHET, battery box BOX, battery SWITCH ASSY, combination	50100-052-010 50100-052-600 50301-030-305 50302-030-305 50373-030-000 50323-011-000 50317-254.600 83650-030-000 83600-030-000 35100-030-010	1 1 1 1 2 3 1 1	1 1 1 1 2 3 1 1	6. 5 6. 5 1. 4 1. 4 0. 1 0. 1		
F 05-02 F 05-02 F 05-03 F 05-04 F 05-05 F 05-06 F 05-07 F 05-08	BODY, frame BODY, frame (for England) RACE, steering top ball RACE, steering bottom ball BAND, battery CAP, rear fender hole PLUG, useless hole RATCHET, battery box BOX, battery SWITCH ASSY, combination SWITCH ASSY, combination (for England)	50100-052-010 50100-052-600 50301-030-305 50302-030-305 50373-030-000 50323-011-000 50317-254.600 83650-030-000 83600-030-000 35100-030-010 35100-030-811	1 1 1 1 2 3 1 1 1	1 1 1 1 2 3 1 1	6. 5 6. 5 1. 4 1. 4 0. 1 0. 1 0. 1 0. 1		
F 05-02 F 05-02 F 05-03 F 05-04 F 05-05 F 05-06 F 05-07 F 05-08 F 05-09	BODY, frame BODY, frame (for England) RACE, steering top ball RACE, steering bottom ball BAND, battery CAP, rear fender hole PLUG, useless hole RATCHET, battery box BOX, battery SWITCH ASSY, combination SWITCH ASSY, combination (for England) SWITCH KIT, combination	50100-052-010 50100-052-600 50301-030-305 50302-030-305 50373-030-000 50323-011-000 50317-254.600 83650-030-000 83600-030-000 35100-030-010 35100-030-315	1 1 1 2 3 1 1 1 1	1 1 1 1 2 3 1 1 1 1	6. 5 6. 5 1. 4 1. 4 0. 1 0. 1 0. 1 0. 1 0. 3		
F 05-02 F 05-02 F 05-03 F 05-04 F 05-05 F 05-06 F 05-07 F 05-08 F 05-09	BODY, frame BODY, frame (for England) RACE, steering top ball RACE, steering bottom ball BAND, battery CAP, rear fender hole PLUG, useless hole RATCHET, battery box BOX, battery SWITCH ASSY, combination SWITCH ASSY, combination (for England) SWITCH KIT, combination SEAT, double	50100-052-010 50100-052-600 50301-030-305 50302-030-305 50373-030-000 50323-011-000 50317-254.600 83650-030-000 83600-030-000 35100-030-010 35100-030-811 35100-030-811	1 1 1 2 3 1 1 1 1 1	1 1 1 1 2 3 1 1	6. 5 6. 5 1. 4 1. 4 0. 1 0. 1 0. 1 0. 1		
F 05-02 F 05-02 F 05-03 F 05-04 F 05-05 F 05-06 F 05-07 F 05-08 F 05-09	BODY, frame BODY, frame (for England) RACE, steering top ball RACE, steering bottom ball BAND, battery CAP, rear fender hole PLUG, useless hole RATCHET, battery box BOX, battery SWITCH ASSY, combination SWITCH ASSY, combination (for England) SWITCH KIT, combination SEAT, double BOLT, rear engine under	50100-052-010 50100-052-600 50301-030-305 50302-030-305 50373-030-000 50323-011-000 50317-254.600 83650-030-000 83600-030-000 35100-030-010 35100-030-811 35100-030-811 90116-046-000	1 1 1 2 3 1 1 1 1 1	1 1 1 1 2 3 1 1 1 1	6. 5 6. 5 1. 4 1. 4 0. 1 0. 1 0. 1 0. 1 0. 3		
F 05-02 F 05-02 F 05-03 F 05-04 F 05-05 F 05-06 F 05-07 F 05-08 F 05-09	BODY, frame BODY, frame (for England) RACE, steering top ball RACE, steering bottom ball BAND, battery CAP, rear fender hole PLUG, useless hole RATCHET, battery box BOX, battery SWITCH ASSY, combination SWITCH ASSY, combination (for England) SWITCH KIT, combination SEAT, double BOLT, rear engine under PLATE, registered number	50100-052-010 50100-052-600 50301-030-305 50302-030-305 50373-030-000 50323-011-000 50317-254.600 83650-030-000 83600-030-000 35100-030-010 35100-030-811 35100-030-811 90116-046-000 87501-052-000	1 1 1 2 3 1 1 1 1 1 1	1 1 1 1 2 3 1 1 1 1 1 1 1 1	6. 5 6. 5 1. 4 1. 4 0. 1 0. 1 0. 1 0. 1 0. 3		
F 05-02 F 05-02 F 05-03 F 05-04 F 05-05 F 05-06 F 05-07 F 05-08 F 05-09	BODY, frame BODY, frame (for England) RACE, steering top ball RACE, steering bottom ball BAND, battery CAP, rear fender hole PLUG, useless hole RATCHET, battery box BOX, battery SWITCH ASSY, combination SWITCH KIT, combination (for England) SWITCH KIT, combination SEAT, double BOLT, rear engine under PLATE, registered number PLATE, name (for England)	50100-052-010 50100-052-600 50301-030-305 50302-030-305 50373-030-000 50323-011-000 50317-254.600 83650-030-000 83600-030-000 35100-030-010 35100-030-811 35100-030-811 90116-046-000 87501-052-000 87125-253-810	1 1 1 1 2 3 1 1 1 1 1 1	1 1 1 1 2 3 1 1 1 1 1 1 1 1 1 1 1 1 1 1	6. 5 6. 5 1. 4 1. 4 0. 1 0. 1 0. 1 0. 3 0. 2 0. 1 0. 1		
F 05-02 F 05-02 F 05-03 F 05-04 F 05-05 F 05-06 F 05-07 F 05-08 F 05-10 F 05-11 F 05-11	BODY, frame BODY, frame (for England) RACE, steering top ball RACE, steering bottom ball BAND, battery CAP, rear fender hole PLUG, useless hole RATCHET, battery box BOX, battery SWITCH ASSY, combination SWITCH KIT, combination (for England) SWITCH KIT, combination SEAT, double BOLT, rear engine under PLATE, registered number PLATE, name (for England) BALL, steel, 3/16"	50100-052-010 50100-052-600 50301-030-305 50302-030-305 50373-030-000 50323-011-000 50317-254.600 83650-030-000 83600-030-000 35100-030-010 35100-030-811 35100-030-811 90116-046-000 87501-052-000 87125-253-810 96211-06000	1 1 1 1 2 3 1 1 1 1 1 1 1 1 1 1 1 1 1 1	1 1 1 1 2 3 1 1 1 1 1 1 1 1 1 1 1 1 1 1	6. 5 6. 5 1. 4 1. 4 0. 1 0. 1 0. 1 0. 1 0. 3		
F 05-02 F 05-02 F 05-03 F 05-04 F 05-05 F 05-06 F 05-07 F 05-08 F 05-10 F 05-11 F 05-11 F 05-12	BODY, frame BODY, frame (for England) RACE, steering top ball RACE, steering bottom ball BAND, battery CAP, rear fender hole PLUG, useless hole RATCHET, battery box BOX, battery SWITCH ASSY, combination SWITCH KIT, combination (for England) SWITCH KIT, combination SEAT, double BOLT, rear engine under PLATE, registered number PLATE, name (for England) BALL, steel, 3/16" BOLT, hex., 10×123.	50100-052-010 50100-052-600 50301-030-305 50302-030-305 50373-030-000 50323-011-000 50317-254.600 83650-030-000 83600-030-010 35100-030-010 35100-030-315 77100-030-811 90116-046-000 87501-052-000 87125-253-810 96211-06000 92000-10123	1 1 1 1 2 3 1 1 1 1 1 1 1 1 1 1 1 1 1 1	1 1 1 1 1 2 3 3 1 1 1 1 1 1 1 1 1 1 1 1	6. 5 6. 5 1. 4 1. 4 0. 1 0. 1 0. 1 0. 3 0. 2 0. 1 0. 1		
F 05-02 F 05-02 F 05-03 F 05-04 F 05-05 F 05-06 F 05-07 F 05-09 F 05-10 F 05-11 F 05-11 F 05-12	BODY, frame BODY, frame (for England) RACE, steering top ball RACE, steering bottom ball BAND, battery CAP, rear fender hole PLUG, useless hole RATCHET, battery box BOX, battery SWITCH ASSY, combination SWITCH KIT, combination (for England) SWITCH KIT, combination SEAT, double BOLT, rear engine under PLATE, registered number PLATE, name (for England) BALL, steel, 3/16" BOLT, hex., 10×123. NUT, hex., 10 mm.	50100-052-010 50100-052-600 50301-030-305 50302-030-305 50373-030-000 50323-011-000 50317-254.600 83650-030-000 83600-030-010 35100-030-315 77100-030-811 90116-046-000 87501-052-000 87125-253-810 96211-06000 92000-10123 94001-10000	1 1 1 1 2 3 1 1 1 1 1 1 1 1 1 1 1 1 1 1	1 1 1 1 2 3 1 1 1 1 1 1 1 1 1 1 1 1 1 1	6. 5 6. 5 1. 4 1. 4 0. 1 0. 1 0. 1 0. 3 0. 2 0. 1 0. 1		
F 05-02 F 05-02 F 05-03 F 05-04 F 05-05 F 05-06 F 05-07 F 05-08 F 05-10 F 05-11 F 05-11 F 05-12	BODY, frame BODY, frame (for England) RACE, steering top ball RACE, steering bottom ball BAND, battery CAP, rear fender hole PLUG, useless hole RATCHET, battery box BOX, battery SWITCH ASSY, combination SWITCH KIT, combination (for England) SWITCH KIT, combination SEAT, double BOLT, rear engine under PLATE, registered number PLATE, name (for England) BALL, steel, 3/16" BOLT, hex., 10×123.	50100-052-010 50100-052-600 50301-030-305 50302-030-305 50373-030-000 50323-011-000 50317-254.600 83650-030-000 83600-030-010 35100-030-010 35100-030-315 77100-030-811 90116-046-000 87501-052-000 87125-253-810 96211-06000 92000-10123	1 1 1 1 2 3 1 1 1 1 1 1 1 1 1 1 1 1 1 1	1 1 1 1 1 2 3 1 1 1 1 1 1 1 1 1 1 1 1 1	6. 5 6. 5 1. 4 1. 4 0. 1 0. 1 0. 1 0. 3 0. 2 0. 1 0. 1		

# F-6 Air Cleaner/F-7 Stand · Step/F-8 Muffler (C201/CD90)

Job No.	Description	Part No.	( C 201	Jnit CD 90	FRT	Labor Charge
F - 6						
F 06-01	ELEMENT, air cleaner	. 17212-030-000	1	1	0.0	
F 06-02	CASE, air cleaner		1	1	0. 2 0. 1	
$\mathbf{F}0603$	COVER, air cleaner		1	1	0. 1	
F 06-04	LATCH, air cleaner cover			1	0. 1	
F 06-05	TUBE, air cleaner connecting		1	1	0. 1	
F 06-06	BAND, connecting tube		2	2	0. 1	
7	SCREW, cross., 6×70		1	1	٠. ٠	
8	NUT, hex., 6mm	94001-06000	1	1		
9	WASHER, flat, 6mm		1	1		
F - 7		15321341 <i>94</i> 554499443513559474371321443713264		*********	********************************	*P#4000011501444545454545101010101010101
F 07-01	BOLT, stud, 8×29.5	90061-030-000	2	2	0. 1	
F 07-02	STAND, main	50500-030-010	1	1	0. 1	
F 07-03	SPRING, main stand	50522-001-000	1	1	0. 3	
$\mathbf{F}$ 07–04	HOOK, main stand spring	50523-011-000	1	ĭ	0. 1	
$\mathbf{F}0705$	BAR, step	50610-052-000	1	1	0. 1	
F 07-06	RUBBER, step	50661-051-000	2	2	0. 2	
$\mathbf{F}$ 07–07	PEDAL, brake	46500-052-000	1	1	0. 2	
$\mathbf{F}$ 07–08	PIPE, rear brake pivot	50512-052-000	1	1	0. 2	
F 07-09	SPRING, brake pedal	46514-052-000	1	1	0. 2	
F 07-10	SWITCH ASSY., stop	35350-011-000	1	1	0. 2	
F07-11	SPRING, stop switch	35357-011-000	1	1	0. 1	
F 07-12	JOINT, front brake arm	45461-001-000	1	1	0. 1	
F07-13	NUT, front brake adjusting	45462-028-000	1	1	0. 1	
F 07-14	ROD, brake	43451-052-000	1	1	0.2	
F 07-15	SPRING, rear brake rod	43472-001-000	1	1	0.1	
16 17	NUT, hex., 8mm	94001-08000	4	4		
17	WASHER. flat, 6mm	94101-06000	1	1		
18	WASHER, spring, 6mm	94111-08000	4	4		
19	PIN, cotter, 1.6×15	94201-16150	1	1		
F = 8						REAKKHADUBUKTATIDISSALTRUSIPAD
F 08-01	JOINT, exhaust pipe	18231-046-010	1	1	0. 1	
F 08-02	COVER, exhaust pipe	18240-052-010	1	1	0. 1	
F 08-03	BAND B, exhaust pipe covor setting	18272-220-000	2	2	0. 1	
F 08-04	MUFFLER, exhaust	18300-052-010		- 1	0. 3	
F 08-05	PIPE, exhaust diffusor	18330-046-670	-	1	0. 3	
F 08-06	RUBBER, main stand stopper	50524-001-000		1	0. 1	
7	DOLT 1 Finds	92000-05010	-	1	· · ·	
8	SCREW, cross., 5×14	93500-05014		2		
9	NUT, hex., 6mm	94001-06000	_	3		
10	WASHED flag 5	94101-05000		1		



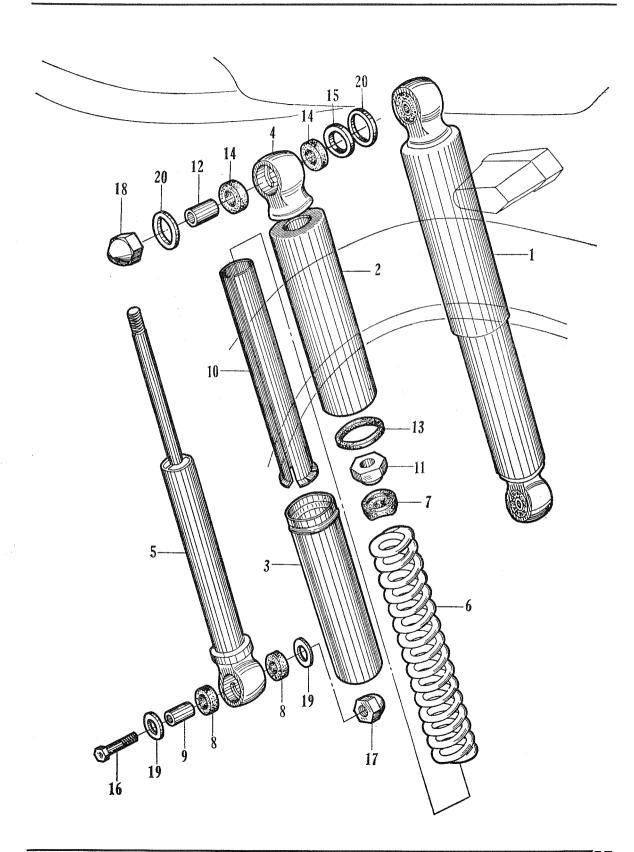


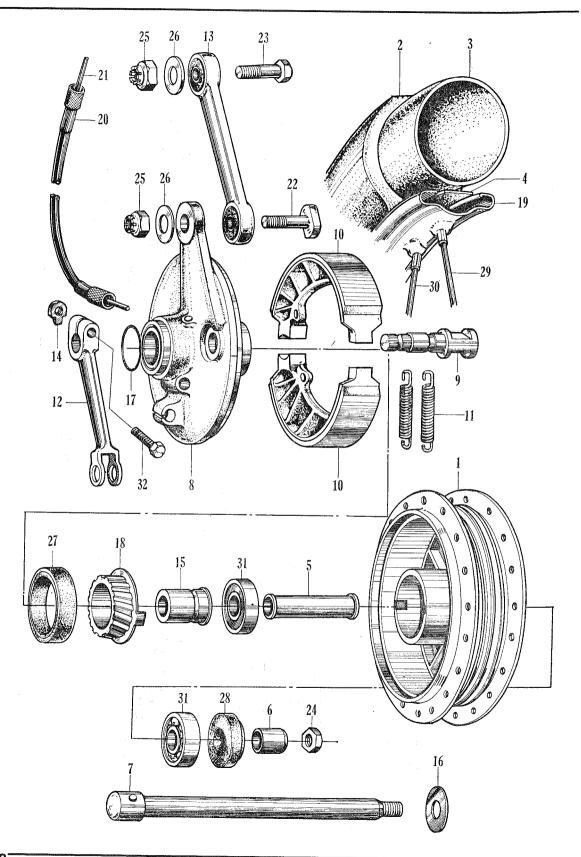
#### F-9 Rear Fork · Chain Case (C201/CD90)

Job No.	Description	Part No.	Ur C 201	nit CD 90	FRT	Labor Charge
F 09-01	PAD, pillion step	50731-051-000	2	2	0. 1	
F 09-02	FORK, rear	52100-052-810	1	1	1.0	
F 09-03	BUSHING, rear brake pivot rubber	52181-001-300	2	2	1. 1	
F 09-04	CAP, cross member side	52161-001-010	2	2	0. 1	
F 09-05	ADJUSTER, right, drive chain	40543-030-000	1	1	0.2	
F 09-06	ADJUSTER, left, drive chain	40544-035-000	1	1	0.2	
$\mathbf{F}0907$	HALF, upper, drive chain case	40510-030-000	1	1	0.2	
F 09-08	HALF, lower, drive chain case	40520-030-000	1	1	0.2	
F 09-09	CAP, chain case peep hole	40545-001-000	1	1	0.1	
F 09-10	PACKING, drive chain case	40591-001-000	1	1	0.2	
F 09-11	CHAIN, drive (98L)	40530-030-020	1	1	0.4	
F 09-11	CHAIN, drive (100L)	40530-030-810	1	1	0.4	
F 09-12	JOINT, drive chain	40531-205-000	1	1	0. 1	
F 09-13	LINK, rear brake torque	43431-001-020	1	1	0.4	
F 09-14	SPRING, rear brake torque link	43434-251-000	1	1	0.4	
F 09-15	BOLT, rear fork pivot	90121-030-000	1	1	0.2	
F 09-16	BOLT, rear brake torque	90127-001-010	1	1	0. 1	
F 09-17	NUT, axle	90305-001-000	1	1	0.1	
18	BOLT, hex., 6×6	92000-06006	4	4		
19	PIN, cotter, 2.0×18	94201-20180	1	1		
20	NUT, hex., 6mm	94001-06000	2	2		
21	NUT, hex., 8mm	94001-08000	1	1		
22	NUT, slotted, 8mm	94011-08000	1	1		
23	WASHER, flat, 6mm	94101-06000	6	6		
24	WASHER, flat, 8mm	94101-08000	2	2		
25	WASHER, spring, 6mm	94111-06000	2	2		
26	WASHER, spring, 10mm	94111-10000	1	1		
27	PIN, locking, 8mm	94251-08000	1	1		

## F-10 Rear Cushion (C201/CD90)

Job No.	Description	Part No.	U1 C 201	nit CD 90	FRT	Labor Charge
F 10-01	CUSHION ASSY., rear	52400-030-010	1	1	0, 2	
F10-02	CASE, upper, rear cushion	52460-011-000	1	1	0.5	
F10-03	CASE, bottom, rear cushion	52465-001-040	1	1	0.5	
F 10-04	METAL, upper, rear cushion	52410-011-010	1	1	0. 5	
F10-05	METAL, bottom, rear cushion	52420-011-020	1	1	0. 5	
F 10-06	SPRING, rear cushion	52401-030-010	1	1	0. 5	
F 10-07	RUBBER, rear cushion stopper	52476-031-019	1	1	0. 5	
F10-08	BUSHING, rear cushion rubber	52476-011-000	2	2	0. 2	
F 10-09	COLLAR, rear cushion rubber bushing	52486-011-000	ī	1 .	0. 2	
F 10-10	GUIDE, rear cushion spring	52409-011-000	1	1	0. 5	
F 10-11	NUT, rear cushion upper locking	51446-031-010	1	1	0. 5	
F10-12	COLLAR, rear cushion upper rubber bushing	52488-001-000	1	1	0. 2	
F 10-13	WASHER, 24mm	52492-011-000	1	1	0. 5	
F 10-14	BUSHING, rear cushion upper rubber	52479-011-000	2	2	0. 1	
F 10-15	WASHER, 12mm	90531-011-010	1	1	0. 1	
16	BOLT, hex., 10×40	92020-10040	2	2	0. 1	
17	NUT, blind, 10mm	94021-1002002	2	2		
18	NUT, blind, 12mm	94021-1202002	2	2		
19	WASHER, flat, 10mm	94101-10000	4	4		
20	WASHER, flat, 12mm	94101-12000		4		





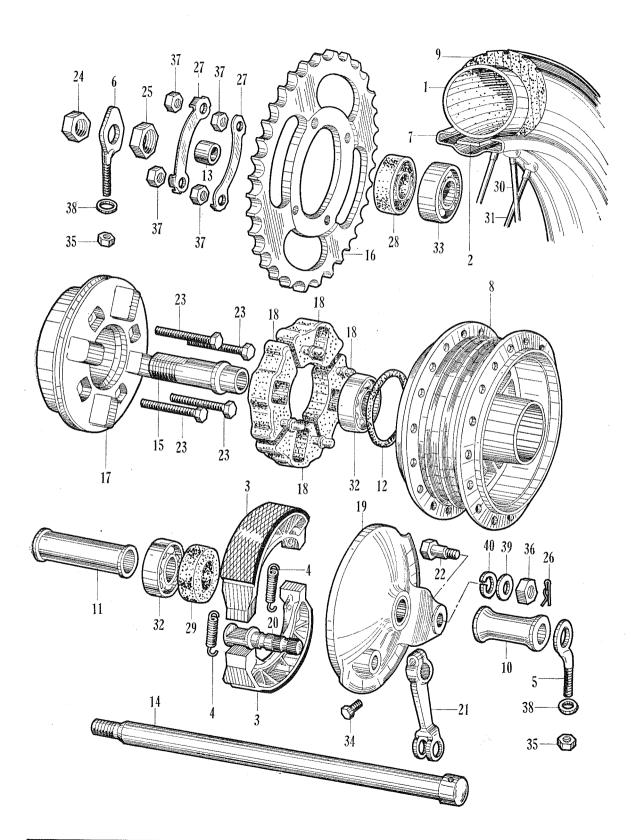
#### F-11 Front Wheel (C201·CD90)

Job No.	Description	Part No.	U C 201	nit CD 90	FRT	Labor Charge
F 11-01	HUB, front wheel	44601-030-000	1	1	2.4	
F 11-02	TIRE, front wheel	44711-030-000	1	1	0.4	
F 11-03	TUBE, wheel	44712-030-000	1	1	0.4	
F 11-04	FLAP, tire	44713-030-000	1	1	2.0	
F 11-05	COLLAR, front axle distance	44620-030-000	1	1	0.9	
F 11-06	COLLAR, front wheel side	44311-030-000	1	1	0.2	
F 11-07	AXLE, front wheel	44301-030-000	1	1	0.2	
F 11-08	PANEL, front brake	45100-030-000	1	1	0.3	
F 11-09	CAM, front brake	45131-030-000	1	1	0.3	
F 11-10	SHOE, front brake	45120-001-010	2	2	0.3	
F 11-11	SPRING, brake shoe	45133-001-010	2	2	0.3	
F 11-12	ARM, front brake	45410-030-010	1	1	0.3	
F 11-13	LINK, front brake torque	45431-001-000	1	1	0.4	
F 11-14	NUT, front brake arm setting	45436-001-000	1	1	0. 1	
F 11-15	SPACER, front brake panel	45141-030-000	1	1	0.4	
F 11-16	CAP, front brake panel dust-seal	45142-030-000	ī	1	0.2	
F 11-17	DUST SEAL, front brake panel	45143-011-000	1	1	0.2	
F 11-18	GEAR, speedometer	44806-030-000	1	1	0.2	
F 11–19	RIM, rear wheel	42701-030-000	1	1	2.0	
F 11-20	CABLE, speedometer	44830-030-000	1	1	0.2	
F 11-21	CABLE, inner, speedometer	44831-030-000	1	1	0.2	
F 11-22	BOLT, front brake panel stopper	90104-011-000	1	1	0.2	
F 11-23	BOLT, front brake torque	90126-030-010	1	1	0.2	
F 11-24	NUT, axle	90305-001-000	1	1	0.1	
F 11-25	NUT, self locking	90349-001-000	2	2	0.1	
F 11-26	WASHER, 8.3mm	90534-011-000	2	2	0.1	
F 11-27	OIL-SEAL, 47587	91251-030-000	1	1	0.4	
F11-28	OIL-SEAL, 23377	91252-030-000	1	1	0.4	
F 11-29	SPOKE A, front	97147-211661-2	1	1	0.2	
30	SPOKE B, front	97351-211641-2	Set	Set	2.0	
F 11-31	BEARING, ball, 6301R	96140-63010	2	2	0.4	
32	BOLT, hex., 6×22	92000-06022	1	1		

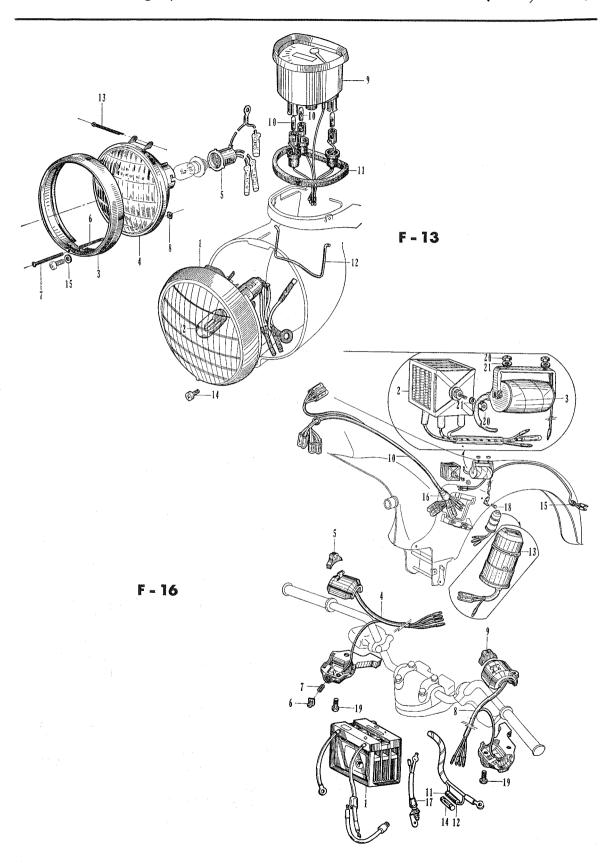
## F-12 Rear Wheel (C201/CD90)

Job No.	Description	Part No.	U C 201	nit CD 90	FRT	Labor	Charge
F 12-01	TUBE, wheel	44712-030-000	1	1	0.4		
F 12-02	FLAP, tire	44713-030-000	1	1	0. 4		
F 12-03	SHOE, brake	45120-001-010	2	2	0. 5		
F 12-04	SPRING, brake shoe	45133-001-010	2	2	0. 5		
F 12-05	ADJUSTER, right, drive chain	40543-030-000	1	1	0. 2		
F 12-06	ADJUSTER, left, drive chain	40544-035-000	1	1	0.2		
F 12-07	RIM, rear wheel	42701-030-000	1	1	2.0		
F 12-08	HUB, rear wheel	42601-001-060	1	1	2, 4		
F 12-09	TIRE, rear wheel	42711-030-000	1	. 1	0.4		
F12-10	COLLAR, rear brake panel side	42313-001-000	1	1	0. 1		
F12-11	COLLAR, rear axle distance	42620-001-010	1	1	0. 9		
F 12-12	O RING, 40.5×3.0	42653-001-000	1	1	0.7		
F 12–13	COLLAR, rear axle sleeve	42304-030-000	1	1	0.2		
F 12–14	AXLE, rear wheel	42301-001-000	1	1	0.2		
F 12–15	SLEEVE, rear wheel axle	42303-001-020	1	1	0.2		
F 12-16	SPROCKET, final driven	41201-052-000	1	1	0.5		
F 12–17	FLANGE, final drive	42610-030-000	1	1	0.5		
F 12-18	DAMPER, rear wheel	41241-001-040	4	4	0.3		
F 12-19	PANEL, rear brake	43100-001-050	1	1	0.5		
F12-20	CAM, rear brake	43141-001-000	1	1	0.5		
F 12-21	ARM, rear brake	43411-011-000	1	1	0.2		
F12-22	BOLT, rear brake torque	90127-001-010	1	1	0. 1		
F 12-23	BOLT, driven sprocket setting	90128-001-030	4	4	0.5		
F12-24	NUT, axle	90305-001-000	1	1	0.1		
F12-25	NUT, rear axle sleeve	90307-001-000	1	1	0.1		
F12-26	CLIP, latch, 8mm	90651-001-000	1	1	0.1		
F 12-27	WASHER, tongued, 8mm	90522-001-000	2	2	0.5		
F 12-28	OIL-SEAL, 23406	91253-030-000	1	1	0.7		
F12-29	OIL-SEAL, 18377	91254-001-000	1	1	0.3		
F12-30	SPOKE A, rear	97282-421641-3	1	1	0.2		
31	SPOKE B, rear	97519-421641-2	Set	Set	2.0		
F12-32	BEARING, ball, 6301	96100-63010	2	2	0.7		
F12-33	BEARING, ball, 6203Z	96120-62030	1	1	0.3		
34	BOLT, hex., 6×18	92000-06018	1	1			
35	NUT, hex., 6mm	94001-06000	2	2		٠.	
36	NUT, hex., 8mm	94001-08000	1	1			
37	NUT, thin, 8mm	94002-08000	4	4			
38	WASHER, flat, 6mm	94101-06000	2	2			
39	WASHER, flat, 6mm	94101-08000	1	1			
40	WASHER, spring, 10mm	94111-10000	1	1			

## F-12 Rear wheel (C201/CD90)



## F-13 Head Light/F-16 Wire Harness·Winker Switch (C201/CD90)



## F-13 Head Light/F-16 Wire Harness·Winker Switch (C201/CD90)

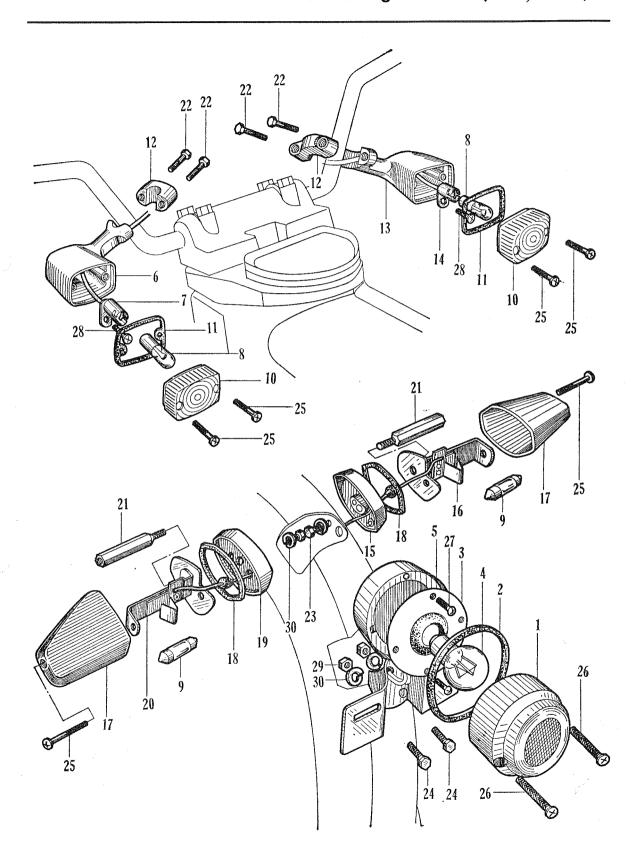
Job No.	Description	Part No.	U1 C 201	nit CD 90	FRT	Labor Cha	arge
F-13							
F 13-01	LIGHT ASSY, head	33100-030-000	1	1	0.2		
F 13-02	BULB, head light	34901-030-000	1	1	0. 1		
F 13-13	RIM, head light	33101-030-000	1	1	0. 1		
F 13-04	LIGHT UNIT, head	33120-030-000	1	1	0. 1		
F 13-05	SOCKET, head light	33130-030-040	1	1	0. 1		
F 13-06	SPRING, head light adjusting	33107-030-000	1	1	0.1		
F 13-07	SCREW, head light adjusting	33102-030-000	1	1	0.1		
F 13-08	NUT, head light adjusting	33117-001-000	1	1	0. 1		
F 13-09	SPEEDOMETER ASSY	37200-030-818	1	1	0.2		
	SPEEDOMETER ASSY	37200-030 819	1	1	0.2		
	SPEEDOMETER ASSY. (for England)	37200-030-828	1	1	0.2		
	SPEEDOMETER ASSY. (for England)	37200-030-829	1	1	0.2		
F 13-10	BULB, speedometer	34908-001-000	2	2	0.2		
F 13-11	PACKING, speedometer	37242-030-000	1	1	0.2		
F 13-12	SPRING, speedometer set	61321-030-000	1	1	0.2		
13	PIN, cotter, 3.0×30	94201-30300	1	1	0. 1		
14	SCREW, cross., 5×10	93500-0501002	1	1	0. 1		
15	WASHER, flat, 5mm	94101-05000	1	1	0. 1		
FEWARE RESIDENCE OF STREET		# C.F.M # # # # # # # # # # # # # # # # # # #	H KU KU KU KU KU KU KU	*********	9E42512E3111KE911	MKKARAMKKKARAKEUKEAUTONON	
F - 16							
F 16-01	BATTERY	31500-030-000	1	1	0.2		
F 16-02	RECTIFIER ASSY., selenium	31700-030-000	1	1	0. 3		
F 16-03	COIL ASSY., ignition	30400-052-000	1	1	0.4		
F 16-04	SWITCH ASSY., dimmer w/horn button	35300-030-000	1	1	0. 2		
F 16-05	KNOB, horn button switch	35316-259-300	1	1	0.2		
F 16-06	BUTTON, horn button switch	35317-001-310	1	1	0. 2		.,
F 16-07	SPRING, horn button	35318-259-000	1	1	0.2		
F 16-08	SWITCH ASSY., winker	35250-030-000	1	1	0.2		
	SWITCH ASSY., winker (for England)	35250-030-810	1	1	0.2		
F 16-09	KNOB, winker switch	35253-259-300	1	1	0.2		
F 16-10	HARNESS, wire	32100-030-010	1	1	1.4		
	HARNESS, wire (for England)	32100-052-600	1	1	1.4		
F 16-11	CONNECTOR B, fuse	32106-253-010	1	1	0.1		
F 16-12	CONNECTOR A, fuse	32112-253-010	1	1	0. 1		
F 16-13	RELAY, winker	38300-030-000	1	1	0.3		
F 16-14	FUSE	38201-030-000	1	1,	0. 1		
F 16-15	GROMMET, tail light cord	32982-011-000	1	1	0.2		
F 16-16	GROMMET, wire cord	32983-011-000	1	1	0.2		
T 10 10	COVER aton awitch	35361-001-000	1	1	0.2		
	COVER, stop switch			1			
	BOLT, hex., 6×10	92000-06010	1	•			
F 16-17		92000-06010 93500-06020	4	4			
F 16–17 18	BOLT, hex., 6×10						

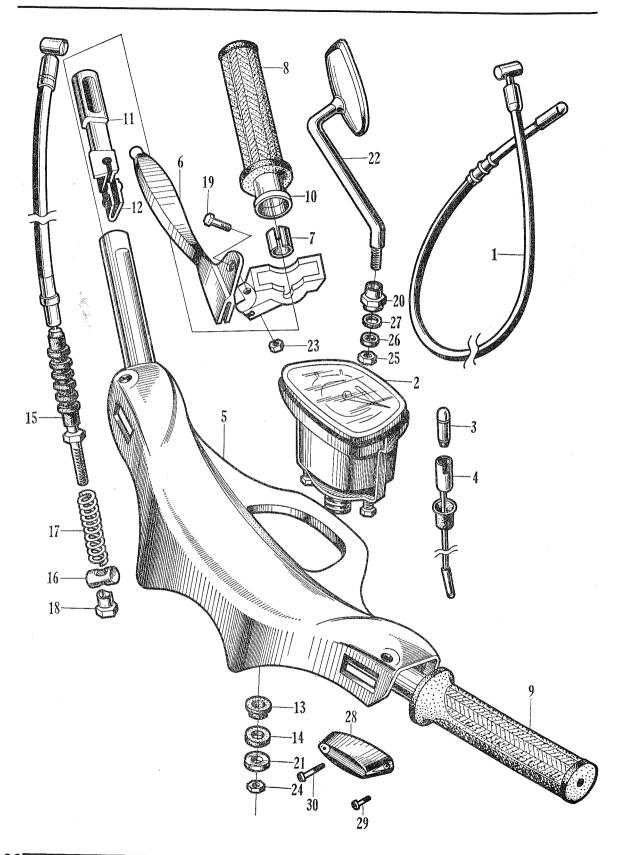
## F - 15 Tail Light $\cdot$ Winker (C201/CD90)

Job No.	Description	Part No.	Unit C 201	FRT Labor Charge
F15-51	LIGHT ASSY., tail	33700-046-000	1	0. 2
F 15-01	LENS, tail light	33701-041-000	1	0. 1
F 15-02	GASKET, tail light lens	33709-041-000	1	0. 1
F 15-03	SOCKET, tail light	33710-030-000	1	0. 1
F15-04	BULB, tail light	33906-030-000	1	0. 1
F 15-05	BRACKET, license plate	84701-030-000	1	0.2
F15-52	WINKER ASSY., right front	33400-052-000	1	0. 2
F 15-06	BASE, right front winker	33401-052-000	1	0. 3
F 15-07	SOCKET, right front winker	33410-035-010	1	0. 2
F 15-08	BULB, winker	34905-001-000	1	0. 1
F 15-09	LIGHT, flasher	34905-201-000	1	0. 2
F 15-10	LENS, front winker	33402-030-000	1	0. 1
F 15–11	GASKET, front winker lens	33604-041-000	1 ′	0. 1
F 15-12	HOLDER, front winker	33406-035-670	1	0. 1
F 15-53	WINKER ASSY., left front	33450-052-000	1	0. 2
F 15-13	BASE, left front winker	33465-052-000	1	0. 3
F15-14	SOCKET, left front winker	33453-035-010	1	0. 2
F 15-54	WINKER ASSY., right rear	33600-035-010	1	0. 2
F 15–15	BASE, right rear winker	33605-030-000	1	0. 1
F 15-16	SOCKET, right rear winker	33610-035-010	1	0. 2
F 15-17	LENS, rear winker	33602-030-000	1	0. 1
F 15–18	GASKET, rear winker lens	33604-030-000	1	0. 1
F 15-55	WINKER ASSY., left rear	33650-035-010	1	0. 2
F 15-19	BASE, left rear winker	33655-030-000	1	0. 3
F15-20	SOCKET, left rear winker	33660-035-010	1	0. 2
F 15-21	BOLT, rear winker socket setting	90148-030-000	2	0. 2
22	BOLT, hex., 5×20	92000-05020	4	
23	BOLT, hex., 6×8	92000-06008	2	
24	BOLT, hex., 6×12	92000-06012	2	
25	SCREW, cross., 3×25	93700-03025	6	
26	SCREW, cross., 3×35	93700-03035	2	
27	SCREW, cross., 4×6	93700-04006	2	
28	SCREW, cross., 5×8	93700-05008	2	
29	NUT, hex., 6 mm	94001-06000	2	
30	WASHER, spring, 6 mm	94111-06000	4	
Ramarka	The indicated discussion and a			

Remarks: The indicated diagram and part numbers are of C 201, however, the Same Job No. and FRT shall be applied to CD 90.

## F-15 Tail Light·Winker (C201/CD90)





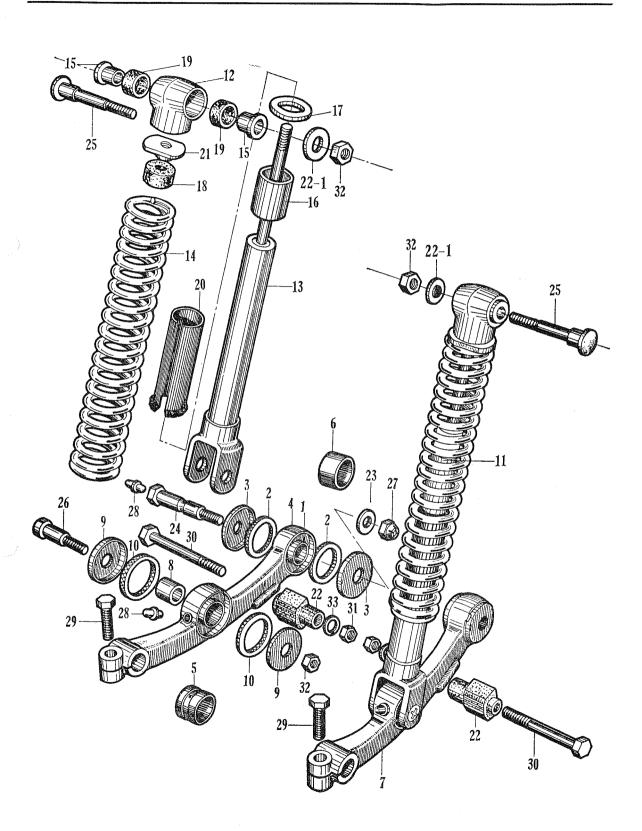
#### F-1 Handle (CM91)

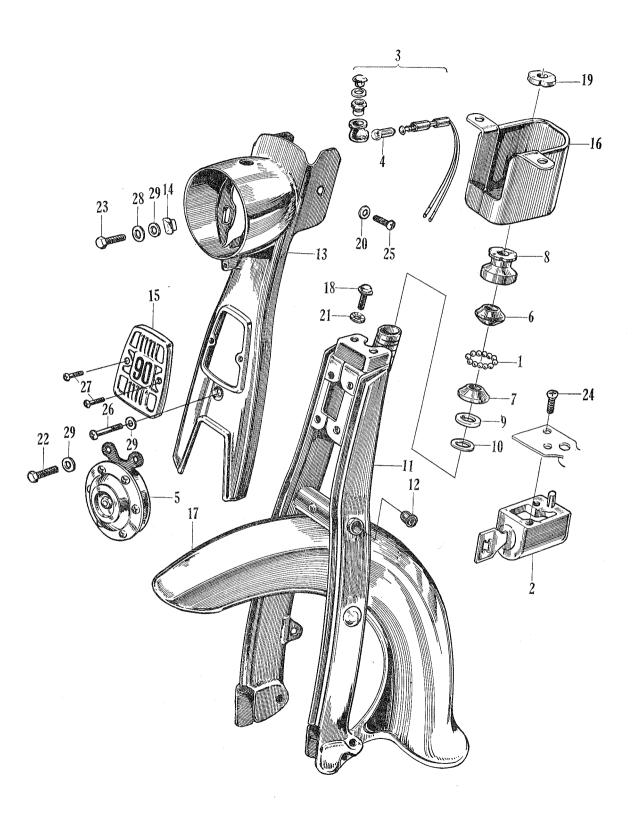
Job No.	Description	Part No.	Unit CM 91	FRT	Labor Charge	
F 01-01	CABLE, throttle	17910-046-000	1	0.2		
F 01-02	SPEEDOMETER ASSY	37200-034-600	1	0.3		
F 01-03	BULB, speedometer	34908-001-000	1	0.2		
F 01-04	SOCKET, speedometer	37203-001-000	1	0.2		
F 01-05	HANDLE, steering	53100-001-050	1	0.9		
	HANDLE, steering (for England)	53100-001-830	1	0.9	a	
F 01-06	LEVER, right, steering handle	53175-001-000	1	0.1		
F 01-07	ADJUSTER, throttle grip	53163-001-000	1	0.1		
F 01-08	RUBBER, grip, right	53165-040-000	1	0.1		
F 01-09	RUBBER, grip, left	53166-040-000	1	0.1		
F 01-10	PIPE, throttle grip	53141-034-000	1	0.2		
F 01-11	HINGE, throttle cable	53161-033-000	1	0.2		
F 01-12	HOLDER, throttle outer	53162-011-000	1	0.1		
F 01-13	RUBBER A, handle cushion	53133-001-000	1	0.2		
F 01-14	RUBBER B, handle cushion	53134-001-000	1	0.2		
F 01-15	CABLE, front brake	45450-034-000	1	0.2		
F 01-16	JOINT, front brake arm	45461-001-000	1	0.1		
F 01-17	SPRING, front brake arm	45437-001-000	1	0.1		
F 01-18	NUT, front brake adjusting	45462-028-000	1	0.1		
F 01-19	SCREW, handle lever pivot	90114-001-000	1	0.1		
F 01-21	WASHER, handle cushion rubber	90518-001-000	2	0.2		
F 01-22	MIRROR, back, right	88110-001-000	1	0.1		
F 01-51	MIRROR, back, left	88120-001-810	1	0.1		_
23	NUT, hex., 6 mm	94001-06000	1			
24	NUT, hex., 8 mm	94001-08000	2			
25	NUT, hex., 8 mm	94001-0800002	2			Distance of the last
26	WASHER, spring, 8 mm	94111-08000	2			Textoring In
27	WASHER, flat, 8 mm	94101-08000	2			<b>Hammadania</b>
29	SCREW, cross., 3×10	93700-03010	2			No.
30	SCREW, cross., 3×25	93700-03025	2			

## F-2 Front Cushion (CM91)

F02-02 DUS	LAR, front arm pivot T-SEAL, front arm pivot front arm pivot dust-seal		1		and the second second section of the second
	front arm pivot dust-seal	51332-001-000		0.6	
E09 09 CAD			2	0.6	
F 02-05 CAP		51333-001-000	2	0.6	
F02-04 ARM	, right, front suspension	51210-030-000	1	0.6	
F02-05 BUSI	HING, lower, front cushion	51311-001-000	1	0. 5	
F02-06 BUS1	HING, front arm pivot	51312-001-000	1	0. 5	
F 02-07 ARM	, left, front suspension	51220-030-000	1	0. 5	
F02-08 COLI	AR, front cushion lower distance	51334-001-000	1	0. 5	
<b>F02-09</b> CAP,	front cushion lower dust-seal	51336-001-000	2	0. 5	
F02-10 DUST	S-SEAL, lower, front cushion	51335-001-000	2	0. 5	
F02-11 CUSH	IION ASSY., front	51400-034-000	1	0. 5	
F02-12 MET.	AL, upper, front cushion	51410-001-040	1	0. 6	
F02-13 MET	AL, bottom, front cushion	51420-030-000	1	0. 6	
F02-14 SPRII	NG, front cushion	51410-034-000	1	0.6	
F02-15 COLL	AR, upper, front cushion	51488-001-000	2	0.5	
F02-16 COLL	AR, outer, front cushion	51486-030-010	1	0. 5	
F02-17 SEAT	, front cushion spring	51407-001-000	1	0.6	
F02-18 RUBB	ER, front cushion stopper	51475-001-010	1	0.6	
F02-19 BUSH	ING, front cushion rubber	51489-001-000	2	0. 5	
F02-20 GUIDI	E, front cushion spring	51409-001-020	2	0.6	
F02-21 NUT,	front cushion bottom locking	51482-001-020	1	0. 2	
F02-22 STOP	PER, front arm rebound	51251-001-000	1	0.6	
F02-51 META	L, front fender upper fixing	61117-001-010	1	0. 2	
F02-23 META	L, front fender lower fixing	61142-001-000	1	0. 2	
F02-24 BOLT,	front arm pivot	90125-001-000	1	0. 1	
F02-25 BOLT,	upper, front cushion	90147-001-000	1	0. 1	
F02-26 BOLT,	lower, front cushion	90149-001-000	1	0. 1	
F02-27 NUT, 8	self locking, 8 mm	90349-001-000	2	0. 2	
28 NIPPL	E, grease, 4.5 mm	96201-30000	4		
29 BOLT,	hex., 8×22	92000-08022	2		
	hex., 8×46	92000-08046	2		
31 NUT, 1	ex., 8 mm	94001-08000	2		
32 NUT, t	hin, 8 mm	94002-08000	4		
33 WASH	ER, spring, 8 mm	94111-08000	2		

#### F-2 Front Cushion (CM91)





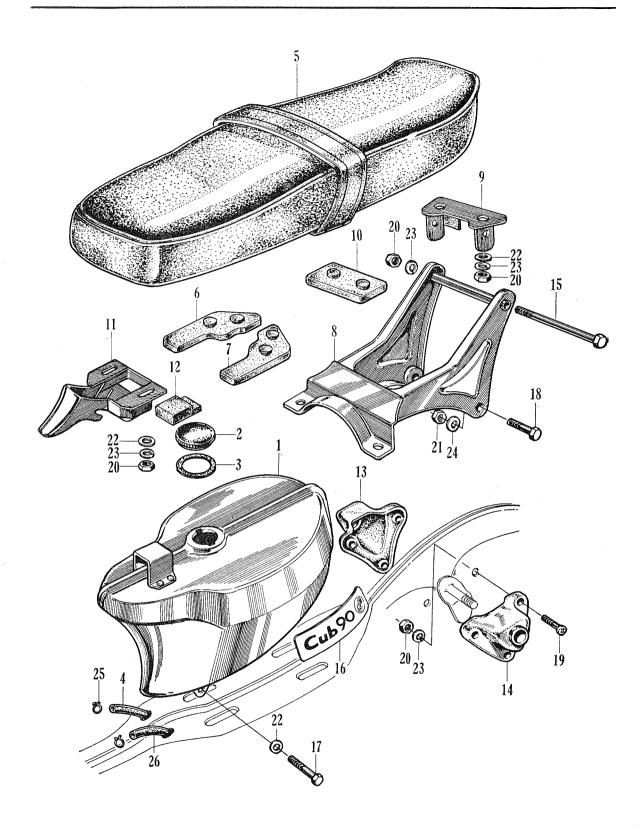
#### F-3 Front Fork · Front Fender (CM91)

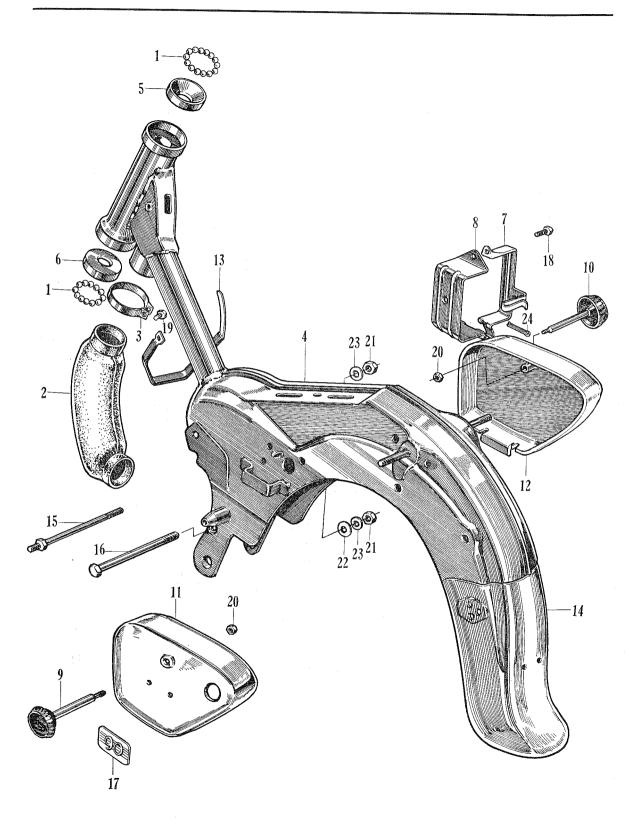
Job No.	Description	Part No.	Unit CM 91	FRT	Labor Charge
F 03-01	BALL, steel, 3/16"	96211-06000	42	0.5	
F 03-02	LOCK, steering handle (Not sold)	53600-001-020	1	0.3	
F 03-03	LAMP ASSY., neutral pilot	37700-005-000	1	0.2	
F 03-04	BULB, pilot	34902-202-000	1	0.2	
F 03-05	HORN ASSY	38100-034-000	1	0.2	
F 03-06	RACE, steering top cone	53216-030-305	1	0.5	
F 03-07	RACE, steering bottom cone	53217-030-305	1	0.9	
F 03-08	THREAD, steering head top	53220-001-000	1	0.5	
F 03-09	DUST-SEAL, steering head	53214-001-010	1	0.9	
F 03-10	WASHER, steering head dust-seal	53215-001-000	. 1	0.9	
F 03-11	FORK, front	51100-034-000	1	1.5	
F 03-12	CAP, front fork side	51341-001-000	2	0.1	
F 03-13	CASE, head light	61301-034-000	1	0.3	
F 03-14	COLLAR, head light case setting	61302-011-000	2	0.3	
F 03-15	COVER, horn	61311-034-000	1	0.1	
F 03-16	PLATE, fork top bridge	53231-034-000	1	0.2	
F 03-17	FENDER, front	61100-030-610	1	0.2	
18	BOLT, top bridge setting	90117-001-000	2		
19	NUT, steering stem	90304-030-000	1		
20	WASHER, head light case setting	90522-034-303	2		
21	WASHER, tooth	90552-001-000	2		
22	BOLT, hex., 6×12	92000-06012	2		
23	BOLT, hex., 6×25	92000-06025	2		
24	SCREW, cross., 6×12	93600-06012	2		
25	SCREW, cross., 6×12	93500-06012	2		
26	SCREW, cross., 6×40	93500-06040	1		
27	SCREW, cross., 3×8	93700-0300802	2		
28	WASHER, spring, 6 mm	94111-06000	2		
29	WASHER flat, 6 mm	94101-06000	5		

## F-4 Fuel Tank · Seat (CM91)

Job No.	Description	Part No.	Unit CM 91	FRT	Labor Charge
F 04-01	TANK, fuel	17500-034-810	1	0. 4	
$\mathbf{F04}02$	CAP, fuel filler	17620-001-000	1	0, 1	
F0403	GASKET, fuel filler cap	17631-001-000	1	0. 1	
$\mathbf{F04}\text{-}04$	TUBE, fuel reserve	17631-046-000	1	0. 1	
$\mathbf{F04}05$	SEAT, double	77200-034-600	1	0. 2	
$\mathbf{F04}06$	RUBBER, right, seat stopper	77151-001-000	1	0. 1	
$\mathbf{F}04-07$	RUBBER, left, seat stopper	77152-001-000	1	0. 1	
F 04-08	BRACKET, dual seat	77121-034-600	1	0. 2	
F 04-09	BRACKET B, dual seat	77222-001-810	1	0. 2	
F 04-10	RUBBER, rear seat stopper	77241-001-810	1	0. 1	
F04-11	CATCH ASSY., dual seat	77230-001-810	4	0. 2	
F 04-12	STOPPER, front seat	77236-001-810	1	0. 2	
F 04-13	BRACKET, right, rear suspension	50303-033-010	1	0. 2	
F 04-14	BRACKET, left, rear suspension	50306-033-010	1	0. 2	
F 04-15	BOLT, dual seat hinge	90101-001-810	1	0. 2	
F 04-51	EMBLEM, right, fuel tank	87121-034-670	1	0. 1	
$\mathbf{F}$ 04–16	EMBLEM, left, fuel tank	87122-034-670	-1	0. 1	
17	BOLT, hex., 6×24	92000-0602402	4		
18	BOLT, hex., 8×14	92000-08014	2		
19	SCREW, cross., 6×16	93700-0601602	6		
20	NUT, hex., 6 mm	94001-06000	11		
21	NUT, hex., 8 mm	94001-08000	2		
22	WASHER, flat, 6 mm	94101-06000	8		
23	WASHER, spring, 6 mm	94111-06000	11		
24	WASHER, spring, 8 mm	94111-08000	2		
25	CLIP, fuel tube, 5 mm	95002-50000	2		
26	TUBE, fuel, 5×450	95001-50450	1		

## F-4 Fuel Tank · Seat (CM91)



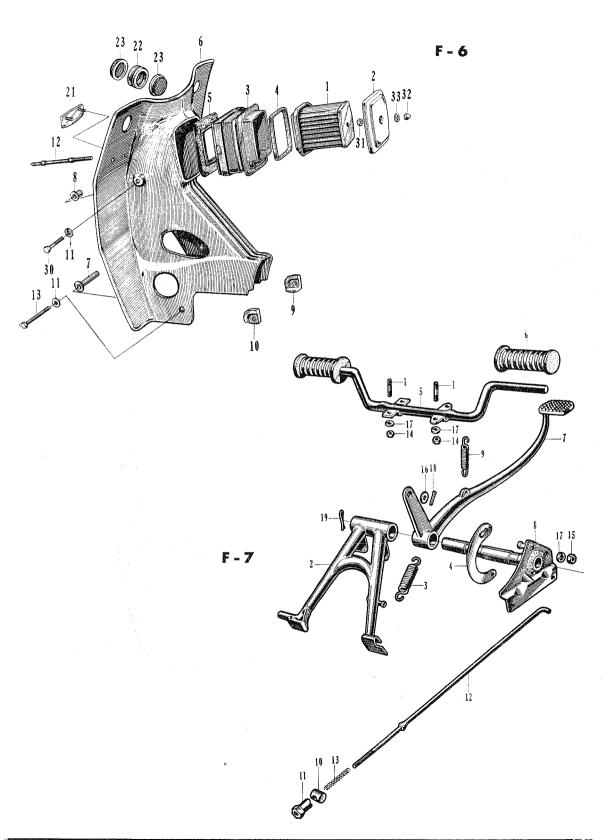


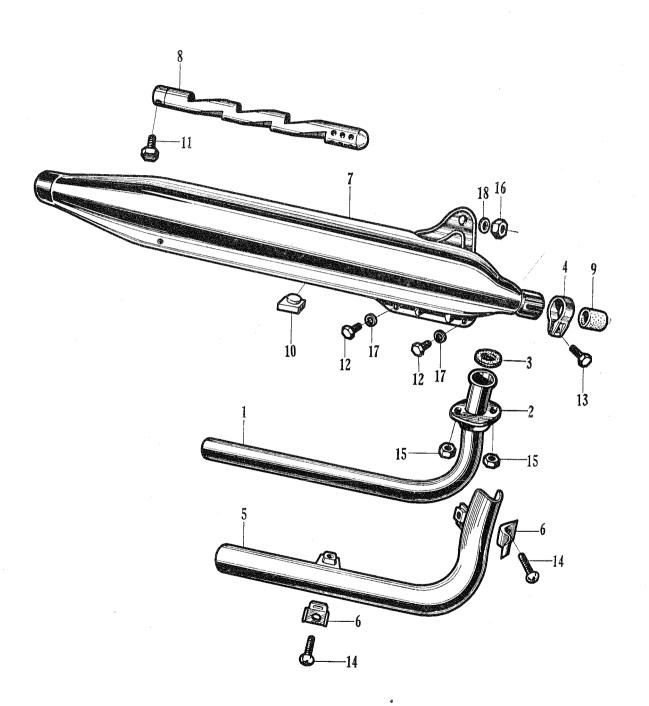
## F-5 Frame Body (CM91)

Job No.	Description	Part No.	Unit CM 91	FRT	Labor Charge
F 05-01	BALL, steel, 3/16"	96211-06000	42	0.5	
F 05-02	TUBE, air cleaner connecting	17253-046-000	1	0.2	
F 05-03	BAND, air cleaner connecting	17255-045-000	1	0. 1	
F 05-04	BODY, frame	50100-046-000	1	6.5	
F 05-05	RACE, steering top ball	50301-030-305	1	1.4	
F 05-06	RACE, steering bottom ball	50302-030-305	. 1	1. 4	
F 05-07	BAND, battery	50373-033-000	1	0. 1	
$\mathbf{F0508}$	PLATE, battery support	50381-001-810	1	0.2	
F 05-09	LATCH, tool box	83550-001-000	1	0.1	
F 05-10	LATCH, battery box	83650-003-000	. 1	0.1	
F 05-11	BOX, tool	83500-040-000	1	0. 1	
F 05-12	BOX, battery	83600-040-000	1	0. 1	
F0513	BAND, wire harness	32161-001-000	1	0.1	
F 05–15	BOLT, engine hanger	90112-046-000	1	0.2	
F 05-16	BOLT, under, rear engine	90116-046-000	1	0.1	
F 05-17	EMBLEM, side cover	87118-046-000	2	0.1	
18	BOLT, hex., 6×12	92000-06012	1		
19	SCREW, cross., 5×16	93500-05016	1		
20	NUT, hex., 6 mm	94001-06000	. 2		
21	NUT, hex., 10 mm	94001-10000	2		
22	WASHER, flat, 10 mm	94101-10000	1		
23	WASHER, spring, 10 mm	94111-10000	2		
24	PIN, cotter, 3.0×40	94201-30400	1		
	PLATE, maker	87125-001-600	1		

# F-6 Air Clerner · Front Cover / F-7 Stand · Step (CM91)

Job No.	Description	Part No.	Unit CM 91	FRT	Labor Charge
F - 6					
F 06-01	ELEMENT, air cleaner	17211-046-000	1	0, 2	
F06-02	COVOR, air cleaner		1	0. 1	
$\mathbf{F}0603$	CASE, air cleaner		1	0. 2	
F 06-04	GASKET, cleaner case cover	17225-046-000	1 .	0. 1	
$\mathbf{F06-05}$	GASKET, cleaner case	17252-001-010	1	0. 2	
F06-06	COVER, front	64301-046-000	1	0. 2	
F 06-07	COLLAR A, front cover setting	64345-046-000	2	0.2	
F06-08	COLLAR B, front cover setting	64346-046-000	2	0.2	
	CAP, front cover	64365-046-000	1		
F 06-09	WASHER, right, front cover setting	64348-046-000	1	0.2	
F 06-10	WASHER, left, front cover setting	64349-046-000	1	0.2	
F 06-11	WASHER, front cover setting	64347-001-000	4	0. 2	
F 06-12	BOLT, air cleaner setting	90113-001-040	1	0.2	
F 06-13	BOLT A, front cover lower	90141-046-000	2	0. 2	
F06-21	EMBLEM, front cover	87102-040-600	1	0. 1	
F 06-22	ADAPTER, front accessory	87107-034-000	2	0. 2	
F 06-23	LENS, front accessory	87108-034-000	4	0. 2	
30	BOLT, hex., 6×45	92000-0604502	2		
31	NUT, hex., 6 mm	94001-06000	1		
32	NUT, blind, 6 mm	94021-0600002	1		
33	WASHER, flat, 6 mm	94101-06000	1		
F - 7		***************************************	******************	*****************	######################################
F 07-01	BOLT, stud, 8×33	90061-033-000	4	0. 3	
F 07-02	STAND, main	50500-034-000	1	0. 3	
F07-03	SPRING, main stand	50522-001-000	1	0. 1	
F07-04	HOOK, main stand spring	50523-001-000	1	0. 1	
F 07-05	BAR, step	50610-046-000	1	0. 2	
F07-06	PAD, step	50661-001-000	2	0. 1	
$F_{.}07-07$	PEDAL, brake	46500-046-000	1	0. 2	
F 07-08	PIPE, rear brake pivot	50512-046-000	1	0.2	
F 07-09	SPRING, brake pedal	81200-001-010	1	0. 1	
F 07-10	JOINT, front brake arm	45461-001-000	1	0. 1	
F 07-11	NUT, front brake adjusting	45462-028-000	1	0. 1	
F 07-12	ROD, brake	43451-046-000	1	0. 2	
F 07-13	SPRING, rear brake rod	43472-001-000	1	0. 1	
14	NUT, hex., 8 mm	94001-08000	4		
15	NUT, thin, 8 mm	94002-08000	1		
16	WASHER, flat, 6 mm	94101-06000	1		
17	WASHER, spring, 8 mm	94111-08000	5		
18	PIN, cotter, 1.6×16	94201-16160	1		
19	PIN, cotter, 3.0×25				





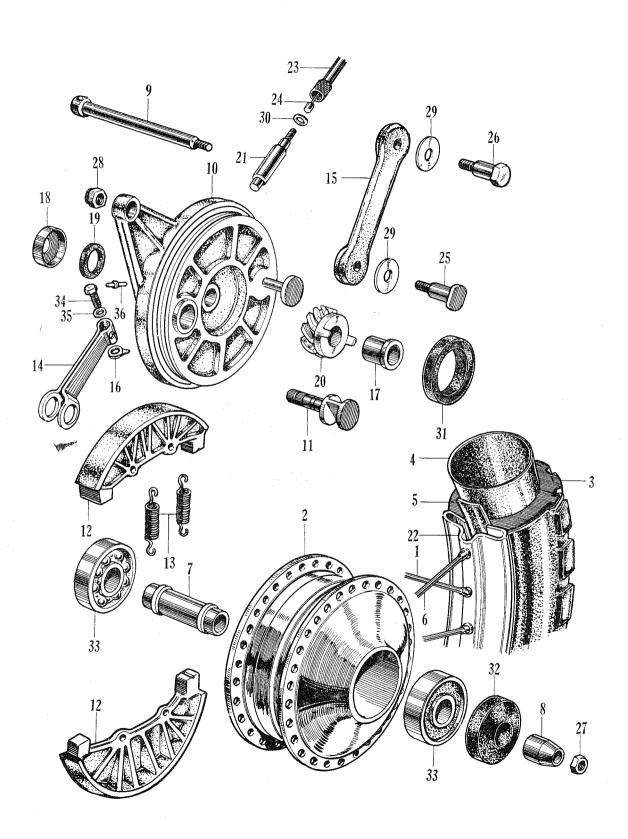
## F-8 Exhaust Pipe·Muffler (CM91)

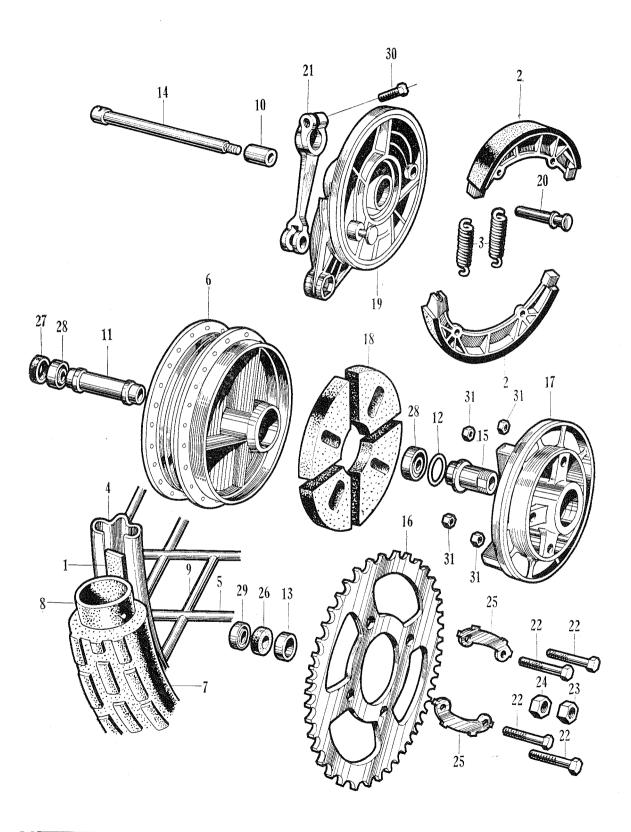
Job No.	Description	Part No.	Unit CM 91	FRT	Labor Charge
F 08-01	PIPE, exhaust	18200-046-000	1	0.2	
F 08-02	JOINT, exhaust pipe	18231-046-000	1	0.1	
F 08-03	GASKET, exhaust pipe	18291-028-000	1	0. 1	
F 08-04	BAND, exhaust diffusor	18371-034-000	1	0.1	
F 08-05	COVER, exhaust pipe	18240-046-010	1	0.1	
F 08-06	BAND B, exhaust cover setting	18272-220-000	2	0.1	
F 08-07	MUFFLER	18300-046-000	1	0, 2	
F 08-08	PIPE, exhaust diffusor	18301-046-000	1	0.2	
F 08-09	GASKET, muffler	18391-034-000	1	0.2	
F 08-10	RUBBER, main stand stopper	50524-001-000	1	0.1	
11	BOLT, hex., 5×8	92000-05008	Ī		
12	BOLT, hex., 6×12	92000-06012	2		
13	BOLT, hex., 6×18	92000-06018	1		
14	SCREW, cross., 5×16	93500-05016	2		
15	NUT, hex., 6 mm	94001-06000	2		
16	NUT, blind, 8 mm	94021-08020	1		
17	WASHER, flat, 6 mm	94101-06000	2		
18	WASHER, spring, 8 mm	94111-08000	1		

## F-9 Front Wheel (CM91)

Job No.	Description	Part No.	Unit CM 91	FRT	Lador Charge
F 09-01	SPOKE A, front	97147-211661-2 )	1	0. 2	
6	SPOKE B, front	97351-211641-2	Set	2.0	
F 09-02	HUB, front wheel	44601-030-000	1	2.4	
F 09-03	TIRE, front wheel	44711-030-000	1	0.4	
F 09-04	TUBE, wheel	44712-030-000	1	0, 4	
F 09-05	FLAP, tire	44713-030-000	1	0. 4	
F 09-07	COLLAR, front axle distance	44620-030-000	1	0.9	
F 09-08	COLLAR, front wheel side	44311-030-000	1	0, 2	
F 09-09	AXLE, front wheel	44301-030-000	1	0.2	
F 09-10	PANEL, front brake	45100-030-000	1	0.3	
F 09-11	CAM, front brake	45131-030-000	1	0.3	
F 09-12	SHOE, brake	45120-001-010	. 2	0.3	
$\dot{\mathbf{F}}$ 09–13	SPRING, brake shoe	45133-001-000	2	0.3	
F 09-14	ARM, front brake	45410-030-010	1	0. 1	
F 09-15	LINK, front brake torque	45431-001-000	1	0. 2	
F 09-16	NUT, front brake arm	45436-001-000	7	0.1	
F 09-17	SPACER, front brake panel	45141-030-000	1	0.2	
F 09-18	CAP, front brake panel dust-seal	45142-030-000	1	0.1	
F 09-19	DUST-SEAL, front brake panel	45143-011-000	1	0. 2	
F 09-20	GEAR, speedometer	44806-030-000	1	0.2	
F 09-21	PINION, speedometer (Not sold)	44805-030-000	1	0.2	
F 09-22	RIM, wheel	42701-030-000	1	2.0	
F 09-23	CABLE, speedometer	44830-034-000	1	0.2	
F 09-24	CABLE, inner, speedometer	44831-034-000	1	0.3	
F 09-25	BOLT, front brake panel stopper	90104-011-000	7	0.1	
F 09-26	BOLT, front brake torque	90126-030-010	1	0.2	
F 09-27	NUT, axle	90305-001-000	1	0. 2	
F 09-28	NUT, self locking, 8 mm	90349-001-000	2	0.2	
F 09-29	WASHER, 8.3 mm	90534-011-000	2	0.2	
F 09-30	WASHER, speedometer pinion (Not sold)	90539-011-000	1	0.2	
F 09-31	OIL SEAL, 4758	91251-030-000	1	0.3	
F 09-32	OIL SEAL, 23377	91252-030-000	1	0.3	
F 09-33	BEARING, ball, 6301 R	96140-63010	2	0.4	
34	BOLT, hex., 6×25	92000-06025	1		
35	WASHER, flat, 6 mm	94101-06000	1		
36	NIPPLE, grease, 4.5 mm	96201-30000	1		

## F-9 Front Wheel (CM91)





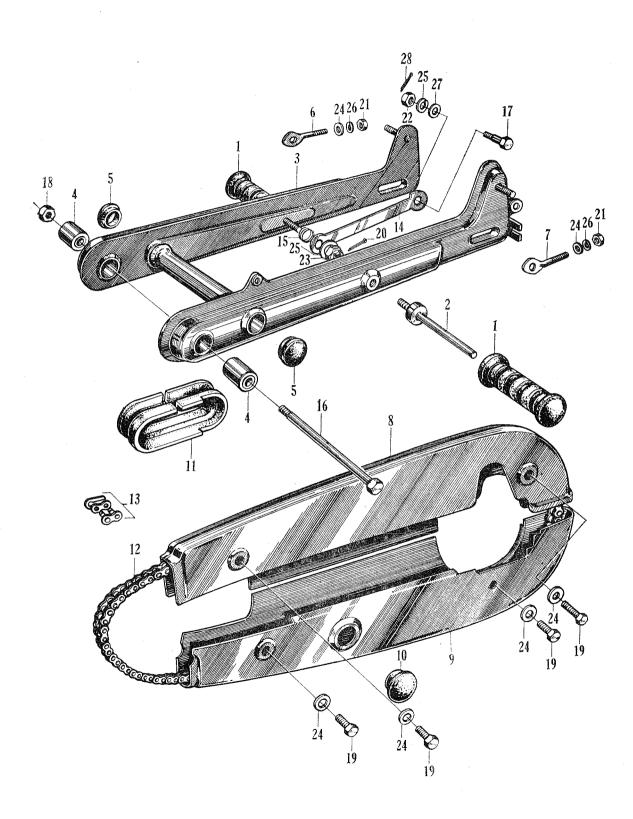
#### F-10 Rear Wheel (CM91)

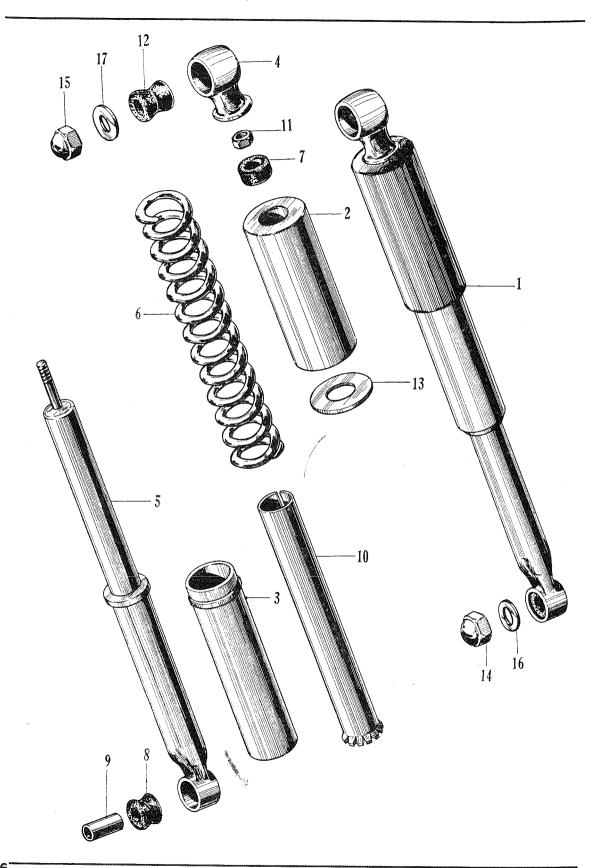
Job No.	Description	Part No.	Unit CM 91	FRT	Labor Cḥarge
F10-01	FLAP, tire	44713-030-000	1	0.4	
F10-02	SHOE, brake	45120-001-010	2	0.4	
F 10-03	SPRING, brake shoe	45133-001-010	2	0.4	
F 10-04	RIM, wheel	42701-030-000	1	2.0	
$\mathbf{F}1005$	SPOKE A, rear	97282-421641-3	1	0.2	
9	SPOKE B, rear	97519-421641-2	Set	2.0	
F 10-06	HUB, rear wheel	42601-001-060	1	2.4	
F 10-07	TIRE, rear wheel	42711-030-000	1	0.4	
F10-08	TUBE, wheel	44712-030-000	1	0.4	
F 10-10	COLLAR, rear brake panel side	42313-001-000	1	0.1	
F 10-11	COLLAR, rear axle distance	42620-001-000	1	0.9	
F 10-12	O RING, 40.5×3	42653-001-000	1	0.9	
F 10-13	COLLAR, rear axle sleeve	42304-030-000	1	0.2	
F 10-14	AXLE, rear wheel	42301-034-000	1	0.2	
F 10-15	SLEEVE, rear wheel axle	42303-034-000	1	0.5	
F 10-16	SPROCKET, final driven	41201-030-000	1	0.5	*
F 10-17	FLANGE, final drive	42610-030-000	1	0.5	
F10-18	DAMPER, rear wheel	41241-001-040	4	0.3	
F10-19	PANEL, rear brake	43100-001-050	1	0.4	
F 10-20	CAM, rear brake	43141-028-000	1	0.4	
F 10-21	ARM, rear brake	43411-011-000	1	0.2	
F 10-22	BOLT, drive sprocket setting	90128-001-030	. 4	0.4	
$\mathbf{F}1023$	NUT, axle	90305-001-000	1	0.2	
F 10-24	NUT, rear axle sleeve	90307-001-000	1	0.2	-
F 10-25	WASHER, tongued, 8 mm	90522-001-000	2	0. 2	
$\mathbf{F}1026$	OIL SEAL, 23406	91253-030-000	1	0.3	
F 10-27	OIL SEAL, 18377	91254-001-000	1	0.7	
F 10-28	BEARING, ball, 6301	96100-63010	2	0.9	
F10-29	BEARING, ball, 6203 Z	96120-62030	1	0.3	
30	BOLT, hex., 6×18	92000-06018	1		
31	NUT, thin, 8 mm	94002-08000	4		

## F-11 Rear Fork · Chain Case (CM91)

Job No.	Description	Part No.	Unit CM 91	FRT	Labor Charge
F 11-01	PAD, pillion step	50731-001-810	2	0. 1	· · · · · · · · · · · · · · · · · · ·
F 11-02	BAR, pillion step	50700-001-810	1	0. 1	
F11-03	FORK, rear	52100-034-000	1	1.0	
F 11-04	BUSHING, rear fork pivot rubber	52181-001-300	2	0.2	
F11-05	CAP, cross member side	52161-001-010	2	0, 2	
F 11-06	ADJUSTER, right, drive chain	40543-030-000	1	0. 2	
F 11-07	ADJUSTER, left, drive chain	40544-030-000	1	0. 2	
F11-08	CASE, upper, drive chain	40510-034-000	1	0. 2	
F 11-09	CASE, lower, drive chain	40520-034-000	1	0. 2	
F11-10	CAP, chain case peep hole	40545-001-000	1	0.1	
F11-11	GASKET, drive chain case	40591-001-000	1	0. 2	
F 11-12	CHAIN, drive (100 L)	40530-030-810	1	0.4	
F 11-12	CHAIN, drive (89 L)	40530-030-000	. 1	0.4	
F 11-13	JOINT, drive chain	40531-205-000	1	0. 2	
F11-14	LINK, rear break torque	43431-001-020	1	0.4	
F 11-15	SPRING, rear brake torque link	43434-250-000	1	0.4	
F 11-16	BOLT, rear fork pivot	90121-034-000	1	0.2	
F11-17	BOLT, rear brake torque	90127-001-010	1	0.4	
F11-18	NUT, axle	90305-001-000	1	0.2	
19	BOLT, hex., 6×6	92000-06006	4		
20	PIN, locking, 8 mm	94251-08000	1		
21	NUT, hex., 6 mm	94001-06000	2		
22	NUT, hex., 8 mm	94001-08000	1		
23	NUT, slotted, 8 mm	94011-08000	1		
24	WASHER, flat, 6 mm	94101-06000	6		
25	WASHER, flat, 8 mm	94101-08000	2		
26	WASHER, spring, 6 mm	94111-06000	2		
27	WASHER, spring, 10 mm	94111-10000	1		
28	PIN, cotter, 2.0×18	94201-20180	1		

## F-11 Rear Fork · Chain Case (CM91)





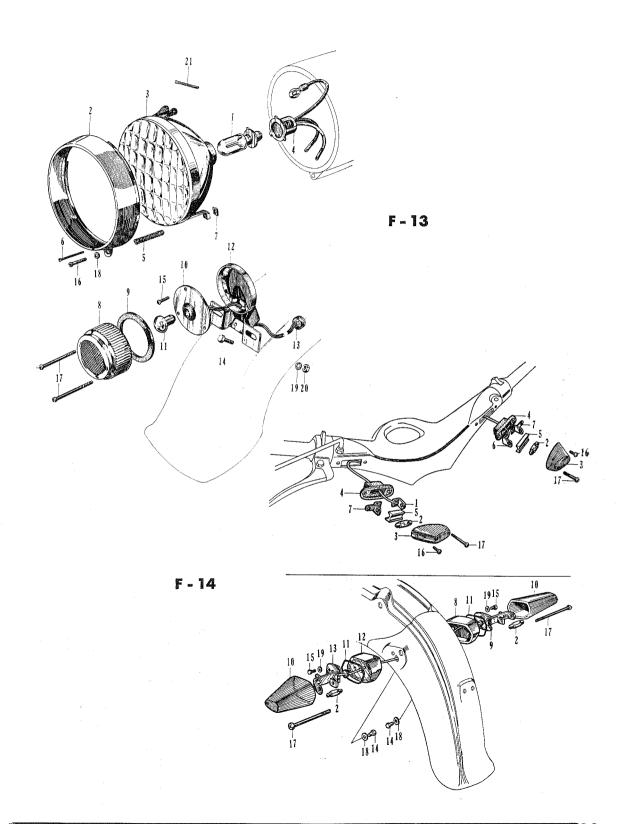
## F-12 Rear Cushion (CM91)

Job No.	Description	Part No.	Unit EM 91	FRT Labor Charge
F12-01	CUSHION ASSY., rear	52400-034-000	1	0.2
F 12-02	CASE, upper, rear cushion	52410-034-000	1	0.5
F12-03	CASE, bottom, rear cushion	52465-001-040	3	0.5
F12-04	METAL, upper, rear cushion	52410-033-000	1	0.5
F12-05	METAL, bottom, rear cushion	52420-033-000	1	0.5
F 12-06	SPRING, rear cushion	52401-034-000	1	0.5
F 12-07	RUBBER, rear cushion stopper	52475-011-000	200	0. 2
F12-08	BUSHING, rear cushion bottom rubber	52476-001-020	1	0.2
F12-09	COLLAR, rear cushion rubber bushing	52486-001-000	1	0. 2
F12-10	GUIDE, rear cushion spring	52409-011-000	1	0.5
F12-11	NUT, rear cushion upper locking	52481-033-000	1	
F 12-12	BUSHING, rear cushion upper rubber	52485-001-000	1	
F 12-13	WASHER, 24 mm	52492-011-000	1	
F 12–14	NUT, blind, 10 mm	94021-1002002	1	
15	NUT, blind, 12 mm	94021-1202002	2	
16	WASHER, flat, 10 mm	94101-10000	2	
17	WASHER, flat, 12 mm	94101-12000	2	

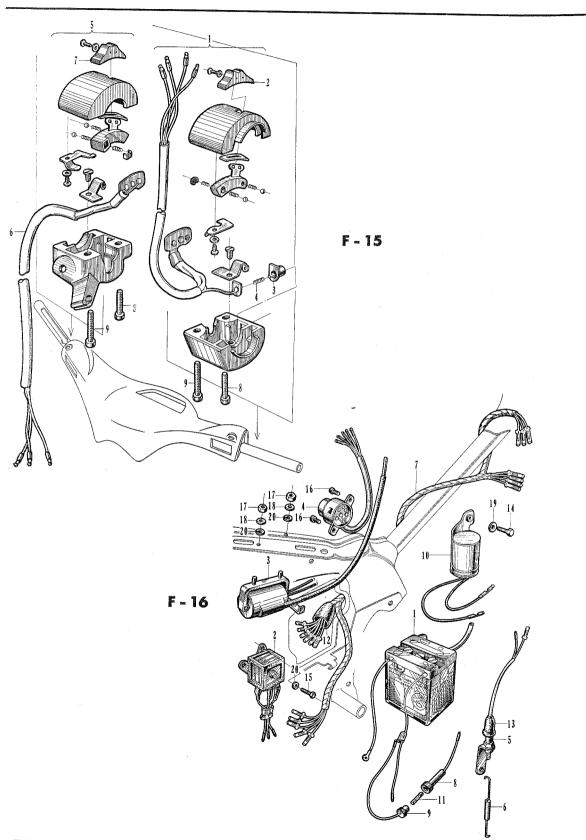
## F-13 Head Light · Tail Light F-14 Front Winker · Rear Winker (CM91)

Job No.	Description	Part No.	Unit CM 91	FRT	Labor Charg
F - 13				,	PORTER DE LA CONTRACTION DEL CONTRACTION DE LA C
F 13-00	LIGHT ASSY., head	33100-034-000	1	0. 2	
F 13-01	BULB, head light		1	0. 1	
F 13-02	RIM, head light	33101-030-000	1	0. 1	
F 13-03	LIGHT UNIT, head		1	0. 1	
F 13-04	SOCKET ASSY., head light	33130-001-040	1	0. 1	
F 13-05	SPRING, head light adjusting	33107-030-000	1	0. 1	
F 13-06	SCREW, head light adjusting	33107-001-000	1	0. 1	
F 13-07	NUT, head light adjusting	33134-001-000	1	0, 1	
F 13-51	LIGHT ASSY., tail	33700-030-000	1	0.2	
F13-08	LENS, tail light	33701-030-000	1	0.1	
F 13-09	GASKET, tail light lens	33709-030-000	-1	0.1	
F 13-10	SOCKET ASSY., tail light	33710-030-000	1	0.1	
F 13-11	BULB, tail light	34906-030-000	1	0. 1	
F 13-12	BRACKET, license plate	84701-030-000	1	0.1	
F 13-13	GROMMET, tail light cord (Not sold)	32982-011-000	1	0. 1	
14	BOLT, hex., $6\times12$	92000-06012	2		
15	SCREW, cross., $4\times6$	93500-04006	2		
16	SCREW, cross., 5×12	93500-0501202	1		
17	SCREW, cross., 3×35	93700-03035	2		
18	WASHER, flat, 5 mm	94101-05000	1		
19	WASHER, spring, 6 mm	94111-06000	2		
20	NUT, hex., 6 mm	94001-06000	2		
21	PIN, cotter, 3.0×30	94201-30300	1		
		THE REAL PROPERTY OF THE PERSON NAMED IN COLUMN NAMED IN COLUM	HEREDESSEREESERESSE	*************	*****************
F-14					
	CONTACT ASSY., right front winker	33410-001-010	. 1	0. 1	
F - 14 F 14-01 F 14-02				0.1	
F 14-01 F 14-02	BULB, winker	34905-201-000	1	0. 1	
F 14-01 F 14-02 F 14-03	BULB, winker LENS, front winker	34905-201-000 33405-001-010	1	0. 1 0. 1	
F 14-01 F 14-02 F 14-03 F 14-04	BULB, winker  LENS, front winker  PACKING, front winker lens	34905-201-000 33405-001-010 33443-001-010	1 1 7	0. 1 0. 1 0. 1	
F 14-01 F 14-02 F 14-03 F 14-04 F 14-05	BULB, winker  LENS, front winker  PACKING, front winker lens  SUPPORTER, front winker	34905-201-000 33405-001-010 33443-001-010 33407-001-000	1 1 1	0. 1 0. 1 0. 1 0. 2	
F14-01 F14-02 F14-03 F14-04 F14-05	BULB, winker  LENS, front winker  PACKING, front winker lens  SUPPORTER, front winker  CONTACT ASSY., left front winker	34905-201-000 33405-001-010 33443-001-010 33407-001-000 33468-001-010	1 1 1 1	0. 1 0. 1 0. 1 0. 2 0. 1	
F 14-01 F 14-02 F 14-03 F 14-04 F 14-05 F 14-06	BULB, winker  LENS, front winker  PACKING, front winker lens  SUPPORTER, front winker  CONTACT ASSY., left front winker  SOCKET, front winker	34905-201-000 33405-001-010 33443-001-010 33407-001-000 33468-001-010 33453-001-000	1 ? 1 1 1	0. 1 0. 1 0. 1 0. 2	
F14-01 F14-02 F14-03 F14-04 F14-05 F14-06 F14-07 F14-08	BULB, winker  LENS, front winker  PACKING, front winker lens  SUPPORTER, front winker  CONTACT ASSY., left front winker  SOCKET, front winker  BASE, right rear winker	34905-201-000 33405-001-010 33443-001-010 33407-001-000 33468-001-010 33453-001-000 33605-034-000	1 1 1 1 1 1	0. 1 0. 1 0. 1 0. 2 0. 1	
F14-01 F14-02 F14-03 F14-04 F14-05 F14-06 F14-07 F14-08	BULB, winker  LENS, front winker  PACKING, front winker lens  SUPPORTER, front winker  CONTACT ASSY., left front winker  SOCKET, front winker  BASE, right rear winker  SOCKET ASSY., right rear winker	34905-201-000 33405-001-010 33443-001-010 33407-001-000 33468-001-010 33453-001-000 33605-034-000 33610-011-000	1 ? 1 1 1	0. 1 0. 1 0. 1 0. 2 0. 1 0. 2	
F14-01 F14-02 F14-03 F14-04 F14-05 F14-06 F14-07 F14-08 F14-09	BULB, winker  LENS, front winker  PACKING, front winker lens  SUPPORTER, front winker  CONTACT ASSY., left front winker  SOCKET, front winker  BASE, right rear winker  SOCKET ASSY., right rear winker  LENS, rear winker.	34905-201-000 33405-001-010 33443-001-010 33407-001-000 33468-001-010 33453-001-000 33605-034-000 33610-011-000 33602-030-000	1 1 1 1 1 1	0. 1 0. 1 0. 1 0. 2 0. 1 0. 2 0. 3	
F14-01 F14-02 F14-03 F14-04 F14-05 F14-06 F14-07 F14-08 F14-09 F14-10	BULB, winker  LENS, front winker  PACKING, front winker lens  SUPPORTER, front winker  CONTACT ASSY., left front winker  SOCKET, front winker  BASE, right rear winker  SOCKET ASSY., right rear winker  LENS, rear winker.  GASKET, rear winker lens	34905-201-000 33405-001-010 33443-001-010 33407-001-000 33468-001-010 33453-001-000 33605-034-000 33610-011-000 33602-030-000	1 1 1 1 1 1	0. 1 0. 1 0. 2 0. 1 0. 2 0. 3 0. 2	
F14-01 F14-02 F14-03 F14-04 F14-05 F14-06 F14-07 F14-08 F14-09 F14-10	BULB, winker  LENS, front winker  PACKING, front winker lens  SUPPORTER, front winker  CONTACT ASSY., left front winker  SOCKET, front winker  BASE, right rear winker  SOCKET ASSY., right rear winker  LENS, rear winker.  GASKET, rear winker lens  BASE, left rear winker	34905-201-000 33405-001-010 33443-001-010 33407-001-000 33468-001-010 33453-001-000 33605-034-000 33610-011-000 33602-030-000	1 ! ! ! ! ! ! ! !	0. 1 0. 1 0. 2 0. 1 0. 2 0. 3 0. 2 0. 1	
F14-01 F14-02 F14-03 F14-04 F14-05 F14-06 F14-07 F14-08 F14-09 F14-10 F14-11 F14-12	BULB, winker  LENS, front winker  PACKING, front winker lens  SUPPORTER, front winker  CONTACT ASSY., left front winker  SOCKET, front winker  BASE, right rear winker  SOCKET ASSY., right rear winker  LENS, rear winker.  GASKET, rear winker lens  BASE, left rear winker  SOCKET ASSY., left rear winker	34905-201-000 33405-001-010 33443-001-010 33407-001-000 33468-001-010 33453-001-000 33605-034-000 33610-011-000 33602-030-000	1 1 1 1 1 1 1 1	0. 1 0. 1 0. 2 0. 1 0. 2 0. 3 0. 2 0. 1 0. 1	
F 14-01 F 14-02 F 14-03 F 14-04 F 14-05 F 14-06 F 14-07 F 14-09 F 14-10 F 14-11 F 14-12 F 14-13	BULB, winker  LENS, front winker  PACKING, front winker lens  SUPPORTER, front winker  CONTACT ASSY., left front winker  SOCKET, front winker  BASE, right rear winker  SOCKET ASSY., right rear winker  LENS, rear winker.  GASKET, rear winker lens  BASE, left rear winker  SOCKET ASSY., left rear winker  BOCKET ASSY., left rear winker	34905-201-000 33405-001-010 33443-001-010 33407-001-000 33468-001-010 33453-001-000 33605-034-000 33602-030-000 33604-030-000 33655-034-000	1 1 1 1 1 1 1 1 1	0. 1 0. 1 0. 2 0. 1 0. 2 0. 3 0. 2 0. 1 0. 1 0. 3	
F 14-01 F 14-02 F 14-03 F 14-04 F 14-05 F 14-06 F 14-07 F 14-09 F 14-10 F 14-11 F 14-12 F 14-13 F 14-13	BULB, winker  LENS, front winker  PACKING, front winker lens  SUPPORTER, front winker  CONTACT ASSY., left front winker  SOCKET, front winker  BASE, right rear winker  SOCKET ASSY., right rear winker  LENS, rear winker.  GASKET, rear winker lens  BASE, left rear winker  SOCKET ASSY., left rear winker  BOLT, hex, 6×8  SCREW, cross, 4×8	34905-201-000 33405-001-010 33443-001-010 33407-001-000 33468-001-010 33453-001-000 33605-034-000 33602-030-000 33602-030-000 33655-034-000 33630-034-000	1 1 1 1 1 1 1 1 1 1	0. 1 0. 1 0. 2 0. 1 0. 2 0. 3 0. 2 0. 1 0. 1 0. 3	
F 14-01 F 14-02 F 14-03 F 14-04 F 14-05 F 14-06 F 14-07 F 14-09 F 14-10 F 14-11 F 14-12 F 14-13	BULB, winker  LENS, front winker  PACKING, front winker lens  SUPPORTER, front winker  CONTACT ASSY., left front winker  SOCKET, front winker  BASE, right rear winker  SOCKET ASSY., right rear winker  LENS, rear winker.  GASKET, rear winker lens  BASE, left rear winker  SOCKET ASSY., left rear winker  BOCKET ASSY., left rear winker	34905-201-000 33405-001-010 33443-001-010 33407-001-000 33468-001-010 33453-001-000 33605-034-000 33602-030-000 33602-030-000 33655-034-000 33630-034-000 92000-06008	1	0. 1 0. 1 0. 2 0. 1 0. 2 0. 3 0. 2 0. 1 0. 1 0. 3	
F 14-01 F 14-02 F 14-03 F 14-04 F 14-05 F 14-06 F 14-07 F 14-09 F 14-10 F 14-11 F 14-12 F 14-13 F 14-13	BULB, winker  LENS, front winker  PACKING, front winker lens  SUPPORTER, front winker  CONTACT ASSY., left front winker  SOCKET, front winker  BASE, right rear winker  SOCKET ASSY., right rear winker  LENS, rear winker.  GASKET, rear winker lens  BASE, left rear winker  SOCKET ASSY., left rear winker  BOLT, hex, 6×8  SCREW, cross., 4×8  SCREW, cross 3×10	34905-201-000 33405-001-010 33443-001-010 33407-001-000 33468-001-010 33453-001-000 33605-034-000 33602-030-000 33604-030-000 33655-034-000 33630-034-000 92000-06008 93500-0400802	1 1 1 1 1 1 1 1 2 2 2 2	0. 1 0. 1 0. 2 0. 1 0. 2 0. 3 0. 2 0. 1 0. 1 0. 3	
F14-01 F14-02 F14-03 F14-04 F14-05 F14-06 F14-07 F14-08 F14-09 F14-10 F14-11 F14-12 F14-13 F14-13 F14-13 F14-13	BULB, winker  LENS, front winker  PACKING, front winker lens  SUPPORTER, front winker  CONTACT ASSY., left front winker  SOCKET, front winker  BASE, right rear winker  SOCKET ASSY., right rear winker  LENS, rear winker.  GASKET, rear winker lens  BASE, left rear winker  SOCKET ASSY., left rear winker  SOCKET, hex, 6×8  SCREW, cross., 4×8  SCREW, cross., 3×25	34905-201-000 33405-001-010 33443-001-010 33407-001-000 33468-001-010 33453-001-000 33605-034-000 33602-030-000 33602-030-000 33655-034-000 33630-034-000 92000-06008 93500-0400802 93700-03010	1 1 1 1 1 1 1 1 1 1 1 2 2	0. 1 0. 1 0. 2 0. 1 0. 2 0. 3 0. 2 0. 1 0. 1 0. 3	

# F-13 Head Light · Tail Light F-14 Front Winker · Rear Winker (CM91)



## F-15 Horn Button · Winker Switch F-16 Wire Harness · Battery (CM91)



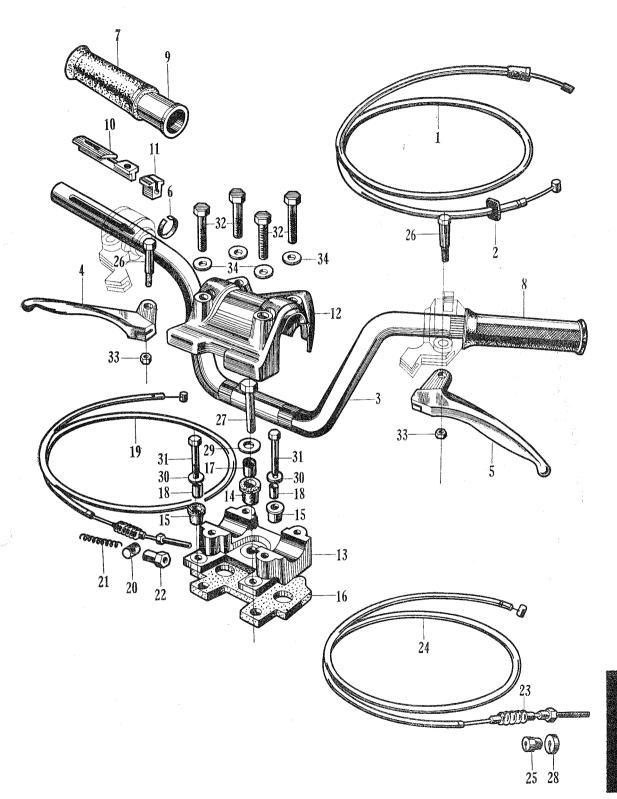
#### F-15 Horn Button · Winker Switch F-16 Wire Harness · Battery (CM91)

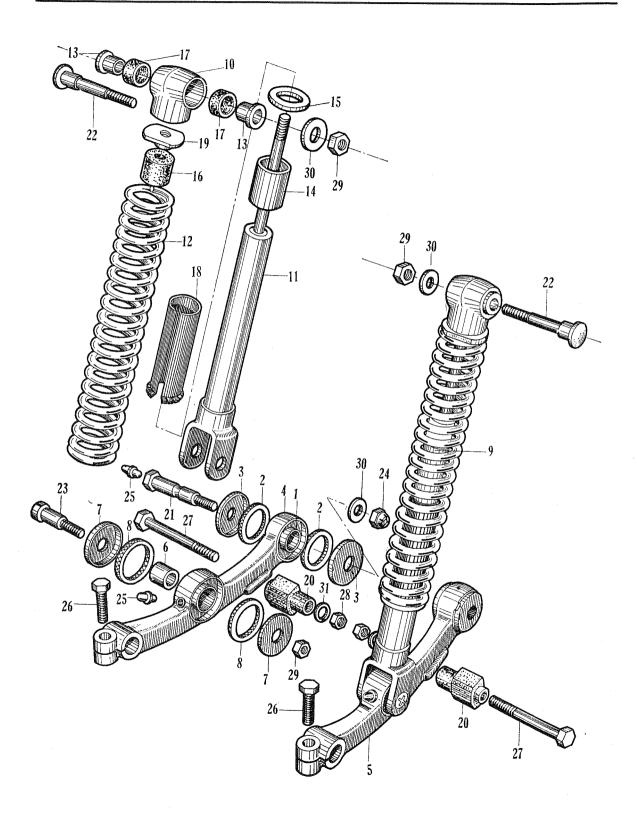
Job No.	Description	Part No.	Unit CM 91	FRT	Labor Charge
F - 15					
F 15-01	SWITCH ASSY., dimmer w/horn button	35300-034-000	1	0.2	
F 15-02	KNOB, horn button switch	35316-259-300	1	0.2	
F 15-03	BUTTON, horn button switch push	35317-259-310	1	0.2	
F 15-04	SPRING, horn button switch	35318-259-000	1	0.2	
F 15-05	SWITCH ASSY., winker	35250-001-010	1	0.4	
F 15-06	TERMINAL ASSY., winker switch	35269-001-010	1	0.2	
F 15-07	KNOB, winker switch	35253-259-300	1	0.2	
8	SCREW, cross., 5×16	93500-05016	2		
9	SCREW, cross., 5×30	93500-05030	2		
F - 16					
F 16-01	BATTERY	31500-001-810	1	0. 2	
F16-02	RECTIFIER ASSY., selenium	31700-033-000	1	0.3	
F 16-03	COIL ASSY., ignition	30400-046-000	1	0.4	
F 16-04	SWITCH KIT, combination	35010-033-000	1	0.3	
F 16-05	SWITCH ASSY., stop	35350-046-000	1	0.2	
F 16-06	SPRING, stop switch	35357-005-010	1	0.2	
F 16-07	HARNESS, wire	32100-046-000	1	1.4	
F 16-08	CONNECTOR B, fuse	32106-253-010	1	0. 1	
F 16-09	CONNECTOR A, fuse	32112-253-010	1	0.1	
F 16-10	RELAY, winker	38300-034-000	1	0.3	
F 16-11	FUSE	38201-030-000	1	0. 1	
F 16-12	GROMMET, wire cord	32983-011-000	1	0.2	
F 16-13	COVER, stop switch terminal	35361-011-000	1	0. 2	
14	BOLT, winker relay setting	90157-001-000	1		
15	BOLT, hex., 6×10	92000-06010	2		
16	SCREW, cross., 6×8	93500-06008	2		
17	NUT, hex., 6 mm	94001-06000	2		
18	WASHER, flat, 6 mm	94101-06000	2		
19	WASHER, flat, 8 mm	94101-08000	1		
20	WASHER, spring, 6 mm	94111-06000	4		

Note for England: Refer to Parts List for part numbers.

## F-1 Handle (CT90)

Job No.	Description	Part No.	Unit CT 90	FRT	Labor Charge
F 01-01	CABLE, throttle	17910-053-000	1	0. 2	
F 01-02	GROMMET, throttle cable	17911-023-000	1	0.4	
F 01-03	PIPE, steering handle	53100-033-000	. 1	0. 7	
F 01-04	LEVER, right, steering handle	53175-028-000	1	0. 1	
$\mathbf{F01}05$	LEVER, left, steering handle	53178-028-010	1	0. 1	
$\mathbf{F01}06$	ADJUSTER, throttle grip	53163-001-000	1	0. 1	
F 01-07	RUBBER, grip, right	53165-028-000	1	0. 1	
F01-08	RUBBER, grip, left	53166-028-000	1	0. 1	
F 01-09	PIPE, throttle grip	53141-271-000	1	0. 2	
F 01-10	HINGE, throttle cable	53161-028-000	1	0.2	
F 01-11	HOLDER, outer, throttle cable	53162-035-000	1	0. 2	
F01-12	HOLDER, upper, handle pipe	53131-030-010	1	0. 1	
F01-13	HOLDER, lower, handle pipe	53132-030-010	1	0. 2	
F 01-14	RUBBER A, handle cushion	53133-030-010	1	0.2	
F01-15	RUBBER B, handle cushion	53134-030-010	2	0.2	
F 01-16	RUBBER C, handle cushion	53135-052-000	1	0.2	
F 01-17	COLLAR A, handle holder setting	53136-052-000	1	0.2	
F 01-18	COLLAR B, handle holder setting	53137-052-000	2	0.2	
F 01-19	CABLE, front brake	45450-033-000	. 1	0.2	
F 01-20	JOINT, front brake arm	45461-001-000	1	0. 1	
F01-21	SPRING, front brake arm	45437-001-000	1	0. 1	
F01-22	NUT, front brake adjusting	45462-001-000	1	0. 1	
F 01-23	BOOT, rear brake cable	43386-001-810	. 1	0. 1	
F 01-24	CABLE, rear brake	43460-053-000	1 .	0. 2	
F 01-25	BOLT, rear brake cable adjusting	45485-001-810	1	0.1	
F 01-26	SCREW, handle lever pivot	90114-011-000	1	0.1	
27	BOLT, handle holder setting	90122-035-000	1		
28	NUT, fixing	90321-001-810	1		
29	WASHER A, handle holder setting	90524-030-000	1		
30	WASHER B, handle holder setting	90525-030-000	2		
31	BOLT, hex., 6×25	92000-06025	2		
32	BOLT, hex., 6×28	92000-0602802	4		
33	NUT, hex., 6 mm	94001-06000	2		
34	WASHER, flat, 6 mm	94101-06000	4		





## F-2 Front Cushion (CT90)

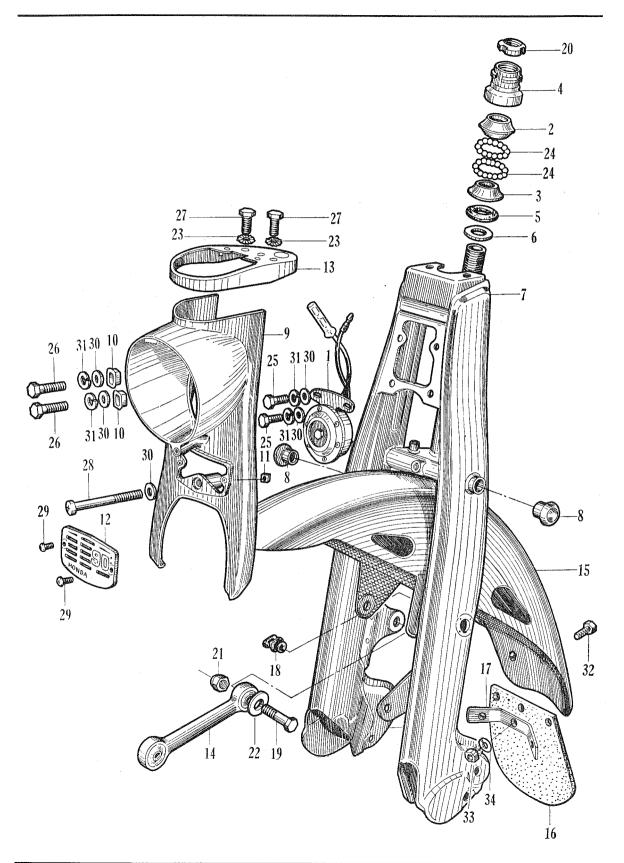
Job No.	Description	Part No.	Unit CT 90	FRT	Labor	Charge
F 02-01	COLLAR, front arm pivot	51331-001-000	1	0.6		
F 02-02	DUST-SEAL, front arm pivot	51332-001-000	2	0.6		
F 02-03	CAP, front arm pivot dust-seal	51333-001-000	2	0.6		ali e
F 02-04	ARM, right, front suspension	51210-030-000	1	0.6		
$\mathbf{F02}05$	ARM, left, front suspension	51220-030-000	1 .	0.6		
$\mathbf{F02}06$	COLLAR, front cushion bottom distance	51334-001-000	1	0. 5		
$\mathbf{F02}$ -07	CAP, front cushion bottom dust-seal	51336-001-000	2	0.5		Tall S
F 02-08	DUST-SEAL, bottom front cushion	51335-001-000	2	0. 5		
$\mathbf{F}0209$	CUSHION ASSY., front	51400-030-000	1	0. 5		
F 02-10	METAL, upper, front cushion	51410-030-040	1	0.6		
F 02-11	METAL, bottom, front cushion	51420-001-000	1 .	0.6		
F 02-12	SPRING, front cushion	51401-030-000	1	0.6		
F 02-13	COLLAR, upper, front cushion	51488-001-000	2	0.5.		
F02-14	COLLAR, outer, front cushion	51486-030-000	1	0.6		1
F 02-15	SEAT, front cushion spring	51407-001-000	1	0.6		
F 02-16	RUBBER, front cushion stopper	51475-030-000	1	0.6		
F 02-17	BUSHING, rubber, front cushion	51489-001-000	. 2	0.5		# 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1
F 02-18	GUIDE, front cushion spring	51409-001-000	1	0.6		
F 02-19	NUT, front cushion bottom locking	51482-001-020	1	0.6		·
F 02-20	STOPPER, front arm rebound	51251-001-000	1	0. 5		
F 02-21	BOLT, lower arm pivot	90125-001-000	1	0.6		*
$\mathbf{F}0222$	BOLT, upper, front cushion	90147-001-000	1	0. 5		* *
$\mathbf{F}0223$	BOLT, lower, front cushion	90149-001-010	1	0. 5		
F 02-24	NUT, self lock, 8 mm	90349-001-000	1	0.6		1 474
25	NIPPLE, grease, 4.5 mm	96201-30000	2	0.6		
26	BOLT, hex., 8×22	92000-08022	2			
27	BOLT, hex., 8×46	92000-08046	2			
28	NUT, hex., 8 mm	94001-08000	2			
29	NUT, thin, 8 mm	94002-08000	4			
30	WASHER, flat, 8 mm	94101-08000	4			
31	WASHER, spring, 8 mm	94111-08000	2			

F-3 Front Fork (CT90)

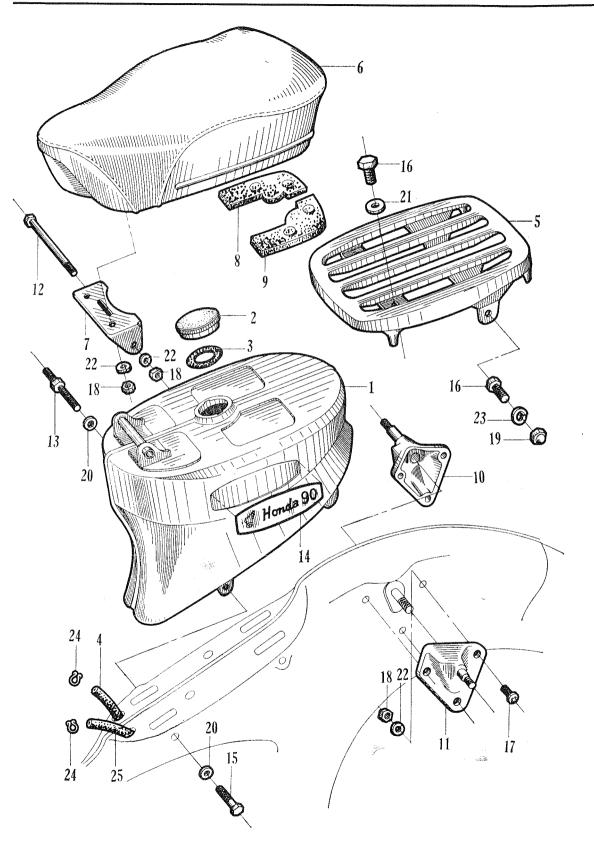
F03-01   HORN ASSY	Job No.	Description	Part No.	Unit CT 90	FRT Labor Charge
F03-03   RACE, steeing bottom cone	F 03-01	HORN ASSY	38100-030-000	1	0.1
F03-04         THREAD, steering head top         53220-030-000         1         0.5           F03-05         DUST-SEAL, steering head         53214-001-010         1         0.5           F03-06         WASHER, steering head dust-seal         53215-001-000         1         0.5           F03-07         FORK, front*         51100-033-000         1         1.3           F03-08         CAP, front fork side         51341-001-000         1         0.1           F03-09         CASE, head light         61301-053-000         1         0.4           F03-10         COLLAR B, head light case setting         61303-011-000         2         0.4           F03-11         NUT, horn cover setting         61309-030-000         2         0.1           F03-12         COVER, horn         61311-039-000         1         0.4           F03-13         PLATE, fork top bridge         53230-030-000         1         0.4           F03-14         LINK, front brake torque         45431-001-000         1         0.1           F03-15         FENDER, front         61100-033-000         1         0.1           F03-15         MUBGUARD, front         6114-033-000         1         0.1           F03-17         PLATE, front mu	F 03-02	RACE, steering top cone	53211-030-000	1	0. 5
F03-05 DUST-SEAL, steering head 53214-001-010 1 0.5 F03-06 WASHER, steering head dust-seal 53215-001-000 1 0.5 F03-07 FORK, front* 51100-033-000 1 1.3 F03-08 CAP, front fork side 51341-001-000 1 0.1 F03-09 CASE, head light 51341-001-000 2 0.4 F03-10 COLLAR B, head light case setting 61303-011-000 2 0.1 F03-11 NUT, horn cover setting 61309-030-000 2 0.1 F03-12 COVER, horn 61311-030-000 1 0.1 F03-13 PLATE, fork top bridge 53230-030-000 1 0.4 F03-14 LINK, front brake torque 45431-001-000 1 0.1 F03-15 FENDER, front 61100-033-000 1 0.2 F03-16 MUGUARD, front 61114-033-000 1 0.1 F03-17 PLATE, front mudguard setting 61115-033-000 1 0.1 F03-18 GROMMET, cable 45451-033-000 1 0.1 F02-18 GROMMET, cable 45451-033-000 1 0.5 F03-20 NUT, steering stem 90126-030-010 1 0.6 F03-21 NUT, self locking, 8mm 9034-030-000 1 0.5 F03-22 WASHER, 8.3 mm 90534-001-000 1 0.1 F03-23 WASHER, toothed 90552-001-000 2 F03-24 BALL, steel, 3/16" 96211-06000 42 0.5 F03-24 BALL, steel, 3/16" 96211-06000 42 0.5 F03-24 BALL, steel, 5/16" 96201-06001 2 F03-25 GCREW, cross, 6×40 93500-06015 2 F03-26 SCREW, cross, 6×40 93500-06010 1 WASHER, flat, 6 mm 94101-06000 5 SCREW, cross, 5×10. 93500-06010 3 NUT, thin, 5 mm 94002-05000 3	F 03-03	RACE, steeirng bottom cone	53212-030-000	1	0.9
F03-06         WASHER, steering head dust-seal         53215-001-000         1         0.5           F03-07         FORK, front*         51100-033-000         1         1.3           F03-08         CAP, front fork side         51341-001-000         1         0.1           F03-09         CASE, head light         61301-053-000         1         0.4           F03-10         COLLAR B, head light case setting         61303-011-000         2         0.4           F03-11         NUT, horn cover setting         61309-030-000         2         0.1           F03-12         COVER, horn         61311-030-000         1         0.4           F03-13         PLATE, fork top bridge         53230-030-000         1         0.4           F03-14         LINK, front brake torque         45431-001-000         1         0.1           F03-15         FENDER, front         61100-033-000         1         0.2           F03-16         MUDGUARD, front         61115-033-000         1         0.1           F02-18         GROMMET, cable         45451-033-000         1         0.1           F02-19         BOLT, front brake torque         90126-030-010         1         0.6           F03-20         NUT, seel' locking, 8mm </th <th>F 03-04</th> <th>THREAD, steering head top</th> <th>53220-030-000</th> <th>1</th> <th>0.5</th>	F 03-04	THREAD, steering head top	53220-030-000	1	0.5
F03-07 FORK, front * 51100-033-000 1 0.1 F03-08 CAP, front fork side 51341-001-000 1 0.1 F03-09 CASE, head light case setting 61303-011-000 2 0.4 F03-10 COLLAR B, head light case setting 61303-011-000 2 0.4 F03-11 NUT, horn cover setting 61309-030-000 2 0.1 F03-12 COVER, horn 61311-030-000 1 0.1 F03-13 PLATE, fork top bridge 53230-030-000 1 0.4 F03-14 LINK, front brake torque 45431-001-000 1 0.1 F03-15 FENDER, front 61100-033-000 1 0.2 F03-16 MUDGUARD, front 61114-033-000 1 0.1 F03-17 PLATE, forh tomudguard setting 61115-033-000 1 0.1 F02-18 GROMMET, cable 45451-033-000 1 0.1 F03-19 BOLT, front brake torque 90126-030-010 1 0.6 F03-20 NUT, steering stem 90304-030-000 1 0.5 F03-21 NUT, set locking, 8mm 9034-001-000 1 0.1 F03-22 WASHER, 8.3 mm 90534-001-000 2 F03-24 BALL, steel, */16" 96211-06000 4 0.5  **E03-24 BALL, steel, */26" 92000-06012 2 **E03-24 BALL, steel, */26" 92000-06012 2 **E03-25 BOLT, hex., 6×12 92000-06012 2 **E03-26 BOLT, hex., 6×25 92000-06012 2 **E03-27 BOLT, hex., 6×25 92000-06012 2 **E03-28 SCREW, cross, 6×40 93500-06040 1 **SCREW, cross, 5×10 93500-05010 3 **SCREW, cross, 5×10 93500-05010 3 **SCREW, cross, 5×10 94002-05000 3	F 03-05	DUST-SEAL, steering head	53214-001-010	1	0. 5
F03-08         CAP, front fork side         51341-001-000         1         0.1           F03-09         CASE, head light         61301-053-000         1         0.4           F03-10         COLLAR B, head light case setting         61303-011-000         2         0.4           F03-11         NUT, horn cover setting         61309-030-000         2         0.1           F03-12         COVER, horn         61311-039-000         1         0.4           F03-13         PLATE, fork top bridge         53230-030-000         1         0.4           F03-14         LINK, front brake torque         45431-001-000         1         0.1           F03-15         FENDER, front         61100-033-000         1         0.2           F03-16         MUDGUARD, front         61114-033-000         1         0.1           F03-17         PLATE, front mudguard setting         61115-033-000         1         0.1           F02-18         GROMMET, cable         45451-033-000         1         0.1           F02-19         BOLT, front brake torque         90126-030-010         1         0.6           F03-20         NUT, self locking, 8mm         9034-030-000         1         0.5           F03-21         WASHER, 8.3 mm <th>F 03-06</th> <th>WASHER, steering head dust-seal</th> <th>53215-001-000</th> <th>1</th> <th>0. 5</th>	F 03-06	WASHER, steering head dust-seal	53215-001-000	1	0. 5
F03-09         CASE, head light.         61301-053-000         1         0.4           F03-10         COLLAR B, head light case setting.         61303-011-000         2         0.4           F03-11         NUT, horn cover setting.         61309-030-000         2         0.1           F03-12         COVER, horn         61311-030-000         1         0.1           F03-13         PLATE, fork top bridge         53230-030-000         1         0.4           F03-14         LINK, front brake torque         45431-001-000         1         0.1           F03-15         FENDER, front         61100-033-000         1         0.2           F03-16         MUDGUARD, front         61114-033-000         1         0.1           F03-17         PLATE, front mudguard setting         61115-033-000         1         0.1           F03-17         PLATE, front brake torque         90126-030-010         1         0.6           F02-18         GROMMET, cable         45451-033-000         1         0.1           F02-19         BOLT, front brake torque         90126-030-010         1         0.6           F03-20         NUT, self locking, 8mm         9034-001-000         1         0.5           F03-21         NUT, self	F 03-07	FORK, front*	51100-033-000	1	1. 3
F03-10         COLLAR B, head light case setting.         61303-011-000         2         0.4           F03-11         NUT, horn cover setting.         61309-030-000         2         0.1           F03-12         COVER, horn         61311-030-000         1         0.1           F03-13         PLATE, fork top bridge         53230-030-000         1         0.4           F03-14         LINK, front brake torque         45431-001-000         1         0.1           F03-15         FENDER, front         61100-033-000         1         0.2           F03-16         MUDGUARD, front         61114-033-000         1         0.1           F03-17         PLATE, front mudguard setting         61115-033-000         1         0.1           F02-18         GROMMET, cable         45451-033-000         1         0.1           F02-19         BOLT, front brake torque         90126-030-010         1         0.6           F03-20         NUT, selerions stem         90304-030-000         1         0.5           F03-21         WASHER, 8.3 mm         90349-001-000         1         0.1           F03-22         WASHER, toothed         90552-001-000         2         2           F03-23         WASHER, 6×12         <	F 03-08	CAP, front fork side	51341-001-000	1	0. 1
F03-11       NUT, horn cover setting       61309-030-000       2       0.1         F03-12       COVER, horn       61311-030-000       1       0.1         F03-13       PLATE, fork top bridge       53230-030-000       1       0.4         F03-14       LINK, front brake torque       45431-001-000       1       0.1         F03-15       FENDER, front       61100-033-000       1       0.2         F03-16       MUDGUARD, front       61114-033-000       1       0.1         F03-17       PLATE, front mudguard setting       61115-033-000       1       0.1         F03-18       GROMMET, cable       45451-033-000       1       0.1         F02-18       GROMMET, toalle       45451-033-000       1       0.1         F02-19       BOLT, front brake torque       90126-030-010       1       0.6         F03-20       NUT, steering stem       90304-030-000       1       0.5         F03-21       NUT, self locking, 8mm       90349-001-000       1       0.6         F03-22       WASHER, 8.3 mm       90534-001-000       1       0.1         F03-23       WASHER, toothed       90522-001-000       2       2         25       BOLT, hex., 6×12	F 03-09	CASE, head light	61301-053-000	1	0.4
F03-12 COVER, horn 61311-030-000 1 0.1  F03-13 PLATE, fork top bridge 53230-030-000 1 0.4  F03-14 LINK, front brake torque 45431-001-000 1 0.1  F03-15 FENDER, front 61100-033-000 1 0.2  F03-16 MUDGUARD, front 61114-033-000 1 0.1  F03-17 PLATE, front mudguard setting 61115-033-000 1 0.1  F02-18 GROMMET, cable 45451-033-000 1 0.1  F02-19 BOLT, front brake torque 90126-030-010 1 0.6  F03-20 NUT, steering stem 90304-030-000 1 0.5  F03-21 NUT, self locking, 8mm 90349-001-000 1 0.6  F03-22 WASHER, 8.3 mm 90534-001-000 1 0.1  F03-23 WASHER, toothed 90552-001-000 2  F03-24 BALL, steel, 3/16" 96211-06000 42 0.5  25 BOLT, hex., 6×12 92000-06012 2  26 BOLT, hex., 6×25 92000-06025 2  27 BOLT, hex., 6×25 92000-06012 2  28 SCREW, cross, 6×40 93500-06040 1  29 SCREW, cross, 6×40 93500-06040 1  29 SCREW, cross, 6×40 93500-06040 5  31 WASHER, spring, 6 mm 94101-06000 2  SCREW, cross, 5×10 93500-05010 3  NUT, thin, 5 mm 94002-05000 3	F 03-10	COLLAR B, head light case setting	61303-011-000	2	0.4
F03-13         PLATE, fork top bridge         53230-030-000         1         0.4           F03-14         LINK, front brake torque         45431-001-000         1         0.1           F03-15         FENDER, front         61100-033-000         1         0.2           F03-16         MUDGUARD, front         61114-033-000         1         0.1           F03-17         PLATE, front mudguard setting         61115-033-000         1         0.1           F02-18         GROMMET, cable         45451-033-000         1         0.1           F02-19         BOLT, front brake torque         90126-030-010         1         0.6           F03-20         NUT, steering stem         9034-030-000         1         0.5           F03-21         NUT, self locking, 8mm         90349-001-000         1         0.6           F03-22         WASHER, 8.3 mm         90534-001-000         1         0.1           F03-23         WASHER, toothed         90552-001-000         2           F03-24         BALL, steel, <sup>3</sup> / <sub>16</sub> "         96211-06000         42         0.5           25         BOLT, hex., 6×12         92000-06012         2           26         BOLT, hex., 6×25         92000-06018         2	F03-11	NUT, horn cover setting	61309-030-000	2	0. 1
F03-14 LINK, front brake torque 45431-001-000 1 0.1  F03-15 FENDER, front 61100-033-000 1 0.2  F03-16 MUDGUARD, front 61114-033-000 1 0.1  F03-17 PLATE, front mudguard setting 61115-033-000 1 0.1  F02-18 GROMMET, cable 45451-033-000 1 0.1  F02-19 BOLT, front brake torque 90126-030-010 1 0.6  F03-20 NUT, steering stem 90304-030-000 1 0.5  F03-21 NUT, self locking, 8mm 90349-001-000 1 0.6  F03-22 WASHER, 8.3 mm 90534-001-000 1 0.1  F03-23 WASHER, toothed 90552-001-000 2  F03-24 BALL, steel, 3/16" 96211-06000 42 0.5  25 BOLT, hex., 6×12 92000-06012 2  26 BOLT, hex., 6×25 92000-06025 2  27 BOLT, hex., 6×25 92000-06018 2  28 SCREW, cross, 6×40 93500-06040 1  29 SCREW, cross, 3×8 93700-03008 2  30 WASHER, spring, 6 mm 94101-06000 5  31 WASHER, spring, 6 mm 94111-06000 2  32 SCREW, cross, 5×10 93500-05010 3  NUT, thin, 5 mm 94002-05000 3	F 03-12	COVER, horn	61311-030-000	1	0. 1
F03-15         FENDER, front         61100-033-000         1         0.2           F03-16         MUDGUARD, front         61114-033-000         1         0.1           F03-17         PLATE, front mudguard setting         61115-033-000         1         0.1           F02-18         GROMMET, cable         45451-033-000         1         0.1           F02-19         BOLT, front brake torque         90126-030-010         1         0.6           F03-20         NUT, steering stem         90304-030-000         1         0.5           F03-21         NUT, self locking, 8mm         90349-001-000         1         0.6           F03-22         WASHER, 8.3 mm         90534-001-000         1         0.1           F03-23         WASHER, toothed         90552-001-000         2           F03-24         BALL, steel, 3/16"         96211-06000         42         0.5           25         BOLT, hex., 6×12         92000-06012         2           26         BOLT, hex., 6×25         92000-06018         2           28         SCREW, cross, 6×40         93500-06040         1           29         SCREW, cross, 3×8         93700-03008         2           30         WASHER, flat, 6 mm	F03-13	PLATE, fork top bridge	53230-030-000	Ī	0. 4
F03-16       MUDGUARD, front       61114-033-000       1       0.1         F03-17       PLATE, front mudguard setting       61115-033-000       1       0.1         F02-18       GROMMET, cable       45451-033-000       1       0.1         F02-19       BOLT, front brake torque       90126-030-010       1       0.6         F03-20       NUT, steering stem       90304-030-000       1       0.5         F03-21       NUT, self locking, 8mm       90349-001-000       1       0.6         F03-22       WASHER, 8.3 mm       90534-001-000       1       0.1         F03-23       WASHER, toothed       90552-001-000       2         F03-24       BALL, steel, 3/1s"       96211-06000       42       0.5         25       BOLT, hex, 6×12       92000-06012       2         26       BOLT, hex, 6×25       92000-06012       2         27       BOLT, hex, 8×18       92000-06018       2         28       SCREW, cross, 6×40       93500-06040       1         29       SCREW, cross, 3×8       93700-03008       2         30       WASHER, flat, 6 mm       94101-06000       5         31       WASHER, spring, 6 mm       94111-06000       2	F 03-14	LINK, front brake torque	45431-001-000	1	0.1
F03-17         PLATE, front mudguard setting         61115-033-000         1         0.1           F02-18         GROMMET, cable         45451-033-000         1         0.1           F02-19         BOLT, front brake torque         90126-030-010         1         0.6           F03-20         NUT, steering stem         90304-030-000         1         0.5           F03-21         NUT, self locking, 8mm         90349-001-000         1         0.6           F03-22         WASHER, 8.3 mm         90534-001-000         1         0.1           F03-23         WASHER, toothed         90552-001-000         2           F03-24         BALL, steel, 3/16"         96211-06000         42         0.5           25         BOLT, hex., 6×12         92000-06012         2           26         BOLT, hex., 6×25         92000-06012         2           27         BOLT, hex., 8×18         92000-06018         2           28         SCREW, cross, 6×40         93500-06040         1           29         SCREW, cross, 3×8         93700-03008         2           30         WASHER, flat, 6 mm         94101-06000         2           31         WASHER, spring, 6 mm         94101-06000         2	F03-15	FENDER, front	61100-033-000	1	0.2
F02-18       GROMMET, cable       45451-033-000       1       0.1         F02-19       BOLT, front brake torque       90126-030-010       1       0.6         F03-20       NUT, steering stem       90304-030-000       1       0.5         F03-21       NUT, self locking, 8mm       90349-001-000       1       0.6         F03-22       WASHER, 8.3 mm       90534-001-000       1       0.1         F03-23       WASHER, toothed       90552-001-000       2         F03-24       BALL, steel, 3/16"       96211-06000       42       0.5         25       BOLT, hex., 6×12       92000-06012       2         26       BOLT, hex., 6×25       92000-06025       2         27       BOLT, hex., 8×18       92000-06018       2         28       SCREW, cross, 6×40       93500-06040       1         29       SCREW, cross, 3×8       93700-03008       2         30       WASHER, flat, 6 mm       94101-06000       5         31       WASHER, spring, 6 mm       94111-06000       2         32       SCREW, cross., 5×10       93500-05010       3         33       NUT, thin, 5 mm       94002-05000       3	F03-16	MUDGUARD, front	61114-033-000	1	0. 1
F02-19       BOLT, front brake torque       90126-030-010       1       0.6         F03-20       NUT, steering stem       90304-030-000       1       0.5         F03-21       NUT, self locking, 8mm       90349-001-000       1       0.6         F03-22       WASHER, 8.3 mm       90534-001-000       1       0.1         F03-23       WASHER, toothed       90552-001-000       2         F03-24       BALL, steel, 3/16"       96211-06000       42       0.5         25       BOLT, hex., 6×12       92000-06012       2         26       BOLT, hex., 6×25       92000-06025       2         27       BOLT, hex., 8×18       92000-06018       2         28       SCREW, cross, 6×40       93500-06040       1         29       SCREW, cross, 3×8       93700-03008       2         30       WASHER, flat, 6 mm       94101-06000       5         31       WASHER, spring, 6 mm       94111-06000       2         32       SCREW, cross., 5×10       93500-05010       3         33       NUT, thin, 5 mm       94002-05000       3	F03-17	PLATE, front mudguard setting	61115-033-000	1	0. 1
F03-20       NUT, steering stem       90304-030-000       1       0.5         F03-21       NUT, self locking, 8mm       90349-001-000       1       0.6         F03-22       WASHER, 8.3 mm       90534-001-000       1       0.1         F03-23       WASHER, toothed       90552-001-000       2         F03-24       BALL, steel, 3/16"       96211-06000       42       0.5         25       BOLT, hex., 6×12       92000-06012       2         26       BOLT, hex., 6×25       92000-06025       2         27       BOLT, hex., 8×18       92000-06018       2         28       SCREW, cross, 6×40       93500-06040       1         29       SCREW, cross, 3×8       93700-03008       2         30       WASHER, flat, 6 mm       94101-06000       5         31       WASHER, spring, 6 mm       94111-06000       2         32       SCREW, cross., 5×10       93500-05010       3         NUT, thin, 5 mm       94002-05000       3	F02-18	GROMMET, cable	45451-033-000	1	0. 1
F03-21       NUT, self locking, 8mm       90349-001-000       1       0.6         F03-22       WASHER, 8.3 mm       90534-001-000       1       0.1         F03-23       WASHER, toothed       90552-001-000       2         F03-24       BALL, steel, $^3/_{16}$ "       96211-06000       42       0.5         25       BOLT, hex., $6 \times 12$ 92000-06012       2         26       BOLT, hex., $6 \times 25$ 92000-06025       2         27       BOLT, hex., $8 \times 18$ 92000-06018       2         28       SCREW, cross, $6 \times 40$ 93500-06040       1         29       SCREW, cross, $3 \times 8$ 93700-03008       2         30       WASHER, flat, 6 mm       94101-06000       5         31       WASHER, spring, 6 mm       94111-06000       2         32       SCREW, cross, $5 \times 10$ 93500-05010       3         33       NUT, thin, 5 mm       94002-05000       3	F02-19	BOLT, front brake torque	90126-030-010	1	0.6
F03-22       WASHER, 8.3 mm       90534-001-000       1       0.1         F03-23       WASHER, toothed       90552-001-000       2         F03-24       BALL, steel, 3/16"       96211-06000       42       0.5         25       BOLT, hex., 6×12       92000-06012       2         26       BOLT, hex., 6×25       92000-06025       2         27       BOLT, hex., 8×18       92000-06018       2         28       SCREW, cross, 6×40       93500-06040       1         29       SCREW, cross, 3×8       93700-03008       2         30       WASHER, flat, 6 mm       94101-06000       5         31       WASHER, spring, 6 mm       94111-06000       2         32       SCREW, cross., 5×10       93500-05010       3         33       NUT, thin, 5 mm       94002-05000       3	F 03-20	NUT, steering stem	90304-030-000	1	0. 5
F03-23       WASHER, toothed       90552-001-000       2         F03-24       BALL, steel, $^3/_{16}$ "       96211-06000       42       0.5         25       BOLT, hex., $6 \times 12$ 92000-06012       2         26       BOLT, hex., $6 \times 25$ 92000-06025       2         27       BOLT, hex., $8 \times 18$ 92000-06018       2         28       SCREW, cross, $6 \times 40$ 93500-06040       1         29       SCREW, cross, $3 \times 8$ 93700-03008       2         30       WASHER, flat, 6 mm       94101-06000       5         31       WASHER, spring, 6 mm       94111-06000       2         32       SCREW, cross, $5 \times 10$ 93500-05010       3         33       NUT, thin, 5 mm       94002-05000       3	F03-21	NUT, self locking, 8mm	90349-001-000	1	0.6
F03-24       BALL, steel, $^3/_{16}$ "       96211-06000       42       0.5         25       BOLT, hex., $6 \times 12$ 92000-06012       2         26       BOLT, hex., $6 \times 25$ 92000-06025       2         27       BOLT, hex., $8 \times 18$ 92000-06018       2         28       SCREW, cross, $6 \times 40$ 93500-06040       1         29       SCREW, cross, $3 \times 8$ 93700-03008       2         30       WASHER, flat, 6 mm       94101-06000       5         31       WASHER, spring, 6 mm       94111-06000       2         32       SCREW, cross., $5 \times 10$ 93500-05010       3         33       NUT, thin, 5 mm       94002-05000       3	F 03-22	WASHER, 8.3 mm	90534-001-000	1	0. 1
25       BOLT, hex., 6×12       92000-06012       2         26       BOLT, hex., 6×25       92000-06025       2         27       BOLT, hex., 8×18       92000-06018       2         28       SCREW, cross, 6×40       93500-06040       1         29       SCREW, cross, 3×8       93700-03008       2         30       WASHER, flat, 6 mm       94101-06000       5         31       WASHER, spring, 6 mm       94111-06000       2         32       SCREW, cross, 5×10       93500-05010       3         33       NUT, thin, 5 mm       94002-05000       3	F 03-23	WASHER, toothed	90552-001-000	2	
26       BOLT, hex., 6×25       92000-06025       2         27       BOLT, hex., 8×18       92000-06018       2         28       SCREW, cross, 6×40       93500-06040       1         29       SCREW, cross, 3×8       93700-03008       2         30       WASHER, flat, 6 mm       94101-06000       5         31       WASHER, spring, 6 mm       94111-06000       2         32       SCREW, cross., 5×10       93500-05010       3         33       NUT, thin, 5 mm       94002-05000       3	F 03-24	BALL, steel, <sup>3</sup> / <sub>16</sub> "	96211-06000	42	0. 5
27       BOLT, hex., 8×18       92000-06018       2         28       SCREW, cross, 6×40       93500-06040       1         29       SCREW, cross, 3×8       93700-03008       2         30       WASHER, flat, 6 mm       94101-06000       5         31       WASHER, spring, 6 mm       94111-06000       2         32       SCREW, cross, 5×10       93500-05010       3         33       NUT, thin, 5 mm       94002-05000       3	25	BOLT, hex., 6×12	92000-06012	2	
28       SCREW, cross, 6×40	26	BOLT, hex., 6×25	92000-06025	2	
29       SCREW, cross, 3×8       93700-03008       2         30       WASHER, flat, 6 mm       94101-06000       5         31       WASHER, spring, 6 mm       94111-06000       2         32       SCREW, cross., 5×10       93500-05010       3         33       NUT, thin, 5 mm       94002-05000       3	27	BOLT, hex., 8×18	92000-06018	2	
30       WASHER, flat, 6 mm       94101-06000       5         31       WASHER, spring, 6 mm       94111-06000       2         32       SCREW, cross., 5×10       93500-05010       3         33       NUT, thin, 5 mm       94002-05000       3	28	SCREW, cross, 6×40	93500-06040	1	
31       WASHER, spring, 6 mm       94111-06000       2         32       SCREW, cross., 5×10       93500-05010       3         33       NUT, thin, 5 mm       94002-05000       3	29	SCREW, cross, 3×8	93700-03008	2	
32       SCREW, cross., 5×10	30	WASHER, flat, 6 mm	94101-06000	5	
33 NUT, thin, 5 mm	31	WASHER, spring, 6 mm	94111-06000	2	
3402 0000	32	SCREW, cross., 5×10	93500-05010	3	
<b>34</b> WASHER, spring, 5 mm	33	NUT, thin, 5 mm	94002-05000	3	
	34	WASHER, spring, 5 mm	94111-05000	3	

Remarks: (\*) Refer to Parts List for color designation.

## F-3 Front Fork (CT90)



## F-4 Fuel Tank · Carrier (CT90)



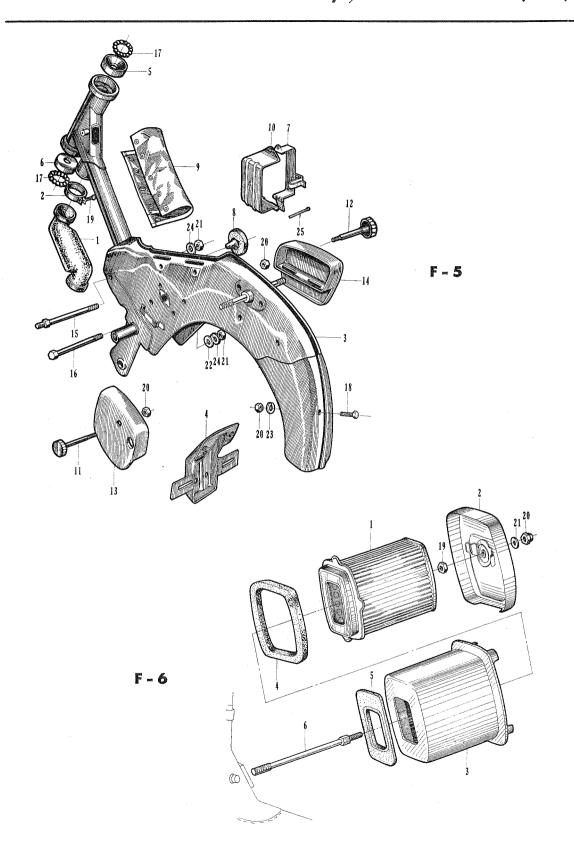
## F-4 Fuel Tank · Carrier (CT90)

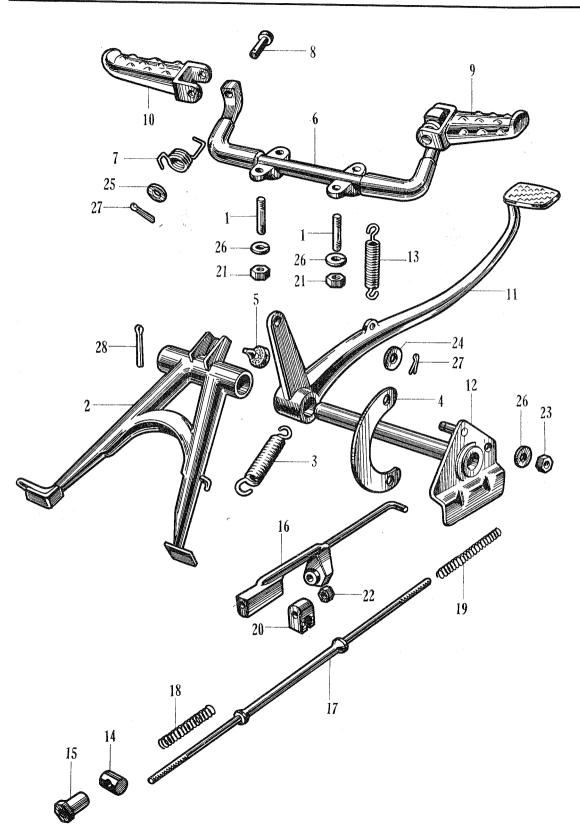
Job No.	Description	Part No.	Unit CT 90	FRT	Labor Charge
F 04-01	TANK, fuel	17500-001-822	1	0. 4	
F 04-02	CAP, fuel filler	17620-001-000	1	0. 1	
F 04-03	GASKET, fuel filler cap	17631-001-000	1	0. 1	
F 04-04	TUBE, fuel reserve	17631-046-000	1	0. 2	
F 04-05	CARRIER, luggage	81200-033-000	1	0.1	
F 04-51	CARRIER, large	81110-033-000	1	0. 1	
F 04-52	PLATE, large carrier setting	81221-033-000	1	0. 1	
F 04-53	PIPE, large carrier setting	81222-033-000	2	0. 1	
F 04-06	SEAT	77100-033-000	1 .	0. 2	
F 04-07	BRACKET, seat	77300-001-020	1	0.2	
F 04-08	RUBBER, right, seat stopper	77151-001-000	1	0. 1	
F 04-09	RUBBER, left, seat stopper	77152-001-000	1	0. 1	
F 04-10	BRACKET, right, rear suspension	50303-033-010	1	0. 2	
F 04-11	BRACKET, left, rear suspension	50306-033-010	1	0. 2	
F 04-12	PIN, seat hinge	90101-001-010	1	0.1	
F 04-13	SCREW, front muffler clamp	90111-053-000	1	0.1	
F 04-54	EMBLEM, right, fuel tank	87121-033-000	1	0.1	
F 04-14	EMBLEM, left, fuel tank	87122-033-000	1	0.1	
15	BOLT, hex., 6×24	92000-0602402	4		
16	BOLT, hex., 8×16	92000-08016	4		
17	SCREW, cross, 6×16	93700-0601602	6		
	SCREW, cross, 8×40	93600-0804002	4		
18	NUT, hex., 6 mm	94001-06000	9		
19	NUT, blind, 8 mm	94021-08020	2		
20	WASHER, flat, 6 mm	94102-06000	5		
21	WASHER, flat, 8 mm	94101-08000	2		
22	WASHER, spring, 6 mm	94111-06000	9		
23	WASHER, spring, 8mm	94111-08000	2		
24	CLIP, fuel tube, 5 mm	95002-50450	4		
25	TUBE, fuel, 5×450	95001-50450	1		

# F-5 Frame Body / F-6 Air Cleaner (CT90)

Job No.	Description	Part No.	Unit CT 90	FRT	Labor Charge
F - 5					and the second s
F 05-01	TUBE, air cleaner connecting	17253-046-000	1	0. 1	
F05-02	BAND, air cleaner connecting		1	0. 1	
F05-03	BODY, frame		1	6. 5	
F 05-04	BRACKET, license plate	50215-001-821	1	0. 1	
F 05-05	RACE, steering top ball		1	1. 4	
F 05-06	RACE, steering bottom ball	50302-030-305	1	1. 4	
F 05-07	BAND, battery	50373-046-000	1	0. 1	
F 05-08	RUBBER, battery stay	50326-003 000	1	0. 2	
$\mathbf{F}0509$	PROTECTOR, wire harness	50382-053-000	1	0. 2	
F 05-10	PLATE, battery support	50381-046-810	1	0. 1	
F 05-11	LATCH, tool box	83550-001-000	1	0. 1	
F 05-12	LATCH, battery box	83650-003-000	1	0. 1	
F 05-13	BOX, tool	83500-033-620 X L	1	0. 1	
F 05-14	BOX, battery	83600-003-010	1	0. 1	
F 05-15	BOLT, rear, engine hanger	90112-046-000	1	0. 2	
F 05-16	BOLT, lower, rear, engine hanger	90116-046-000	1	0. 2	
F 05-17	BALL, steel, <sup>3</sup> / <sub>16</sub> ''	96211-06000	42	1.4	
18	BOLT, hex,, 6×12	92000-06012	3		
19	SCREW, cross, 4×18	93500-04018	1		
20	NUT, hex,, 6 mm	94001-06000	4		
21	NUT, hex,, 8 mm	94001-08000	2		
22	WASHER, flat, 8 mm	94101-08000	1		
23	WASHER, spring, 6 mm	94111-06000	2		
24	WASHER, spring, 8 mm	94111-08000	2		
25	PIN, cotter, 30 mm	94201-30400	1		
- 6			<b>■ 8 9 日 当</b> か立 E 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	3 8 8 4 9 6 5 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7	***************************************
F 06-01	ELEMENT, air cleaner	17211-046-000	1	0. 2	
F 06-02	COVER, air cleaner	17221-046-000	1	0. 2	
F 06-03	CASE, air cleaner	17231-046-000	1	0. 1	
F 06-04	GASKET, cleaner case cover	17225-046-000	1	0. 1	
F 06-05	GASKET, air cleaner	17252-001-010	1	0. 1	
F 06-06	BOLT, air cleaner setting	90133-001-040	1	0. 1	
19	NUT, hex., 6 mm	94001-06000	1	V. 4	
20	NUT, blind, 6 mm	94021-06020	1		
21	WASHER, flat, 6 mm	94101-06000			

## F-5 Frame Body / F-6 Air Cleaner (CT90)





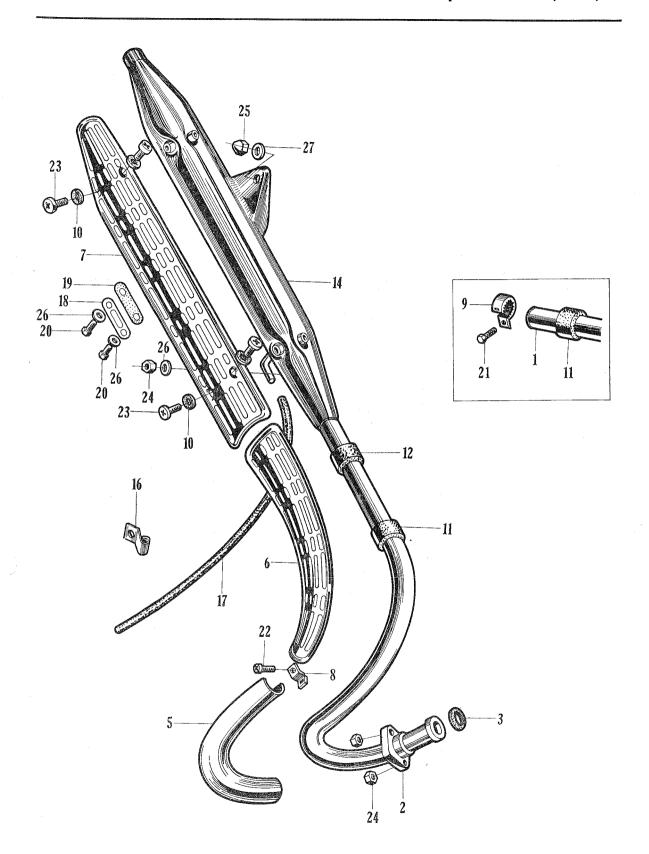
## F-7 Step · Stand (CT90)

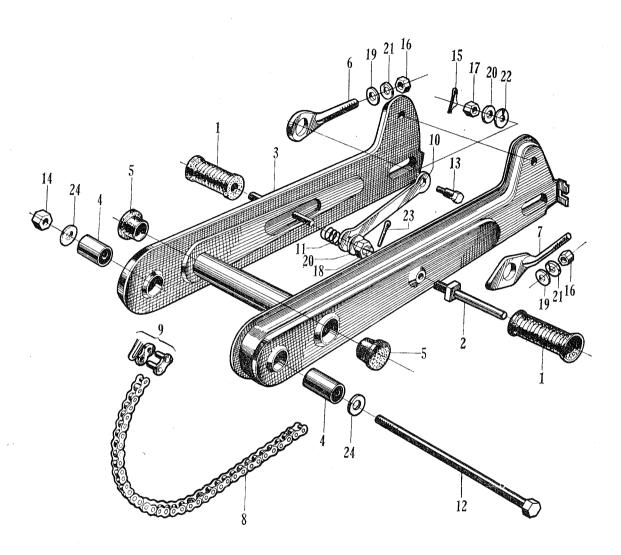
Job No.	Description	Part No.	Unit CT 90	FRT	Labor Charge
F 07-01	BOLT, stud, 8×33	90061-033-000	4	0. 2	
F 07-02	STAND, main	50500-053-000	1	0.3	
F 07-03	SPRING, main stand	50522-001-000	1	0.1	
F 07-04	HOOK, main stand spring	50523-001-000	1	0. 1	
F 07-05	RUBBER, main stand stopper	50524-011-000	1	0.1	
F 07-06	BAR, step	50610-053-000	1	0. 2	
F 07-51	SPRING, right step return	50601-053-000	. 1	0.1	
F 07-07	SPRING, left step return	50602-053-000	1	0.1	
F 07-08	PIN, step bar joint	50603-033-000	2	0. 1	
F 07-09	ARM, step, right	50630-033-000	1	0.2	
F 07-10	ARM, step, left	50640-033-000	1	0. 2	
F 07-11	PEDAL, brake	46500-053-000	1	0. 2	
F 07-12	PIPE, rear brake	50512-033-000	1	0. 1	
F07-13	SPRING, brake pedal	46514-001-010	1	0. 1	
F 07-14	JOINT, front brake arm	45461-001-000	1	0.1	
F 07-15	NUT, front brake adjusting	45462-001-000	1	0. 1	
F 07-16	ROD, front brake	45450-001-600	1	0.2	
F 07-17	ROD, rear brake	43462-053-000	Ì	0.2	
F 07-18	SPRING, rear brake rod	43472-001-000	1	0. 1	
F 07-19	SPRING B, rear brake rod	43472-001-810	. 1	0. 1	
F 07-20	JOINT, rear brake rod	43473-001-810	1	0. 1	
21	NUT, hex., 8 mm	94101-08000	4		
22	NUT, thin, 6 mm	94002-06000	1		
23	NUT, thin, 8 mm	94002-08000	1		
24	WASHER, flat, 6 mm	94101-06000	1		
25	WASHER, flat, 8 mm	94101-08000	4		
26	WASHER, spring, 8 mm	94111-08000	5		
27	PIN, cotter, 1.6 mm	94201-16150	3		
28	PIN, cotter, 3.0 mm	94201-30250	1		

# F-8 Exhaust Pipe · Muffler (CT90)

Job No.	Description	Part No.	Unit CT 90	FRT	Labor	Charge
F 08-03	GASKET, exhaust pipe	18291-028-000	1	0.1		
$\mathbf{F08-05}$	COVER, exhaust pipe	18240-053-000	1	0. 1		
$\mathbf{F08-06}$	PROTECTOR, exhaust pipe	18241-033-000	1	0. 1		
F 08-07	PROTECOTOR, muffler	18361-033-000	1	0. 1		
$\mathbf{F08}08$	CLAMP, B, exhaust pipe cover setting	18272-220-000	2	0. 1		
$\mathbf{F08-09}$	CLAMP protector setting	18281-011-000	2	0. 1		
$\mathbf{F08}10$	GASKET, protector	18292-254-000	4	0. 2		
F 08-11	GASKET, protector band	18293-053-000	1	0. 1		
F 08-12	GASKET, protector band	18293-035-000	. 1	0. 1		
F 08-14	MUFFLER, exhaust	18300-053-010	. 1	0. 2		1
$\mathbf{F0816}$	CLAMP, muffler drain pipe	18383-033-000	1	0. 1		
F 08-17	TUBE, muffler drain	18381-033-000	1	0. 1		
F 08-18	LID, muffler	18371-001-810	1	0. 1		
$\mathbf{F}0819$	GASKET, muffler lid	18372-001-810	1	0. 1		
20	BOLT, hex., 8×10	92000-08010	2			
21	BOLT, hex., 6×18	92000-06018	3			
22	SCREW, cross, 5×14	93500-05014	2			
23	SCREW, cross, 6×10	93700-06010	4			
24	NUT, hex., 6mm	94001-06000	3			
25	NUT, blind, 8 mm	94021-08020	1			
26	WASHER, flat, 6 mm	94101-06000	3			
27	WASHER, spring, 8 mm	94111-08000	1			

## F-8 Exhaust Pipe · Muffler (CT90)





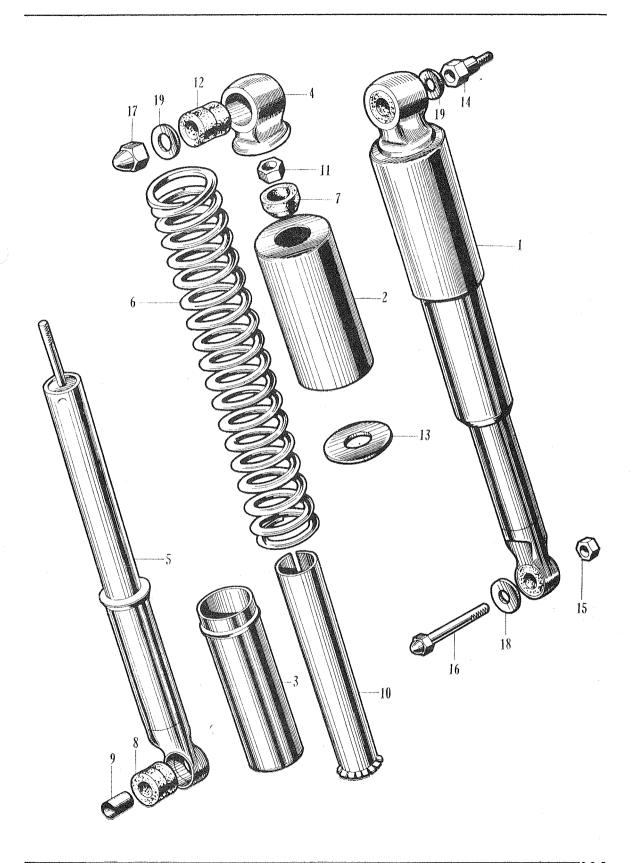
### F-9 Rear Fork (CT90)

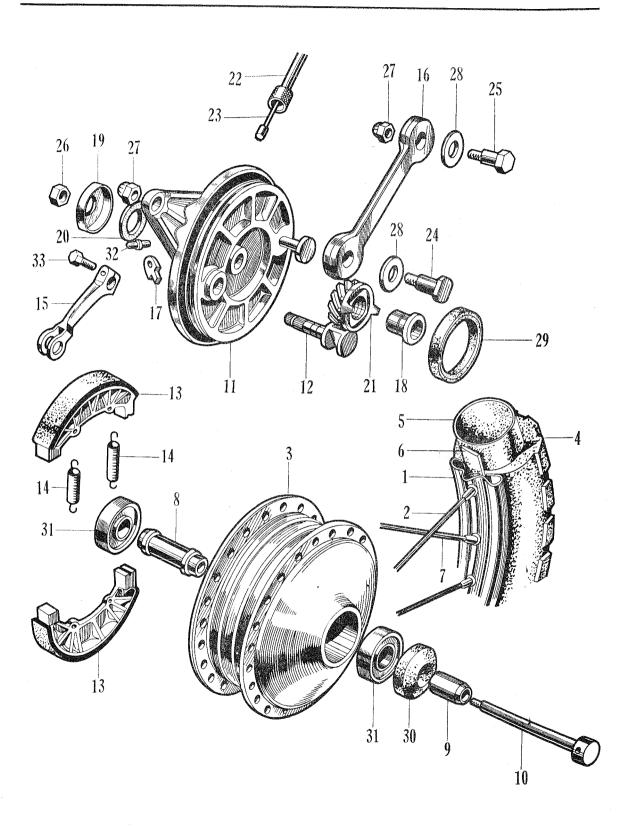
Job No.	Description	Part No.	Unit CT 90	FRT	Labor Charge
F 09-01	PAD, pillion step	50731-001-810	1	0. 1	
F 09-02	BAR, pillion step	50700-001-810	1	0. 1	
F 09-03	FORK, rear	52100-033-000	1	1.0	
F 09-04	BUSHING, rear fork pivot	52181-001-300	1	0.2	
F09-05	CAP, cross member side	52161-001-010	2	0.1	
F 09-06	ADJUSTER, right, drive chain	40543-001-000	1	0.2	
F 09-07	ADJUSTER, left, drive dhain	40544-001-000	1	0.2	
F 09-08	CHAIN, drive	40530-030-810	1	0.4	
	CHAIN, drive	40530-033-000	1	0.4	
	CHAIN, sub drive (6L)	40530-033-810	1	0.4	
	CHAIN, sub drive (8L)	40530-033-820	1	0.4	
	CHAIN, subdrive (10L)	40530-033-830	1	0.4	
$\mathbf{F}09\text{-}09$	JOINT, drive chain	40531-205-000	. 1	0.2	
F 09-10	LINK, rear brake torque	43431-001-020	1	0.4	
F 09-11	SPRING, rear brake torque link	43434-250-000	1	0.4	
F 09-12	BOLT, rear fork pivot	90121-033-000	1	0.2	
F 09-13	BOLT, rear brake torque	90127-001-010	. 1	0.1	
F 09-51	MARK, muffler caution	87504-028-670	1	0.1	
F 09-14	NUT, axle	90305-001-000	1	0.1	
15	PIN, lock, 8 mm	94251-08000	1		
16	NUT, hex., 6 mm	94001-05000	2		
17	NUT, hex., 8 mm	94001-08000	1		
18	NUT, castle, 8 mm	94011-08000	1		
19	WASHER, flat, 6 mm	94101-06000	2		
20	WASHER, flat, 8 mm	94101-08000	2		
21	WASHER, spring, 6 mm	94111-06000	2		
22	WASHER, spring, 10 mm	94111-10000	1		
23	PIN, cotter, 2 mm	94201-20180	1		
24	WASHER, flat, 10 mm	94101-10000	2		

# F-10 Rear Cushion (CT90)

Job. No.	Description	Part No.	Unit CT 90	FRT	Labor Charge
F10-01	CUSHION ASSY., rear	52400-033-000	1	0. 1	
F10-02	CASE, upper, rear cushion	52410-011-000	1	0.5	
F10-03	CASE, bottom, rear cushion	52465-001-040	1	0.5	
F10-04	METAL, upper, rear cushion	52410-033-000	1	0.5	
F 10-05	METAL, bottom, rear cushion	52420-033-000	1	0. 5	
F 10-06	SPRING, rear cushion	52401-033-000	1	0.5	
F 10-07	RUBBER, rear cushion stopper	52489-033-000	1	0.5	
F10-08	BUSHING, rear cushion	52476-001-020	1	0.2	
F10-09	COLLAR, rear cushion bushing	52486-001-000	1	0.2	
F10-10	GUIDE, rear cushion spring	52409-001-000	1	0. 5	
F10-11	NUT, rear cushion upper locking	52481-033-000	1	0.5	
F10-12	BUSHING, rear cushion upper	52485-001-010	1	0. 2	
F10-13	WASHER, 24 mm	52492-011-000	1	0.5	
F10-14	SCREW, muffler clamp	90165-001-810	1	0.1	
F10-15	NUT, rear cushion lower setting	90324-001-810	1	0.1	
16	BOLT, blind, 10×41	92020-1004002	2		
17	NUT, blind, 12 mm	94021-12020	1		
18	WASHER, flat, 10 mm	94101-10000	2		
19	WASHER, flat, 12 mm	94101-12000	2		

# F-10 Rear Cushion (CT90)





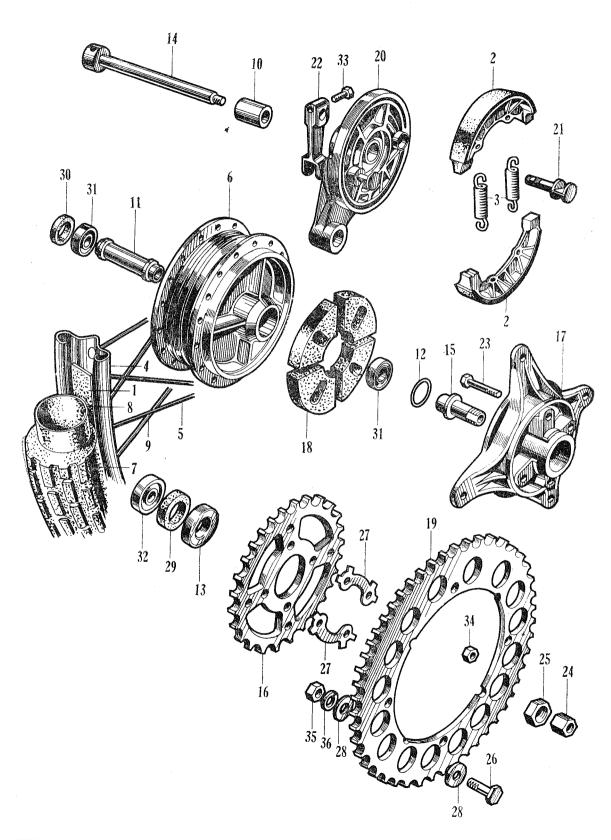
## F-11 Front Wheel (CT90)

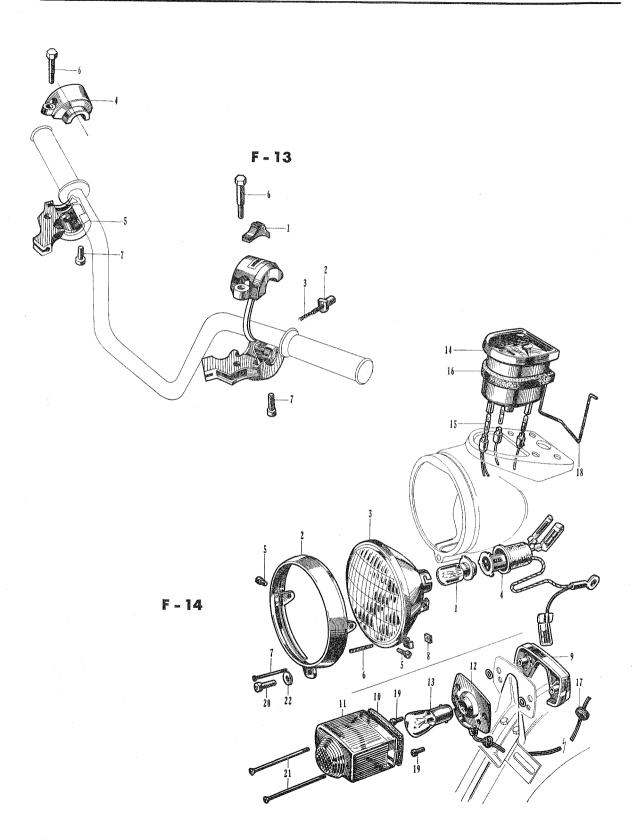
Job No.	Description	Part No.	Unit CT 90	FRT Labor Charge
F 11-01	RIM, wheel	44701-030-000	1	2. 0
F11-02	SPOKE A, front	97147-211661-2	1	0. 2
7	SPOKE B, front	97351-211641-2	Set	2. 0
F11-03	HUB, front wheel	44601-030-000	1	2. 4
F11-04	TIRE, front wheel	44711-030-810	1	0. 4
F11-05	TUBE, wheel	44712-030-000	1	0. 4
F11-06	FLAP, tire	44713-030-000	1	0. 4
F11-08	COLLAR, front axle distance	44620-030-000	1	0.9
F11-09	COLLAR, front wheel side	44311-030-000	1	0. 2
F11-10	AXLE, front wheel	44301-030-000	1	0. 2
F 11-11	PANEL, front brake	45100-030-000	1	0. 3
F 11-12	CAM, front brake	45131-030-000	1	0.3
F11-13	SHOE, brake	45120-001-010	2	0.3
F11-14	SPRING, brake shoe	45133-001-010	2	0. 3
F 11-15	ARM, front brake	45410 -030-000	1	0. 1
F 11–16	LINK, front brake torque	45431-001-000	1	0. 4
F 11-17	NUT, front brake arm setting	45436-001-000	1	0. 1
F 11-18	SPACER, front brake panel	45141-030-000	1	0. 4
F 11–19	CAP, front brake panel dust-seal	45142-030-000	1	0. 2
F11-20	DUST-SEAL, front brake panel	45143-011-000	1	0. 2
F 11-21	GEAR, speedometer	44806-030-000	1	0. 2
F11-22	CABLE, speedometer	44830-030-000	1	0. 2
F11-23	CABLE, inner, speedometer	44831-030-000	1	0. 2
F11-24	BOLT, front brake panel stopper	90104-011-000	1	0. 2
F11-25	BOLT, front brake torque	90126-030-010	1	0.2
F11-26	NUT, axle	90305-001-000	1	0. 1
F11-27	NUT, self locking, 8 mm	90349-001-000	2	0. 1
F11-28	WASHER, 8.3 mm	90534-001-000	2	0. 1
F11-29	OIL SEAL, 47587	91251-030-000	1.3	0. 4
F11-30	OIL SEAL, 23377	91252-030-000	1	0.4
F 11-31	BEARING, ball, 6301R	96140-63010	2	0. 4
F 11-32	NIPPLE, grease, 4.5mm	96201-30000	1	0. 2
33	BOLT, hex., 6×22	92000-06022	1	

# F-12 Rear Wheel (CT90)

Job No.	Description	Part No.	Unit CT 90	FRT	Labor Charge
F 12-01	FLAP, tire (250×17)	44713-030-000	1	0.4	
F12-02	SHOE, brake	45120-001-010	2	0. 5	
F12-03	SPRING, brake shoe	45133-001-010	2	0.5	
F12-04	RIM, rear wheel	42701-030-000	1	2.0	
F12-05	SPOKE A, rear	97282-421641-3 )	1	0. 2	
9	SPOKE B, rear	97519-421641-2	Set	2. 0	
F 12-06	HUB, rear wheel	42601-001-060	1	2. 4	
F12-07	TIRE, rear wheel	42711-033-000	1	0.4	
F12-08	TUBE, wheel	42712-033-000	1	0.4	
F12-10	COLLAR, rear brake panel side	42313-001-000	1	0. 1	
F12-11	COLLAR, rear axle distance	42620-001-010	1	0.9	
F 12-12	O RING, 40.5×3	42653-001-000	1	0.7	
F12-13	COLLAR, rear axle sleeve	42304-033-000	1	0. 2	
F12-14	AXLE, rear wheel	42301-033-000	1	0.2	
F12-15	SLEEVE, rear axle	42303-033-000	1	0.2	
F12-16	SPROCKET A, final driven	41201-033-000	1	0. 5	
	SPROCKET A, final driven (51T)	41201-033-000	1	0.5	
	SPROCKET A, final driven (52T)	41201-033-820	1	0.5	
F 12-17	FLANGE, final driven	42610-053-000	1	0.5	
F12-18	DAMPER, rear wheel	41241-033-000	4	0.3	
F 12-19	SPROCKEB B, final driven	41202-033-000	1	0.5	
	SPROCKET B, final driven (54T)	41202-033-810	1	0.5	
	SPROCKET B, final driven (55T)	41202-033-820	1	0.5	
	SPROCKET B, final driven (58T)	41202-033-830	1	0.5	
F12-20	PANEL, rear brake	43100-001-050	1	0.5	
F 12-21	CAM, rear brake	43141-001-000	1	0.5	
F 12-22	ARM, rear brake	43411-011-000	1	0. 2	
F12-23	BOLT, driven sprocket setting	90128-001-030	4	0.5	
F12-24	NUT, axle	90305-001-000	1	0.1	
F 12-25	NUT, rear axle sleeve	90307-001-000	1	0. 1	
F12-26	BOLT, sprocket setting	90128-033-000	4	0.5	
F12-27	WASHER, tongued, 8 mm	90522-033-000	2	0.5	
F12-28	WASHER, sprocket setting	90551-033-000	4	0.5	
F12-29	OIL SEAL, 25-47-65	91253-033-000	1	0.7	
F12-30	OIL SEAL, 18377	91254-001-000	1	0.3	
F12-31	BEARING, ball, 6301	96100-63010	2	0.9	
F12-32	BEARING, ball, 6303R	96140-63030	1	0.3	
33	BOLT, hex., 6×18	92000-06018	1		
34	NUT, thin, 8 mm	94002-08000	4		
35	NUT, hex., 10 mm	94002-10000	4		
36	WASHER, spring, 10mm	94111-10000	4		

### F-12 Rear Wheel (CT90)





F-13 Horn · Winker Switch / F-14 Head Light · Tail Light (CT90)

Job No.	Description	Part No.	Unit CT 90	FRT	Labor Cha	rge
F - 13						
F 13-00	SWITCH ASSY., dimmer w/horn button	35300-033-000	1	0.2		
F13-01	KNOB, horn button switch	35316-259-300	1	0.2		
F13-02	BUTTON, horn button switch push	35317-001-310	1	0.2		
F13-03	SPRING, horn button switch	35318-259-000	1	0.2		
F 13-51	SWITCH ASSY., winker	35250-033-000	1	0.2		
F13-04	HOLDER, upper, winker switch	35251-033-000	1	0.2		
F13-05	HOLDER, lower, winker switch	35252-033-000	1	0.1		
F13-06	SCREW, handle lever pivot	90114-011-000	1	0.1		
.7	SCREW, cross, 5×20	93500-05020	2	0.1		
F - 14		98W8B(K93XYXK433X7323X3X3X3X3X3X3X3X	39321333233334433	133311141134134134		
F14-00	LIGHT ASSY, head	33100-030-810	1	0.2		
F 14-01	BULB, head light	34901-030-671	1	0.1		
F14-02	RIM, head light	33101-030-810	1	0.1		
F14-03	LIGHT UNIT, head	33120-030-810	1	0.1		
F14-04	SOCKET, head light	33130-030-810	. 1	0.1		
F14-05	SCREW, unit holder	33124-259-000	2	0.1		
F14-06	SPRING, head light adjusting	33107-030-000	. 1	0.1		
F14-07	SCREW, head light adjusting	33107-001-000	1.	0.1		
F14-08	NUT, head light adjusting	33117-001-000	1	0.1		
F 14-51	LIGHT ASSY,, tail	33700-053-000	1	0.2		
F14-09	PLATE, tail light lens holder	33705-268-670	1	0.1		
F 14-10	GASKET, tail light lens	33709-268-810	1	0.1		
F14-11	LENS, tail light	33701-268-680	1	0.1		
F14-12	SOCKET ASSY., tail light	33703-030-600	1	0.1		
F14-13	BULB, tail light	34906-202-670	1	0.1		
F14-14	SPEEDOMETER ASSY	37200-053-000	1	0.2		
F14-15	BULB, speedometer	34908-001-000	3	0.2		
F14-16	GASKET, speedometer	37242-030-000	1	0.2		
F14-17	GROMMET, tail light cord	32982-011-000	1	0.2		
F14-18	SPRING, speedometer setting	61321-030-000	1	0.2		
19	SCREW, cross., 4×10	93500-04010	2			
20	SCREW, cross., 5×10	93500-0501202	1			
21	SCREW, cross., 3×60	93500-0306002	2			
22	WASHER, flat, 5 mm	94101-05000	1			

### F-15 Wire Hasness (CT90)

Job No.	Description	Part No.	Unit CT 90	FRT	Labor Charge
F 15-01	TERMINAL ASSY., high tension	30700-259-600	1	· · · · · · · · · · · · · · · · · · ·	
F15-02	BATTERY	31500-053-000	1	0. 2	
F15-03	CUSHION, battery mount	31510-046-000	1	0.2	
F15-04	RECTIFIER ASSY., selenium	31700-033-000	1	0.3	
F15-05	COIL ASSY., ignition	30400-046-000	1	0.4	
F15-06	SWITCH KIT, combination	35010-033-000	1	0. 2	
	LOCK, steering handle	53600-001-020	1		
F15-07	SWITCH ASSY., stop	35350-001-000	1	0. 2	
F15-08	SPRING, stop switch	35357-005-000	1	0.2	
F15-09	HARNESS, wire	32100-053-000	1	1.4	
F15-10	CONNECTOR B, fuse	32106-253-010	1	0.1	
F 15-11	CONNECTOR A, fuse	32112-253-010	1	0.1	
F15-12	FUSE	38201-030-000	1	0.1	
F15-13	GROMMET, wire cord	32983-011-000	2	0.2	
F15-14	COVER, stop switch terminal	35361-011-000	1	0.2	
15	BOLT, hex., 6×10	92000-06010	2		
16	SCREW, cross, 6×8	93500-06008	2		•
17	NUT, hex, 6 mm	94001-06000	2		
18	WASHER, flat, 6 mm	94101-06000	2		
19	WASHER, spring, 6 mm	94111-06000	4		

### F-15 Wire Harness (CT90)

